

COOLANT REPORT

Sample Rating Trend





Area OKLAHOMA/3/EG - TRUCK-OFF-HWY-HEAVY HAUL 69.11 [OKLAHOMA^3^EG - TRUCK-OFF-HWY-HEAVY HAUL] Component Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

	. , ,	,	Mar2019 Sep	2019 Oct2020 Mar2021	Sep2021 Sep2022 Nov2022 Feb20	023 Sep2023		
	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
	Sample Number		Client Info		WC0807944	WC0792560	WC0746231	
is time.	Sample Date		Client Info		14 Sep 2023	28 Feb 2023	11 Nov 2022	
	Machine Age	hrs	Client Info		9670	8507	7993	
	Oil Age	hrs	Client Info		3919	3638	3638	
rrosion	Oil Changed		Client Info		Not Changd	N/A	N/A	
	Sample Status				NORMAL	NORMAL	NORMAL	
in the	PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2	
	Specific Gravity		*ASTM D1298		1.067	1.067	1.068	
	рН	Scale 0-14	ASTM D1287		7.72	7.99	7.79	
evels are thin the	Nitrites	ppm	AP-053:2009		372	560	676	
	Reserve Alkalinity	Scale 0-20	*ASTM D1121					
	Percentage Glycol	%	ASTM D3321		49.4	49.4	50.2	
	Freezing Point	°F	ASTM D3321		-33	-33	-35	
	Total Dissolved Solids				308.0	309.5	357.0	
	Carboxylate				fail	fail	pass	
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2	
	Silicon	ppm	ASTM D6130	0	23	18	25	
	Phosphorus	ppm	ASTM D6130	0	0	0	0	
	Boron	ppm	ASTM D6130	0	9	4	<1	
	Molybdenum	ppm	ASTM D6130	950	984	1060	1141	
	CORROSION		method	limit/base	current	history1	history2	
	Iron	ppm	ASTM D6130	>15	<1	<1	<1	
	Aluminum	ppm	ASTM D6130	>10	<1	<1	<1	
	Copper	ppm	ASTM D6130	>10	<1	<1	<1	
	Lead						4	
	Load	ppm	ASTM D6130	>10	<1	<1	<1	
	Tin	ppm ppm	ASTM D6130 ASTM D6130		<1 <1	<1 <1	<1	
	Tin	ppm ppm	ASTM D6130		<1	<1	<1 <1	
	Tin Zinc	ppm ppm	ASTM D6130 ASTM D6130	>10	<1 <1	<1 <1	<1 <1	
	Tin Zinc CONTAMINANTS	ppm ppm	ASTM D6130 ASTM D6130 method	>10	<1 <1 current	<1 <1 history1	<1 <1 history2	
	Tin Zinc CONTAMINANTS Chlorine	ppm ppm	ASTM D6130 ASTM D6130 method ASTM D6130	>10 limit/base	<1 <1 current 17	<1 <1 history1 34	<1 <1 history2 18	
	Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS	ppm ppm	ASTM D6130 ASTM D6130 method ASTM D6130 method	>10 limit/base	<1 <1 current 17 current	<1 <1 history1 34 history1	<1 <1 history2 18 history2	
	Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium	ppm ppm ppm	ASTM D6130 ASTM D6130 Method ASTM D6130 Method	>10 limit/base	<1 <1 current 17 current 5439	<1 <1 history1 34 history1 4935	<1 <1 history2 18 history2 4891 155	
	Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm	ASTM D6130 ASTM D6130 Method ASTM D6130 Method ASTM D6130	>10 limit/base limit/base	<1 <1 current 17 current 5439 28	<1 <1 history1 34 history1 4935 29	<1 <1 history2 18 history2 4891	

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Fluid

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

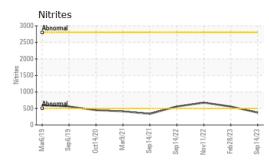
There is no indication of any contamination in the coolant.

Coolant Condition

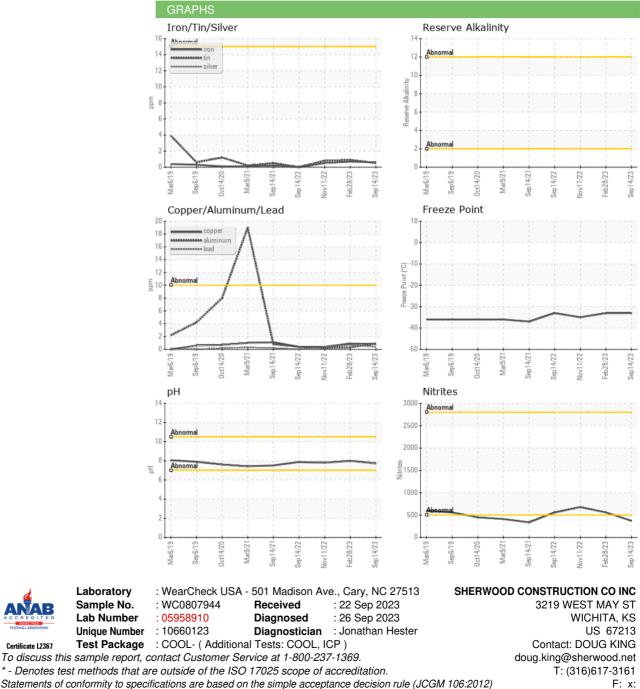
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					\bigcirc



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: BRENDAN JACKSON

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