

COOLANT REPORT

Sample Rating Trend

NORMAL

OKLAHOMA/102 35.15L [OKLAHOMA^102] Component

Coolant

CATERPILLAR ELC (--- GAL)

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

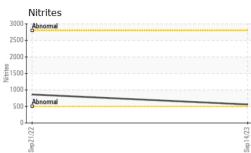
Coolant Condition

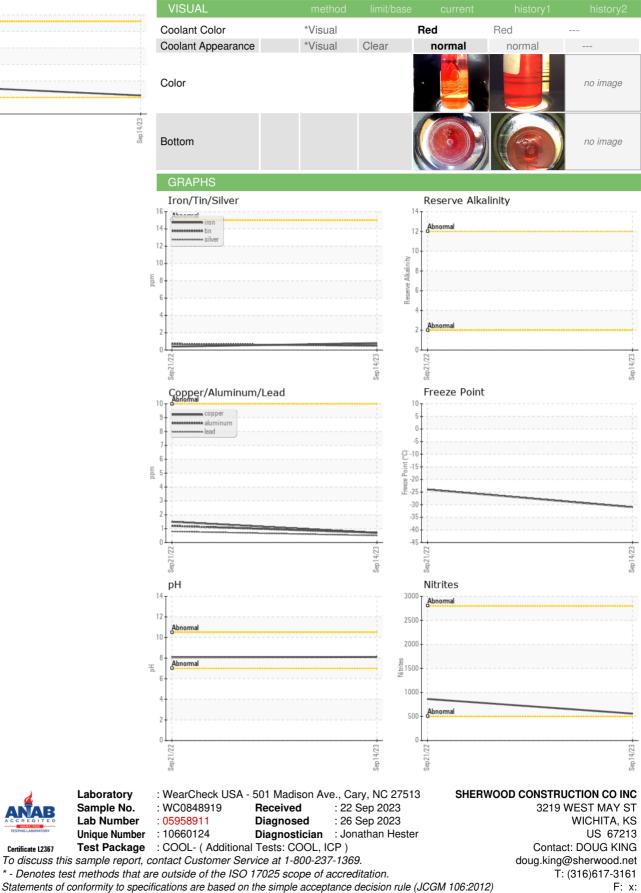
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

			Sep2022	Sep2023		
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0848919	WC0741146	
Sample Date		Client Info		14 Sep 2023	21 Sep 2022	
Machine Age	hrs	Client Info		7980	7272	
Dil Age	hrs	Client Info		1000	7272	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.065	1.062	
ЪН	Scale 0-14	ASTM D1287		8.11	8.08	
Nitrites	ppm	AP-053:2009		560	864	
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		48.0	45.7	
Freezing Point	°F	ASTM D3321		-31	-24	
Total Dissolved Solids				311.0	311.0	
Carboxylate				fail	pass	
CORROSION INHI	BITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	21	32	
Phosphorus	ppm	ASTM D6130	0	<1	39	
Boron	ppm ppm	ASTM D6130	0	<1 22	61	
Boron						
Boron	ppm	ASTM D6130	0	22	61	
Boron Molybdenum CORROSION	ppm	ASTM D6130 ASTM D6130	0 950	22 963	61 989	
Boron Molybdenum CORROSION ron	ppm ppm	ASTM D6130 ASTM D6130 method ASTM D6130	0 950 limit/base	22 963 current	61 989 history1	 history2
Boron Molybdenum CORROSION ron Aluminum	ppm ppm	ASTM D6130 ASTM D6130 method ASTM D6130	0 950 limit/base >15	22 963 current <1 <1 <1	61 989 history1 <1 1 2	 history2
Boron Molybdenum CORROSION ron Aluminum Copper Lead	ppm ppm ppm ppm	ASTM D6130 ASTM D6130 method ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10	22 963 current <1 <1	61 989 history1 <1 1 2 <1	 history2
Boron Molybdenum CORROSION ron Aluminum Copper Lead Tin	ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1	61 989 history1 <1 1 2 <1 <1 <1	 history2
Boron Molybdenum CORROSION ron Aluminum Copper Lead Tin	ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 Method ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10	22 963 current <1 <1 <1 <1 <1	61 989 history1 <1 1 2 <1	 history2
Phosphorus Boron Molybdenum CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1	61 989 history1 <1 1 2 <1 <1 <1	 history2
Boron Molybdenum CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	61 989 history1 <1 1 2 <1 <1 <1 <1 <1	 history2
Boron Molybdenum CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 current	61 989 history1 <1 1 2 <1 <1 <1 <1 <1 history1	 history2 history2
Boron Molybdenum CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 1 7	61 989 history1 <1 1 2 <1 <1 <1 <1 <1 <1 history1 4	 history2 history2
Boron Molybdenum CORROSION Iron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 current 17 current	61 989 history1 <1 1 2 <1 <1 <1 <1 + istory1 4 history1	 history2 history2 history2
Boron Molybdenum CORROSION ron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 limit/base >15 >10 >10 >10 >10 >10	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 17 trent 5316	61 989 history1 <1 1 2 <1 <1 <1 <1 <1 history1 4 828	 history2 history2 history2
Boron Molybdenum CORROSION ron Aluminum Copper Lead Tin Zinc CONTAMINANTS Chlorine CARRIER SALTS Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130 ASTM D6130	0 950 >15 >10 >10 >10 >10 >10 Iimit/base	22 963 current <1 <1 <1 <1 <1 <1 <1 <1 <1 17 current 17 5316 93	61 989 history1 <1 1 2 <1 <1 <1 <1 <1 <1 history1 4 history1 4828 279	 history2 history2 history2



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Certificate L2367

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Submitted By: RUSTY RILEY

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