



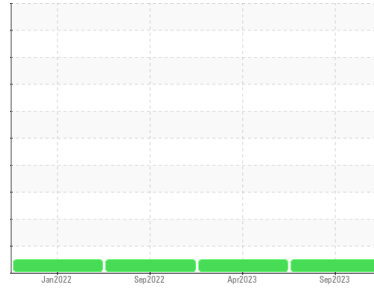
# COOLANT REPORT

Sample Rating Trend

**NORMAL**



Area  
**OKLAHOMA/102**  
 Machine Id  
**45.63L [OKLAHOMA^102]**  
 Component  
**Coolant**  
 Fluid  
**CATERPILLAR ELC (9 GAL)**



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

### Coolant Condition

Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0848883</b>	WC0778313	WC0738592
Sample Date	Client Info		<b>09 Sep 2023</b>	19 Apr 2023	14 Sep 2022
Machine Age	hrs	Client Info	<b>1430</b>	1151	714
Oil Age	hrs	Client Info	<b>500</b>	500	714
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298		<b>1.065</b>	1.066	1.066
pH	Scale 0-14 ASTM D1287		<b>7.25</b>	7.45	7.53
Nitrites	ppm AP-053:2009		<b>448</b>	488	488
Reserve Alkalinity	Scale 0-20 *ASTM D1121		<b>---</b>	---	---
Percentage Glycol	% ASTM D3321		<b>48.7</b>	49.0	48.8
Freezing Point	°F ASTM D3321		<b>-31</b>	-33	-31
Total Dissolved Solids			<b>304.5</b>	328.5	399.0
Carboxylate			<b>fail</b>	pass	pass

## CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm ASTM D6130	0	<b>35</b>	36	30
Phosphorus	ppm ASTM D6130	0	<b>90</b>	136	84
Boron	ppm ASTM D6130	0	<b>8</b>	0	0
Molybdenum	ppm ASTM D6130	950	<b>889</b>	1200	937

## CORROSION

	method	limit/base	current	history1	history2
Iron	ppm ASTM D6130	>15	<b>&lt;1</b>	0	0
Aluminum	ppm ASTM D6130	>10	<b>&lt;1</b>	0	<1
Copper	ppm ASTM D6130	>10	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D6130	>10	<b>&lt;1</b>	<1	<1
Tin	ppm ASTM D6130	>10	<b>&lt;1</b>	<1	<1
Zinc	ppm ASTM D6130		<b>2</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Chlorine	ppm ASTM D6130		<b>20</b>	50	25

## CARRIER SALTS

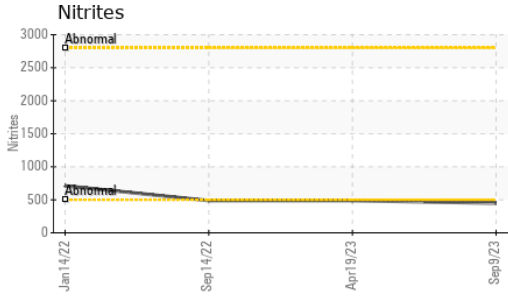
	method	limit/base	current	history1	history2
Sodium	ppm ASTM D6130		<b>5247</b>	6328	2992
Potassium	ppm ASTM D6130		<b>1058</b>	1564	516

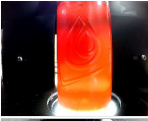


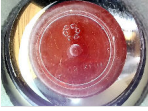

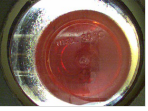
## SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm ASTM D6130		<b>4</b>	<1	1
Magnesium	ppm ASTM D6130		<b>&lt;1</b>	<1	<1

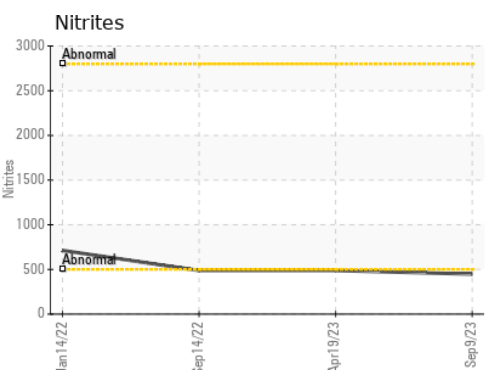
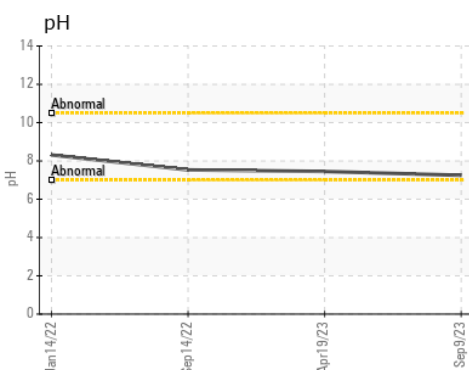
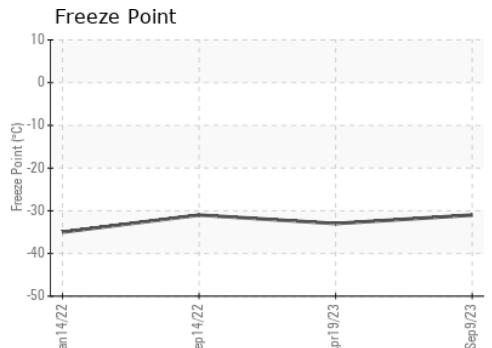
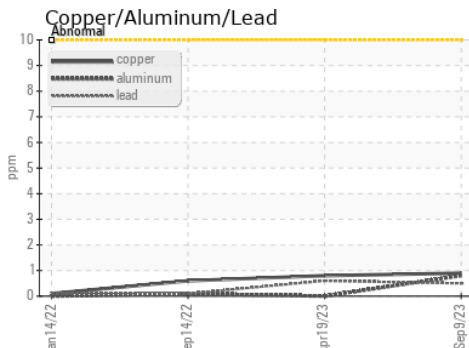
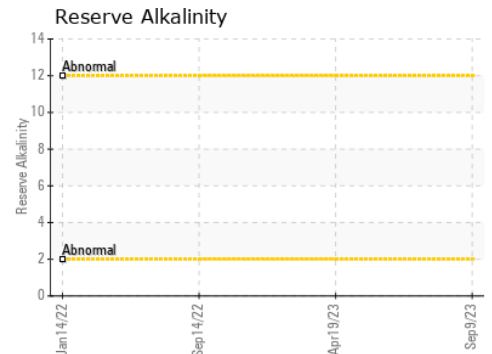
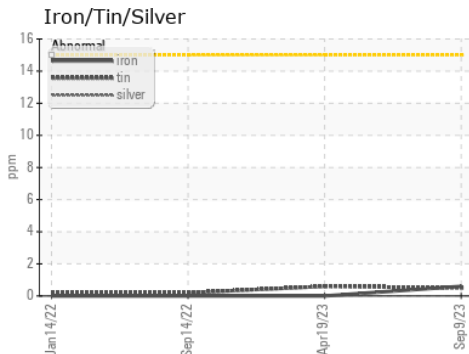


# COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		<b>Red</b>	Red	Red
Coolant Appearance	*Visual	Clear	<b>normal</b>	normal	normal
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0848883      **Received** : 22 Sep 2023  
**Lab Number** : 05958912      **Diagnosed** : 26 Sep 2023  
**Unique Number** : 10660125      **Diagnostician** : Jonathan Hester  
**Test Package** : COOL- ( Additional Tests: COOL, ICP )

**SHERWOOD CONSTRUCTION CO INC**  
 3219 WEST MAY ST  
 WICHITA, KS  
 US 67213  
 Contact: SHAWN SOUTH  
 shawn.south@sherwood.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:  
F: x: