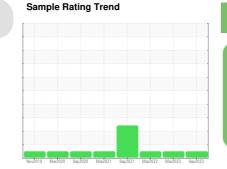
Fluid

## **COOLANT REPORT**

OKLAHOMA/102/EG - EXCAVATOR 20.143L [OKLAHOMA^102^EG - EXCAVATOR] Component Coolant





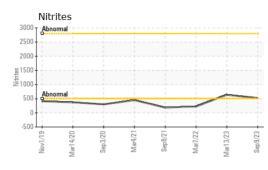
NORMAL

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

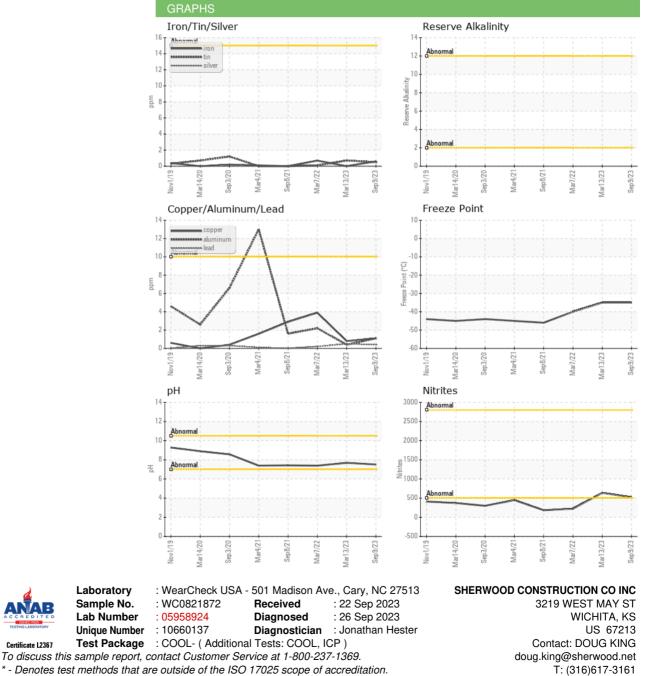
| DIAGNOSIS  | SAMPLE INFORM          | MATION     | method      | limit/base | current     | history1    | history2    |
|--|------------------------|------------|-------------|------------|-------------|-------------|-------------|
| Recommendation   | Sample Number          |            | Client Info |            | WC0821872   | WC0746825   | WC0662505   |
| No corrective action is recommended at this time.  | Sample Date            |            | Client Info |            | 09 Sep 2023 | 13 Mar 2023 | 07 Mar 2022 |
| The fluid is suitable for further service.   | Machine Age            | hrs        | Client Info |            | 3370        | 2988        | 2568        |
| Corrosion  | Oil Age                | hrs        | Client Info |            | 3780        | 2988        | 2568        |
| All metal levels are normal indicating no corrosion in the cooling system.   | Oil Changed            |            | Client Info |            | Not Changd  | Not Changd  | Not Changd  |
|  | Sample Status          |            |             |            | NORMAL      | NORMAL      | NORMAL      |
| <b>Contaminants</b><br>There is no indication of any contamination in the coolant.   | PHYSICAL TEST F        | RESULTS    | s method    | limit/base | current     | history1    | history2    |
|  | Specific Gravity       |            | *ASTM D1298 |            | 1.068       | 1.068       | 1.070       |
| Coolant Condition  | рН                     | Scale 0-14 | ASTM D1287  |            | 7.51        | 7.68        | 7.39        |
| Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits. | Nitrites               | ppm        | AP-053:2009 |            | 524         | 636         | 224         |
|  | Reserve Alkalinity     | Scale 0-20 | *ASTM D1121 |            |             |             |             |
|  | Percentage Glycol      | %          | ASTM D3321  |            | 50.4        | 50.4        | 52.4        |
|  | Freezing Point         | °F         | ASTM D3321  |            | -35         | -35         | -40         |
|  | Total Dissolved Solids |            |             |            | 305.5       | 315.0       | 363.0       |
|  | Carboxylate            |            |             |            | fail        | pass        | pass        |
|  | CORROSION INF          | IIBITORS   | 6 method    | limit/base | current     | history1    | history2    |
|  | Silicon                | ppm        | ASTM D6130  | 0          | 21          | 22          | 24          |
|  | Phosphorus             | ppm        | ASTM D6130  | 0          | 0           | 0           | 0           |
|  | Boron                  | ppm        | ASTM D6130  | 0          | 8           | 0           | 0           |
|  | Molybdenum             | ppm        | ASTM D6130  | 950        | 969         | 1200        | 1004        |
|  | CORROSION              |            | method      | limit/base | current     | history1    | history2    |
|  | Iron                   | ppm        | ASTM D6130  | >15        | <1          | 0           | <1          |
|  | Aluminum               | ppm        | ASTM D6130  | >10        | 1           | <1          | 2           |
|  | Copper                 | ppm        | ASTM D6130  | >10        | 1           | <1          | 4           |
|  | Lead                   | ppm        | ASTM D6130  | >10        | <1          | <1          | <1          |
|  | Tin                    | ppm        | ASTM D6130  | >10        | <1          | <1          | <1          |
|  | Zinc                   | ppm        | ASTM D6130  |            | <1          | <1          | 26          |
|  | CONTAMINANTS           | 3          | method      | limit/base | current     | history1    | history2    |
|  | Chlorine               | ppm        | ASTM D6130  |            | 14          | 17          | 34          |
|  | CARRIER SALTS          | 8          | method      | limit/base | current     | history1    | history2    |
|  | Sodium                 | ppm        | ASTM D6130  |            | 5516        | 6609        | 3686        |
|  | Potassium              | ppm        | ASTM D6130  |            | 35          | 36          | 92          |
|  | SCALE POTENT           | IAL        | method      | limit/base | current     | history1    | history2    |
|  | Calcium                | ppm        | ASTM D6130  |            | 5           | 2           | 7           |
|  | Magnesium              | ppm        | ASTM D6130  |            | <1          | <1          | 2           |



## **COOLANT REPORT**

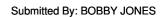








\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)



Page 2 of 2

F: x: