

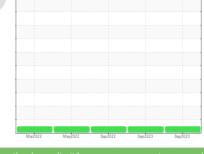
COOLANT REPORT

Sample Rating Trend





Area KANSAS/44 Machine Id 76.36L [KANSAS^44]





CATERPILLAR ELC (11 GAL)

SAMPLE INFORMATION method WC0848976 WC0848966 Client Info WC0673590 Sample Number Sample Date Client Info 15 Sep 2023 14 Sep 2023 19 Sep 2022 Machine Age hrs **Client Info** 1642 1623 476 Oil Age hrs Client Info 1642 1000 12566 Oil Changed **Client Info** N/A N/A Not Changd NORMAL NORMAL Sample Status NORMAL PHYSICAL TEST RESULTS method *ASTM D1298 1.069 1.069 1.068 Specific Gravity Scale 0-14 ASTM D1287 7.42 7.44 7.68 pН Nitrites ppm AP-053:2009 488 412 448 **Reserve Alkalinity** Scale 0-20 *ASTM D1121 ---51.4 50.9 Percentage Glycol % ASTM D3321 51.3 Freezing Point °F ASTM D3321 -38 -38 -35 **Total Dissolved Solids** 369.5 397.0 344.0 fail Carboxylate fail pass CORROSION INHIBITORS method Silicon ASTM D6130 0 115 116 130 ppm 2 54 Phosphorus ppm ASTM D6130 0 2 ASTM D6130 0 8 8 Boron ppm 0 1200 Molybdenum ASTM D6130 950 1098 1103 ppm CORROSION ASTM D6130 <1 0 Iron ppm >15 <1 ASTM D6130 >10 Aluminum ppm <1 1 <1 Copper ppm ASTM D6130 >10 6 6 3 Lead ASTM D6130 >10 <1 <1 0 ppm Tin ASTM D6130 >10 <1 <1 0 ppm 2 0 Zinc ASTM D6130 3 ppm CONTAMINANTS 23 21 8 Chlorine ASTM D6130 ppm 5682 3249 Sodium ppm ASTM D6130 5806 Potassium ASTM D6130 483 476 245 ppm SCALE POTENTIAL 2 2 Calcium ASTM D6130 <1 ppm 2 2 Magnesium ppm ASTM D6130 <1

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Coolant

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

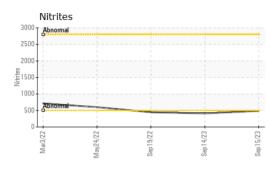
There is no indication of any contamination in the coolant.

Coolant Condition

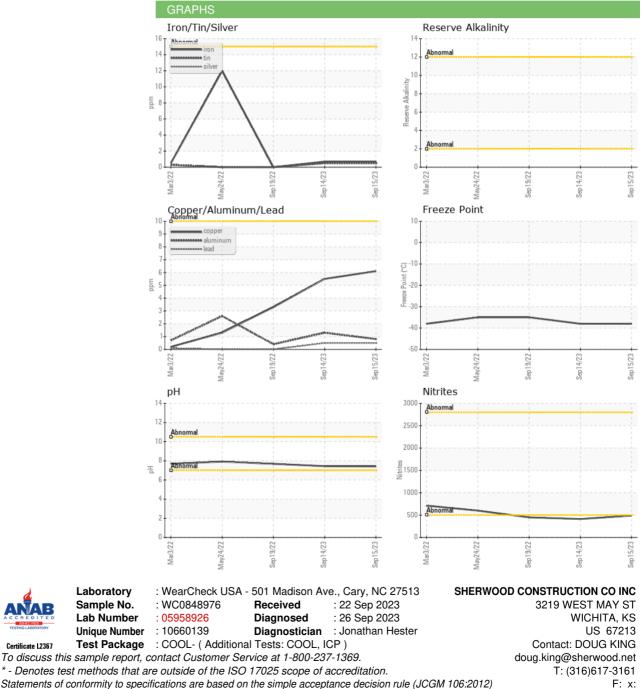
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

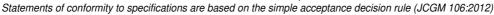


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Submitted By: BOBBY JONES

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