

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

X

Machine Id **PREPRESS** Component Hydraulic System Fluid SHELL TELLUS 46 (--- LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		Y2K0001431	Y2K0001211	Y2K0001391
Sample Date		Client Info		13 Sep 2023	11 Sep 2023	18 Jun 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	<1	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	<1	0	1 3
Copper	ppm	ASTM D5185m	>75	8	<1	6
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0	4	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	11	14	5	4
Calcium	ppm	ASTM D5185m	35	14	48	55
Phosphorus	ppm	ASTM D5185m	266	260	312	330
Zinc	ppm	ASTM D5185m	276	282	394	428
Sulfur	ppm	ASTM D5185m	1847	738	829	976
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	18	6 51
Sodium	ppm	ASTM D5185m		0	3	0
Potassium	ppm	ASTM D5185m	>20	<1	2	1
Water	%	ASTM D6304	>0.1	0.008	0.00	0.003
ppm Water	ppm	ASTM D6304	>1000	87.2	0.00	30.2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>320	🛑 15762	4 659	A 3008
Particles >6µm		ASTM D7647	>80	e 2409	1 865	<u> </u>
Particles >14µm		ASTM D7647	>20	• 180	A 252	5 9
Particles >21µm		ASTM D7647	>4	67	<u> </u>	<u> </u>
Particles >38µm		ASTM D7647	>3	<u> </u>	<u> </u>	2
Particles >71µm		ASTM D7647	>3	1	1	0
Oil Cleanliness		ISO 4406 (c)	>15/13/11	0 21/18/15	▲ 19/18/15	▲ 19/17/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045	0.36	0.35	0.44	0.38

Contact/Location: JENN LUEPKE - MASMARWI



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Ddor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D445	46.99	45.0	43.1	43.7
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
Bottom				A SKOOD 193		



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Abnormal

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