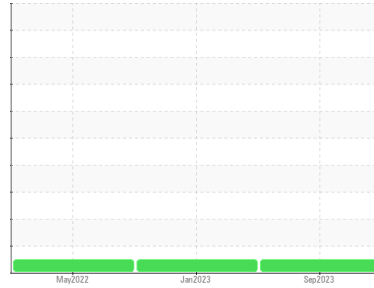




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**8062970 (S/N 1178)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC05959081</b>	KC96337	KC103056
Sample Date	Client Info			<b>18 Sep 2023</b>	11 Jan 2023	26 May 2022
Machine Age	hrs	Client Info		<b>17390</b>	11607	6089
Oil Age	hrs	Client Info		<b>0</b>	3000	3000
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>3</b>	<1	5
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>2</b>	5	3
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

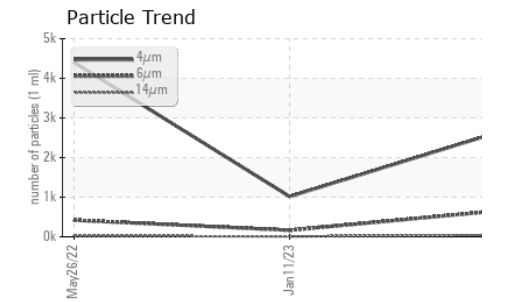
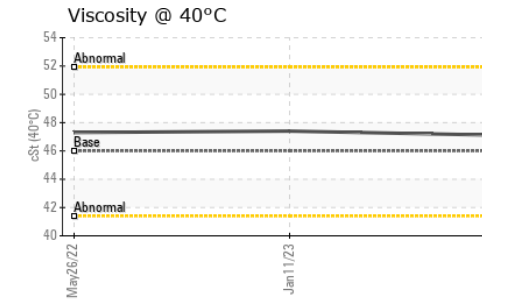
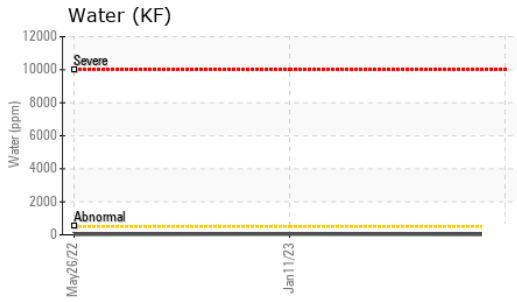
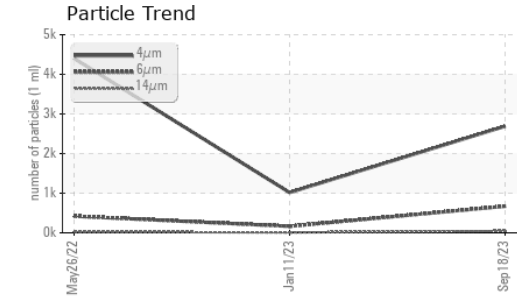
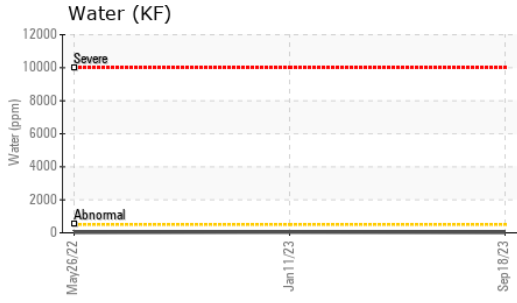
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	500	<b>18</b>	14	50
Zinc	ppm	ASTM D5185m		<b>2</b>	11	4

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Sodium	ppm	ASTM D5185m		<b>0</b>	0	1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.002</b>	0.003	0.003
ppm Water	ppm	ASTM D6304	>500	<b>23.9</b>	39.9	28.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>2691</b>	1017	4402
Particles >6µm		ASTM D7647	>1300	<b>672</b>	165	421
Particles >14µm		ASTM D7647	>80	<b>46</b>	8	23
Particles >21µm		ASTM D7647	>20	<b>13</b>	3	8
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/13</b>	17/15/10	19/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>0.44</b>	0.23	0.43

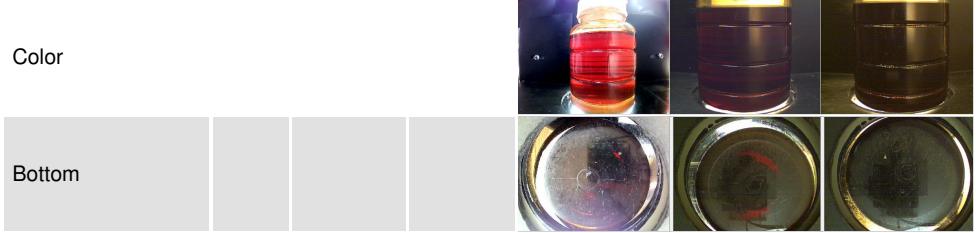
# OIL ANALYSIS REPORT



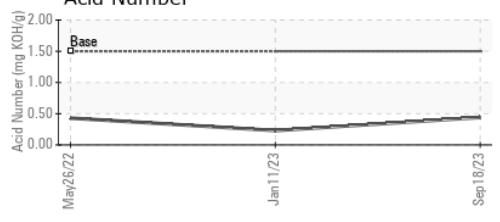
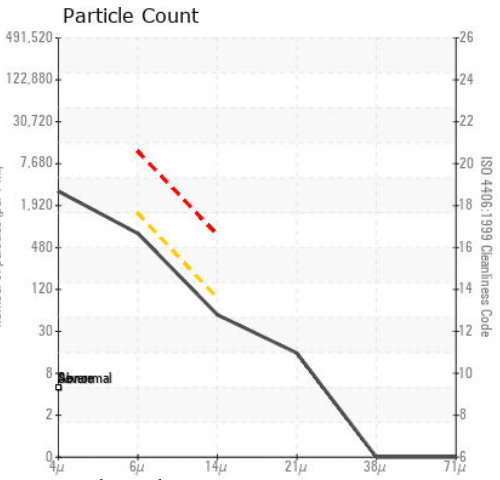
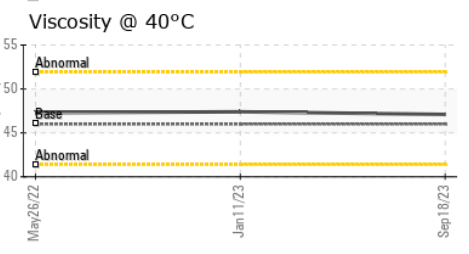
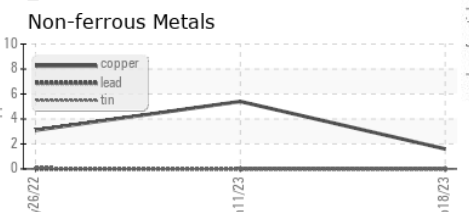
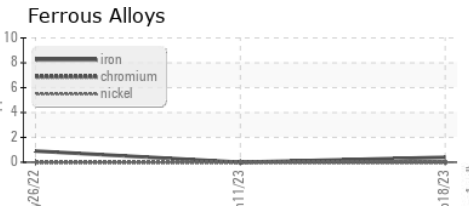
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.1	47.4	47.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC05959081 **Received** : 22 Sep 2023  
**Lab Number** : 05959081 **Diagnosed** : 26 Sep 2023  
**Unique Number** : 10660294 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**CAROLINA DAIRY - SAPUTO CHEESE USA**  
 116 INDUSTRIAL PARK DR  
 BISCOE, NC  
 US 27209  
 Contact: DENNIS HUMBLE  
 dennis.humble@saputo.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)