



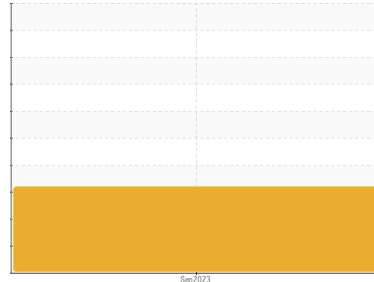
# PROBLEM SUMMARY

Sample Rating Trend

WATER

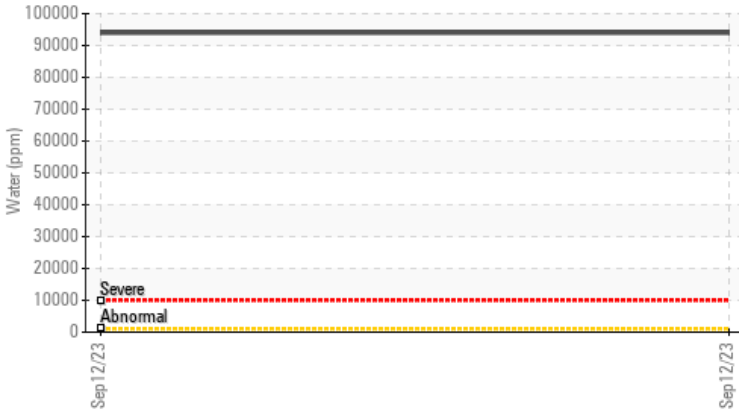


Area  
**SULLUBE**  
Machine Id  
**GARDNER DENVER M60204 - SUN CHEMICAL**  
Component  
**Compressor**



## COMPONENT CONDITION SUMMARY

### Water (KF)



## RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Water	%	ASTM D6304	>0.1	9.40	---	---
ppm Water	ppm	ASTM D6304	>1000	94000	---	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---	---

Customer Id: UCAIRSID  
Sample No.: UCH05959157  
Lab Number: 05959157  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend

WATER



Area  
**SULLUBE**  
 Machine Id  
**GARDNER DENVER M60204 - SUN CHEMICAL**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a high concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05959157</b>	---	---
Sample Date	Client Info		<b>12 Sep 2023</b>	---	---
Machine Age	hrs	Client Info	<b>81491</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed		Client Info	<b>N/A</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>18</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>1</b>	---	---
Tin	ppm	ASTM D5185m >15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>23</b>	---	---
Barium	ppm	ASTM D5185m 500	<b>480</b>	---	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	<b>3</b>	---	---
Calcium	ppm	ASTM D5185m	<b>13</b>	---	---
Phosphorus	ppm	ASTM D5185m	<b>14</b>	---	---
Zinc	ppm	ASTM D5185m	<b>21</b>	---	---
Sulfur	ppm	ASTM D5185m 150	<b>457</b>	---	---

## CONTAMINANTS

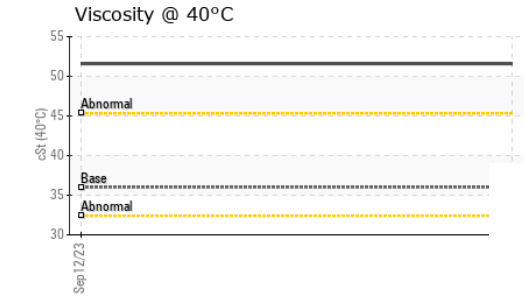
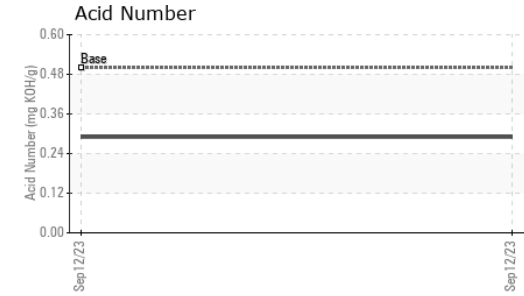
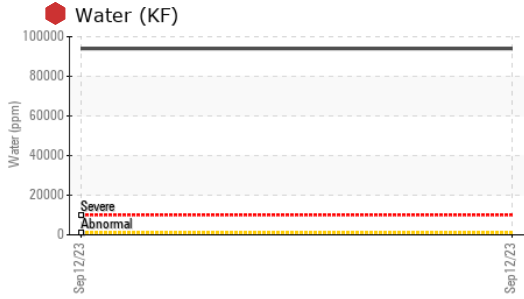
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>6</b>	---	---
Sodium	ppm	ASTM D5185m	<b>25</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>4</b>	---	---
Water	%	ASTM D6304 >0.1	<b>9.40</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>94000</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.5	<b>0.29</b>	---	---



# OIL ANALYSIS REPORT



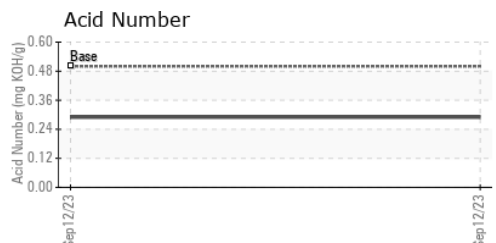
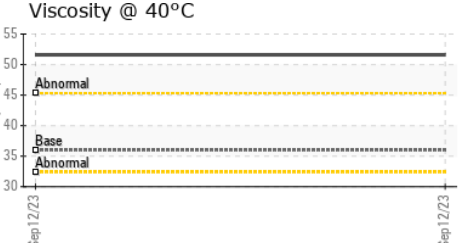
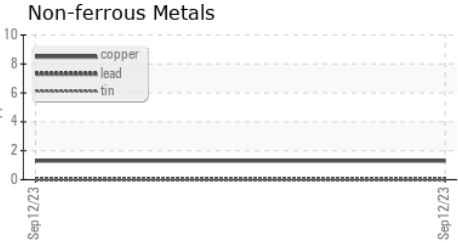
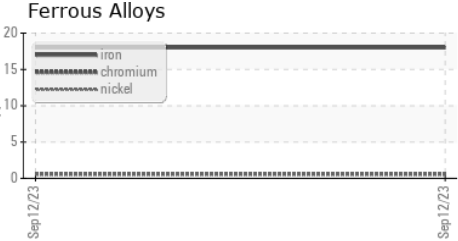
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 36	51.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05959157 **Received** : 22 Sep 2023  
**Lab Number** : 05959157 **Diagnosed** : 26 Sep 2023  
**Unique Number** : 10660370 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)