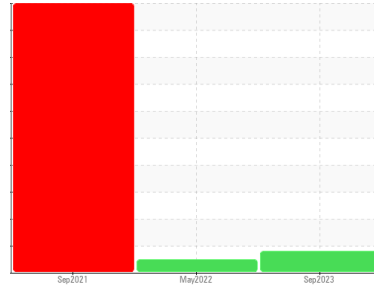




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
FORD 93

Component
Diesel Engine

Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RW0004172	RW0003084	RW0002075
Sample Date	Client Info		09 Sep 2023	20 May 2022	28 Sep 2021
Machine Age	mls	Client Info	160044	140803	134134
Oil Age	mls	Client Info	13044	6669	11434
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	NORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	55	80	222
Chromium	ppm	ASTM D5185m >20	3	12	8
Nickel	ppm	ASTM D5185m >4	1	0	3
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >20	24	21	41
Lead	ppm	ASTM D5185m >40	0	<1	0
Copper	ppm	ASTM D5185m >330	5	5	14
Tin	ppm	ASTM D5185m >15	<1	<1	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	14	24	28
Barium	ppm	ASTM D5185m 10	0	0	0
Molybdenum	ppm	ASTM D5185m 100	73	89	47
Manganese	ppm	ASTM D5185m	<1	<1	2
Magnesium	ppm	ASTM D5185m 450	650	271	328
Calcium	ppm	ASTM D5185m 3000	1531	1974	2040
Phosphorus	ppm	ASTM D5185m 1150	1084	1088	1033
Zinc	ppm	ASTM D5185m 1350	1318	1273	1214
Sulfur	ppm	ASTM D5185m 4250	3675	3511	4629

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	10	9	17
Sodium	ppm	ASTM D5185m >158	2	43	3
Potassium	ppm	ASTM D5185m >20	2	14	8

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1.3	0.8	2.9
Nitration	Abs/cm	*ASTM D7624 >20	14.3	12.9	21.9
Sulfation	Abs/.1mm	*ASTM D7415 >30	23.8	22.6	36.3

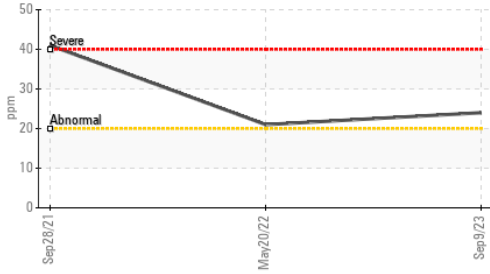
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	22.6	20.2	41.2
Base Number (BN)	mg KOH/g	ASTM D2896 8.5	7.44	7.46	4.51



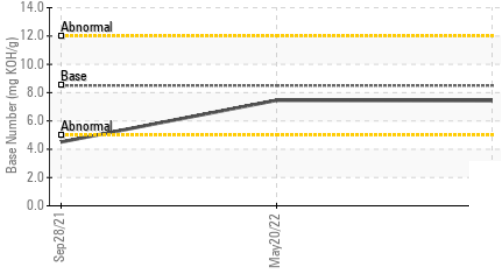
OIL ANALYSIS REPORT

▲ Aluminum (ppm)



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

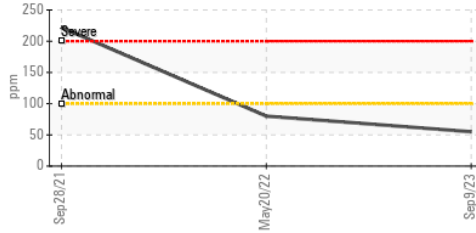
Base Number



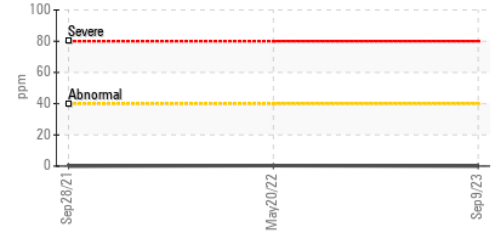
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	12.7	13.3

GRAPHS

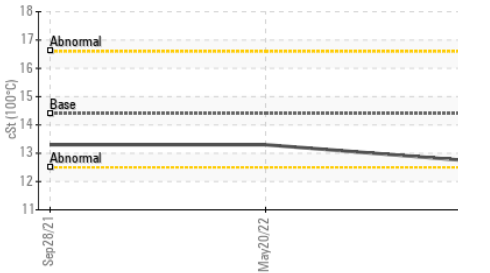
Iron (ppm)



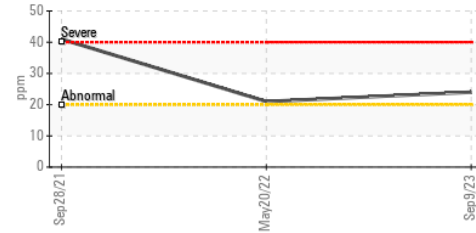
Lead (ppm)



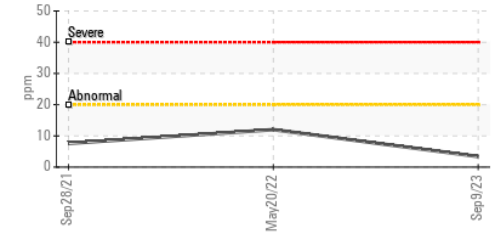
Viscosity @ 100°C



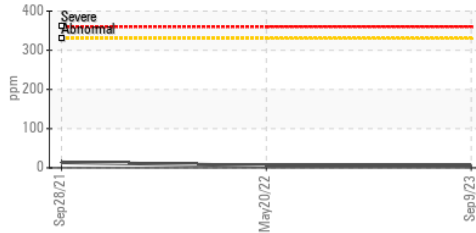
▲ Aluminum (ppm)



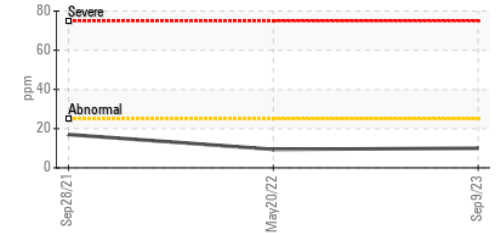
Chromium (ppm)



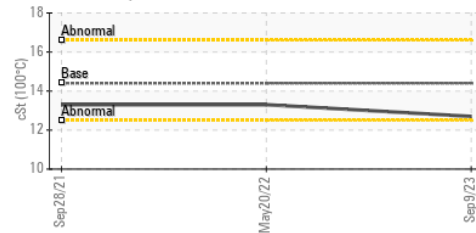
Copper (ppm)



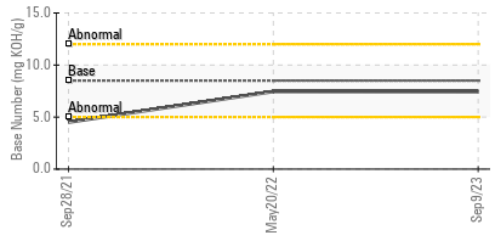
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : RW0004172 Received : 22 Sep 2023
 Lab Number : 05959212 Diagnosed : 25 Sep 2023
 Unique Number : 10660425 Diagnostician : Don Baldrige
 Test Package : MOB 2

HALLACK CONTRACTING, INC.
 4223 W POLK
 HART, MI
 US 49420

Contact: DAN HALLACK KARL BUTCHER
 shop@hallackcontracting.com

T: (231)873-5081
 F: (231)873-2889

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)