

## **COOLANT REPORT**

#### Sample Rating Trend



### Machine Id MTNGPBL02

#### Component 2 Coolant Fluid EXTENDED LIFE COOLANT (--- GAL)

#### DIAGNOSIS

#### Recommendation

The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

		Sep202	1 Jan2022	Sep2022 S	ep2023	
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0775120	WC0675519	WC0566311
Sample Date		Client Info		20 Sep 2023	13 Sep 2022	10 Jan 2022
Machine Age	hrs	Client Info		90518	38540	90518
Oil Age	hrs	Client Info		90518	38540	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST R	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.069	1.067	
pН	Scale 0-14	ASTM D1287		8.11	8.68	9.17
Nitrites	ppm	AP-053:2009		1052	1840	788
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		51.9	49.2	45
Freezing Point	°F	ASTM D3321		-38	-33	-25
Total Dissolved Solids				343.5	379.0	256.0
Carboxylate				n/a	pass	n/a
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		76	63	123
Phosphorus	ppm	ASTM D6130		366	1229	87
Boron	ppm	ASTM D6130		236	270	495
Molybdenum	ppm	ASTM D6130		488	325	13
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	4	0	<1
Aluminum	ppm	ASTM D6130	>10	<1	0	0
Copper	ppm	ASTM D6130	>10	<1	1	<1
Lead	ppm	ASTM D6130	>10	<1	0	0
Tin	ppm	ASTM D6130	>10	<1	0	0
Zinc	ppm	ASTM D6130		<1	<1	<1
CONTAMINANTS	•	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		17	8	<1
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		2333	2240	1767
Potassium	ppm	ASTM D6130		6008	1107	170
SCALE POTENTI	method	limit/base	current	history1	history2	
Calcium	ppm	ASTM D6130		2	0	0
Magnesium	ppm	ASTM D6130		- <1	1	0
	1212					Ū



# **COOLANT REPORT**







