

### **PROBLEM SUMMARY**



# HPU HPU 2 (S/N PURECYCLE 2)

Hydraulic System Fluid NOT GIVEN (120 GAL)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				MARGINAL				
Silicon	ppm	ASTM D5185m	>15	<u> </u>				
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Customer Id: RGGONA Sample No.: PH0001981 Lab Number: 05959775 Test Package: PLANT



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*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.			

HISTORICAL DIAGNOSIS



### **OIL ANALYSIS REPORT**

Sample Rating Trend

DIRT

# HPU HPU 2 (S/N PURECYCLE 2)

Hydraulic System Fluid NOT GIVEN (120 GAL)

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PH0001981		
Sample Date		Client Info		20 Sep 2023		
Machine Age	hrs	Client Info		2000		
Oil Age	hrs	Client Info		2000		
Oil Changed		Client Info		Not Changd		
Sample Status				MARGINAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>20	0		
Nickel	ppm	ASTM D5185m	>20	2		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	0		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	7		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		46		
Phosphorus	ppm	ASTM D5185m		345		
Zinc	ppm	ASTM D5185m		453		
Sultur	ppm	ASTM D5185m		1043		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<mark>/</mark> 20		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1220		
Particles >6µm		ASTM D7647	>1300	337		
Particles >14µm		ASTM D7647	>160	28		
Particles >21µm		ASTM D7647	>40	7		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/16/12		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.41		



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## **OIL ANALYSIS REPORT**



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

**RG GROUP** 

ONA, WV

US 25545

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