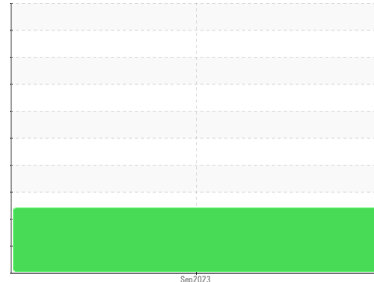


# PROBLEM SUMMARY

Sample Rating Trend



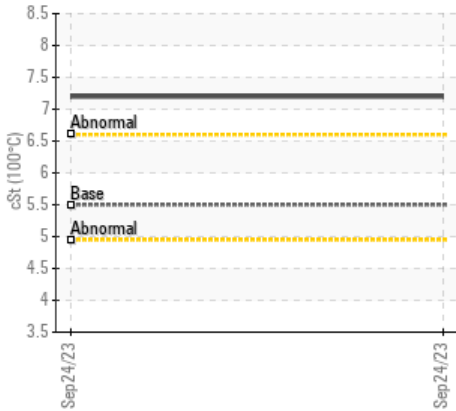
**WATER**



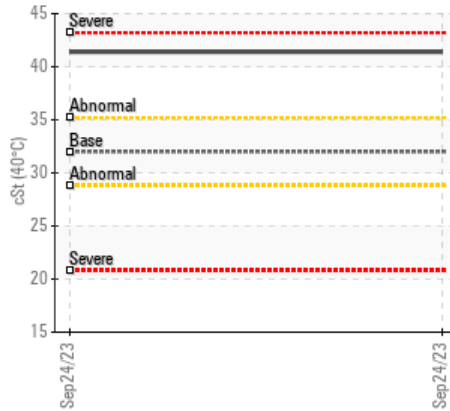
Machine Id  
**heater**  
Component  
**Heat Transfer Fluid**  
Fluid  
**DYNA-PLEX 21C ALCOR 628 ISO 32 (--- GAL)**

## COMPONENT CONDITION SUMMARY

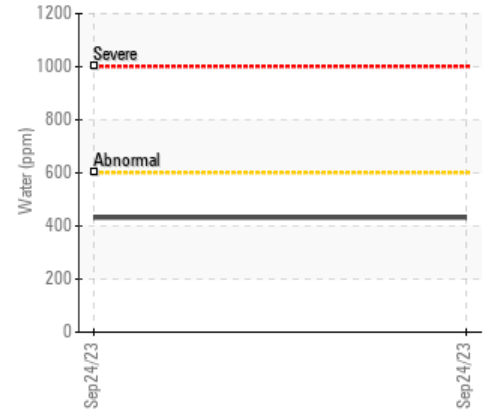
▲ Viscosity @ 100°C



▲ Viscosity @ 40°C



▲ Water (KF)



## RECOMMENDATION

Resample at the next service interval to monitor.  
Please note that this is a corrected copy for data entry updates for oil type.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ATTENTION</b>	---	---
Water	%	ASTM D6304	>0.0601	▲ <b>0.043</b>	---	---
ppm Water	ppm	ASTM D6304	>601	▲ <b>431.9</b>	---	---
Visc @ 40°C	cSt	ASTM D445	32	▲ <b>41.4</b>	---	---
Visc @ 100°C	cSt	ASTM D445	5.5	▲ <b>7.2</b>	---	---

**Customer Id:** ERGSALKS  
**Sample No.:** TO10002496  
**Lab Number:** 05959786  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

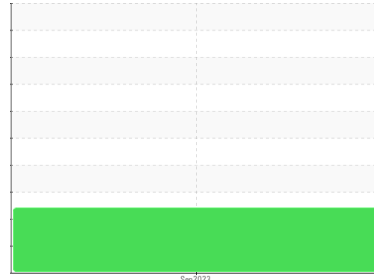
## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**heater**  
Component  
**Heat Transfer Fluid**  
Fluid  
**DYNA-PLEX 21C ALCOR 628 ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry updates for oil type.

### Wear

All component wear rates are normal.

### Contamination

There is a trace of moisture present in the fluid. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The fluid viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>TO10002496</b>	---	---
Sample Date	Client Info	<b>24 Sep 2023</b>	---	---
Machine Age	hrs Client Info	<b>0</b>	---	---
Oil Age	hrs Client Info	<b>0</b>	---	---
Oil Changed	Client Info	<b>N/A</b>	---	---
Sample Status		<b>ATTENTION</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >200	<b>14</b>	---	---
Chromium ppm	ASTM D5185m >21	<b>0</b>	---	---
Nickel ppm	ASTM D5185m >21	<b>&lt;1</b>	---	---
Titanium ppm	ASTM D5185m >21	<b>&lt;1</b>	---	---
Silver ppm	ASTM D5185m >21	<b>0</b>	---	---
Aluminum ppm	ASTM D5185m >21	<b>0</b>	---	---
Lead ppm	ASTM D5185m >21	<b>&lt;1</b>	---	---
Copper ppm	ASTM D5185m >21	<b>&lt;1</b>	---	---
Tin ppm	ASTM D5185m >21	<b>&lt;1</b>	---	---
Vanadium ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	<b>0</b>	---	---
Barium ppm	ASTM D5185m	<b>0</b>	---	---
Molybdenum ppm	ASTM D5185m	<b>0</b>	---	---
Manganese ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium ppm	ASTM D5185m	<b>1</b>	---	---
Calcium ppm	ASTM D5185m	<b>573</b>	---	---
Phosphorus ppm	ASTM D5185m	<b>3</b>	---	---
Zinc ppm	ASTM D5185m	<b>0</b>	---	---
Sulfur ppm	ASTM D5185m	<b>900</b>	---	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	<b>1</b>	---	---
Sodium ppm	ASTM D5185m >21	<b>415</b>	---	---
Potassium ppm	ASTM D5185m >20	<b>3</b>	---	---
Water %	ASTM D6304 >0.0601	<b>▲ 0.043</b>	---	---
ppm Water	ASTM D6304 >601	<b>▲ 431.9</b>	---	---

## FLUID CLEANLINESS

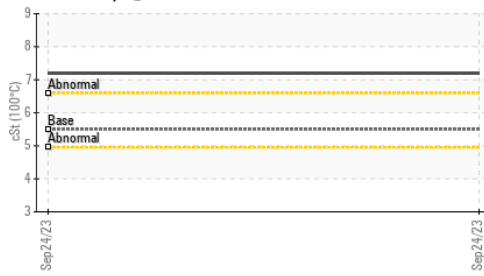
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>305845</b>	---	---
Particles >6µm	ASTM D7647 >10240000	<b>198154</b>	---	---
Particles >14µm	ASTM D7647 >10240000	<b>19958</b>	---	---
Particles >21µm	ASTM D7647 >2560000	<b>4285</b>	---	---
Particles >38µm	ASTM D7647 >640000	<b>129</b>	---	---
Particles >71µm	ASTM D7647 >160000	<b>3</b>	---	---
Oil Cleanliness	ISO 4406 (c) >--/30/30	<b>25/25/21</b>	---	---

## FLUID DEGRADATION

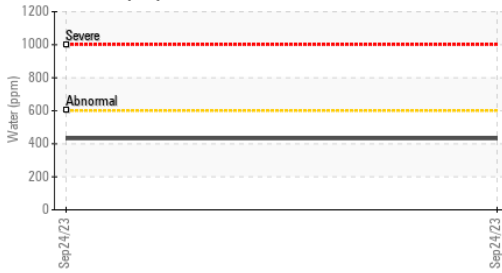
method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045	<b>0.29</b>	---	---

# OIL ANALYSIS REPORT

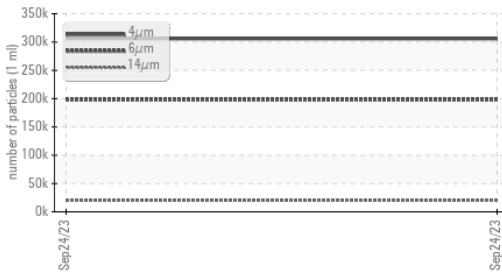
### ▲ Viscosity @ 100°C



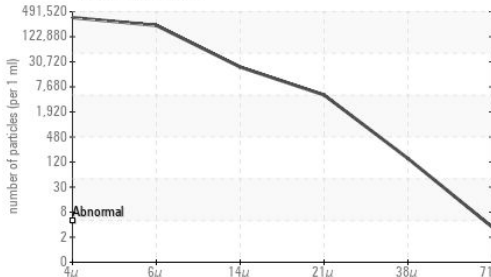
### ▲ Water (KF)



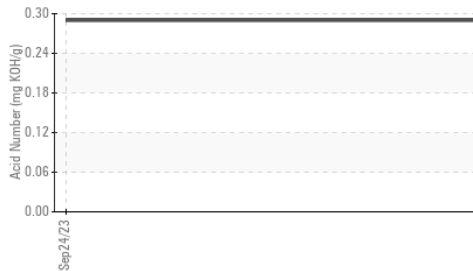
### Particle Trend



### Particle Count



### Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.0601	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

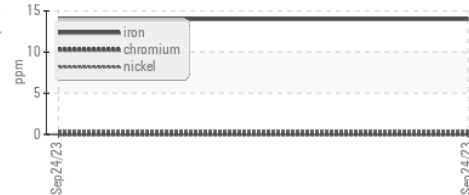
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	▲ 41.4	---
Visc @ 100°C	cSt	ASTM D445	5.5	▲ 7.2	---
Viscosity Index (VI)	Scale	ASTM D2270	108	<b>137</b>	---

### SAMPLE IMAGES

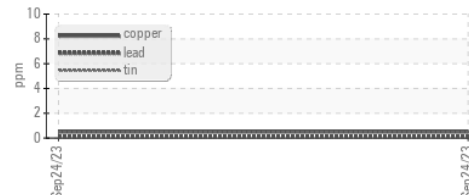
	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

### GRAPHS

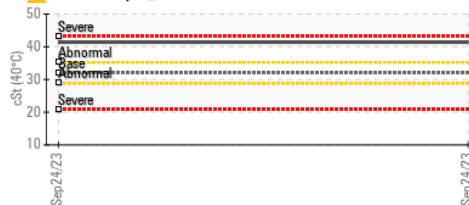
#### Ferrous Alloys



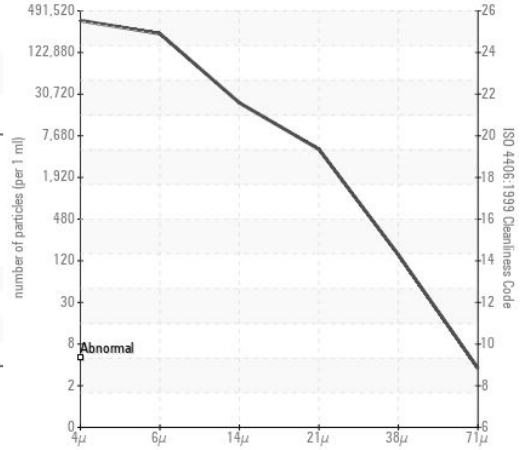
#### Non-ferrous Metals



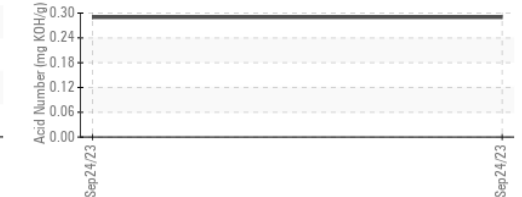
### ▲ Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO10002496 **Received** : 25 Sep 2023  
**Lab Number** : 05959786 **Diagnosed** : 03 Oct 2023  
**Unique Number** : 10660999 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**ERGON - SALINA**  
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T:  
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