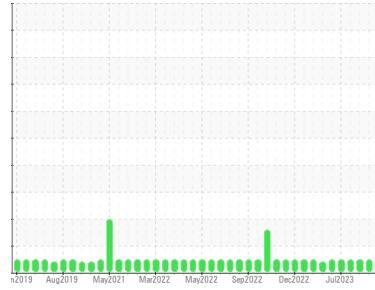




# PROBLEM SUMMARY

Sample Rating Trend



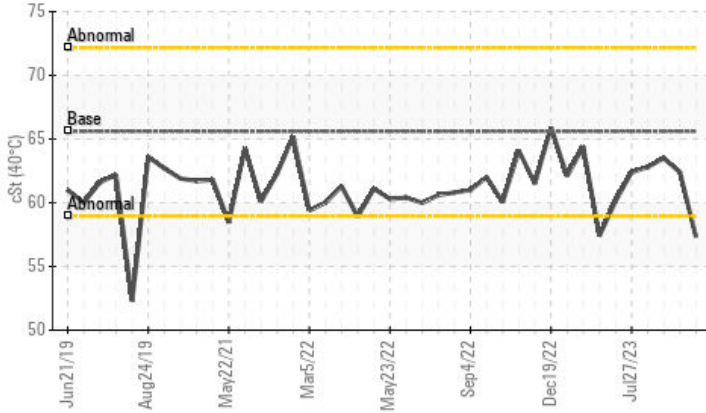
## VISCOSITY



Machine Id  
**RECYCLED NH3 (S/N SCC19180005)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



### RECOMMENDATION

This is a baseline read-out on the submitted sample.

### PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL		
Visc @ 40°C	cSt	ASTM D445	65.6	▲ 57.33	62.4	63.5

Customer Id: TYSPBFP  
 Sample No.: USP0001952  
 Lab Number: 05959834  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 30 Aug 2023 Diag: Doug Bogart

NORMAL



This is a baseline read-out on the submitted sample. BARREL 227 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 Aug 2023 Diag: Doug Bogart

NORMAL



This is a baseline read-out on the submitted sample. BARREL 226 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Aug 2023 Diag: Doug Bogart

NORMAL



This is a baseline read-out on the submitted sample. BARREL 225 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

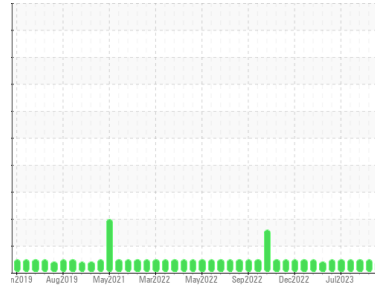
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



## VISCOSITY



Machine Id  
**RECYCLED NH3 (S/N SCC19180005)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

### DIAGNOSIS

#### Recommendation

This is a baseline read-out on the submitted sample.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The oil viscosity is lower than normal. Confirmed. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0001952</b>	USP0000246	USP233507
Sample Date	Client Info		<b>24 Sep 2023</b>	30 Aug 2023	21 Aug 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	0	0

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>3</b>	2	3
Sodium	ppm	ASTM D5185m	<b>0</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	0
Water	%	ASTM D6304 >0.01	<b>0.005</b>	0.003	0.003
ppm Water	ppm	ASTM D6304 >100	<b>54.3</b>	28.2	31.9

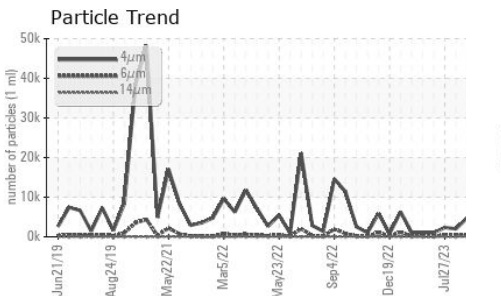
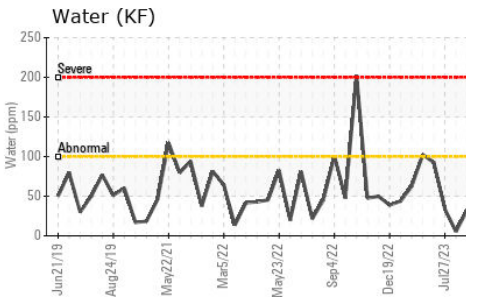
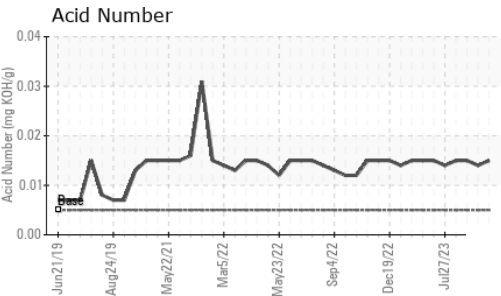
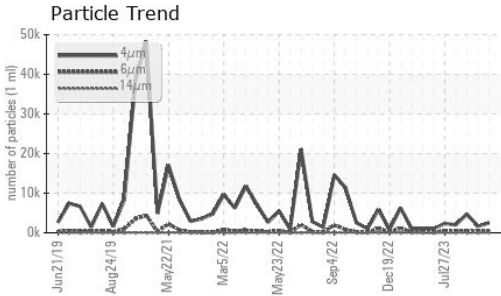
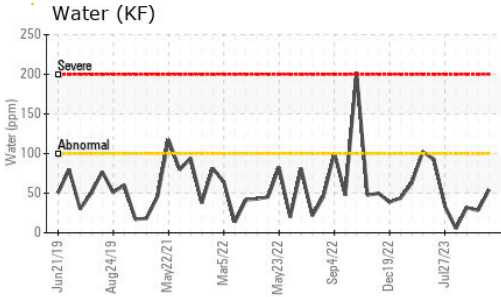
### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2491</b>	1651	4709
Particles >6µm	ASTM D7647	>2500	<b>390</b>	420	327
Particles >14µm	ASTM D7647	>320	<b>12</b>	20	14
Particles >21µm	ASTM D7647	>80	<b>7</b>	4	4
Particles >38µm	ASTM D7647	>20	<b>1</b>	1	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	<b>18/16/11</b>	18/16/11	19/16/11

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.015</b>	0.014	0.015

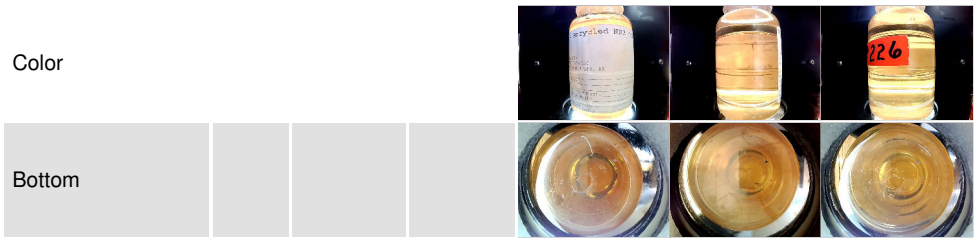
# OIL ANALYSIS REPORT



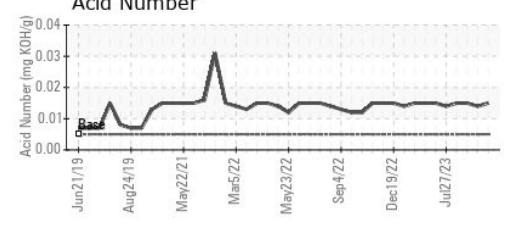
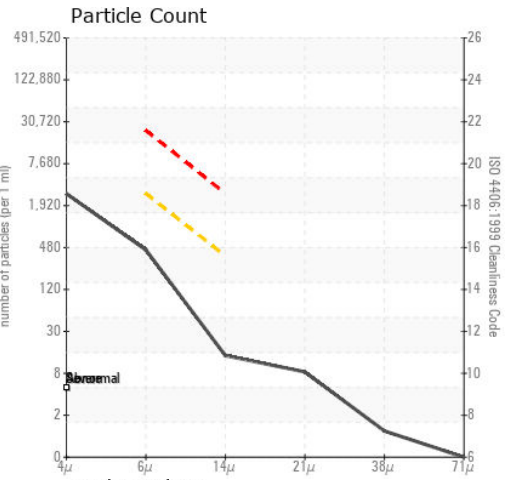
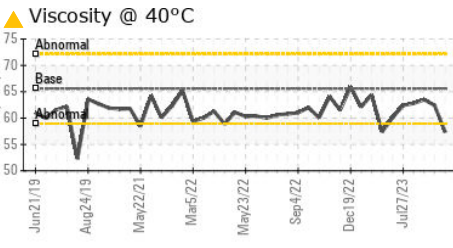
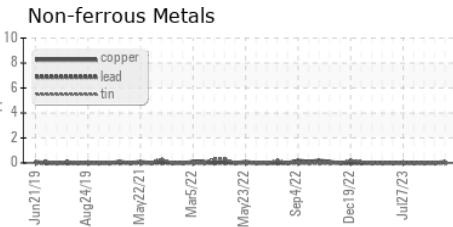
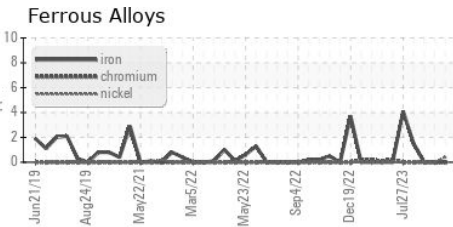
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6 ▲ 57.33	62.4	63.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0001952 **Received** : 25 Sep 2023  
**Lab Number** : 05959834 **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10661047 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON FP -PINE BLUFF-USP**  
 PINE BLUFF, AR  
 US 71602  
 Contact: RICHARD RICKELS

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: