

OIL ANALYSIS REPORT

SULLAIR COMPRESSOR 7 (S/N 07-94000126) Component

Refrigeration Compressor

CAMCO 717 HT (80 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

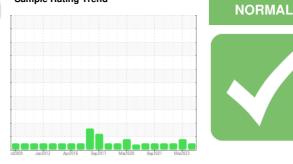
All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

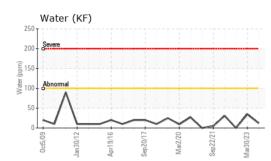


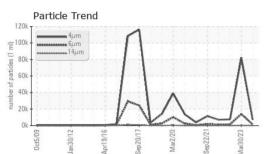
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|---------------|--------------|------------|-------------|---------------|-------------|
| Sample Number | | Client Info | | USP248610 | USP229614 | USP229609 |
| Sample Date | | Client Info | | 18 Sep 2023 | 30 Mar 2023 | 03 Oct 2022 |
| Machine Age | hrs | Client Info | | 122616 | 120850 | 118230 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | Not Changd | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >8 | 1 | 3 | 2 |
| Chromium | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >3 | 0 | <1 | 0 |
| Lead | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Tin | ppm | ASTM D5185m | >4 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m | | 0 | 1 | 0 |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | | 0 | 0 | 44 |
| CONTAMINANTS | \$ | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 2 | <1 | 0 |
| Sodium | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Water | % | ASTM D6304 | >0.01 | 0.001 | 0.003 | 0.001 |
| ppm Water | ppm | ASTM D6304 | >100 | 12.1 | 34.7 | 0.00 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 7149 | 82305 | 7504 |
| Particles >6µm | | ASTM D7647 | >2500 | 1287 | 1 3993 | 1420 |
| Particles >14µm | | ASTM D7647 | >320 | 32 | 116 | 37 |
| Particles >21µm | | ASTM D7647 | >80 | 6 | 13 | 4 |
| Particles >38µm | | ASTM D7647 | >20 | 1 | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >/18/15 | 20/17/12 | ▲ 24/21/14 | 20/18/12 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974 | 0.007 | 0.014 | 0.014 | 0.012 |

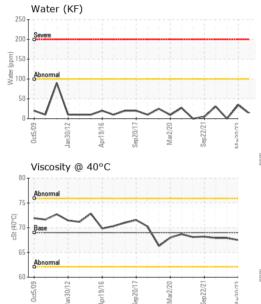
Contact/Location: DAVID LAUER - VERJEF

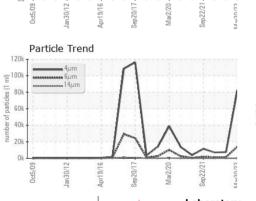


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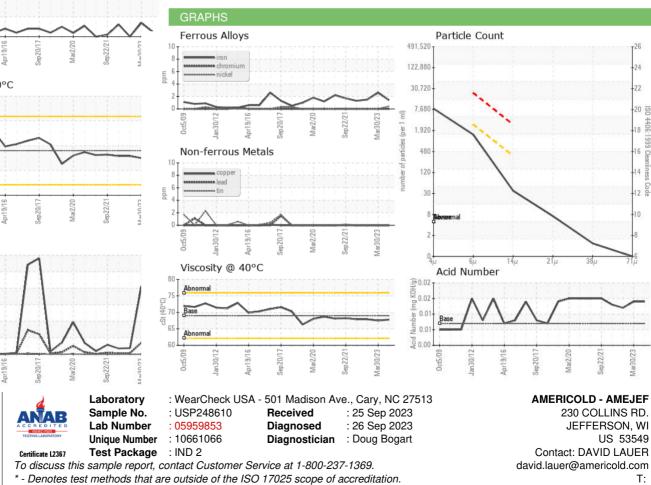








| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.01 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 69 | 67.8 | 67.5 | 67.9 |
| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
| Color | | | | | | |
| Bottom | | | | (6) | | |



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: VERJEF [WUSCAR] 05959853 (Generated: 09/27/2023 08:53:21) Rev: 1

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