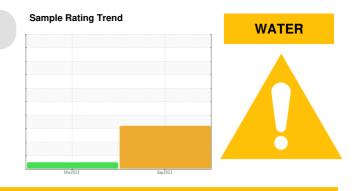
PROBLEM SUMMARY

PALEXTRA 44 Machine Id INGERSOLL RAND EE2852U08240 - PACTIV 1 Component

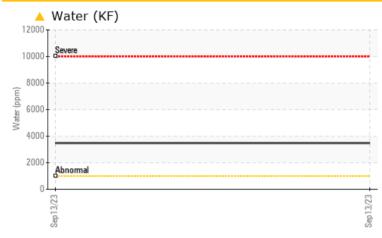
Compressor

<u>Sullivan</u>

Palatek



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ATTENTION	NORMAL		
Water	%	ASTM D6304	>0.1	6.348			
ppm Water	ppm	ASTM D6304	>1000	A 3480			
Emulsified Water	scalar	*Visual	>0.1	6.2%	NEG		
Free Water	scalar	*Visual		A 10.0	NEG		

Customer Id: UCTOTMOD Sample No.: UCS05959913 Lab Number: 05959913 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS



15 Mar 2022 Diag: Don Baldridge

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sullivan Palatek

OIL ANALYSIS REPORT

Area PALEXTRA 44 Machine Id INGERSOLL RAND EE2852U08240 - PACTIV 1 Component

Compressor

DIAGNOSIS

A Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Excessive free water present.

Fluid Condition

The AN level is acceptable for this fluid.

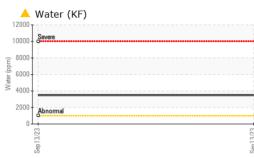
3240 - PAC	FIV 1					
			Mar2022	Sep2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS05959913	UCS05493005	
Sample Date		Client Info		13 Sep 2023	15 Mar 2022	
Machine Age	hrs	Client Info		92801	2000	
Oil Age	hrs	Client Info		3500	2000	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ATTENTION	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	7	14	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	210	0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	2	<1	
Lead	ppm	ASTM D5185m	>25	2	1	
Copper	ppm	ASTM D5185m		26	3	
Tin	ppm	ASTM D5185m	>15	<1	1	
Antimony	ppm	ASTM D5185m			<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	3	
Barium	ppm	ASTM D5185m	0.3	0	499	
Molybdenum	ppm	ASTM D5185m	0	<1	0	
Manganese	ppm	ASTM D5185m	0.3	<1	<1	
Magnesium	ppm	ASTM D5185m	0.4	0	3	
Calcium	ppm	ASTM D5185m	0	1	4	
Phosphorus	ppm	ASTM D5185m	689	378	32	
Zinc	ppm	ASTM D5185m	0	0	16	
Sulfur	ppm	ASTM D5185m	1237	576	335	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	
Sodium	ppm	ASTM D5185m		2	55	
Potassium	ppm	ASTM D5185m	>20	0	9	
Water	%	ASTM D6304	>0.1	<u> </u>		
ppm Water	ppm	ASTM D6304	>1000	A 3480		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.44	0.48	

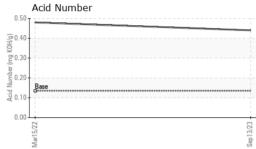
Sample Rating Trend

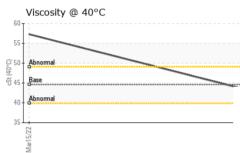
WATER



OIL ANALYSIS REPORT







	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	MODER	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Sep 13/23	Appearance	scalar	*Visual	NORML	NORML	NORML	
Sep 1	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	
	Free Water	scalar	*Visual		<u> </u>	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		43.4	57.3	
	SAMPLE IMAGE	:5	method	limit/base	current	history1	history2
Sep13/23 +	_ Color						no image
	Bottom				\bigcirc		no image
	Non-ferrous Meta	als		Sep13/23			
	Viscosity @ 40°C			Acid Number (mg KOH/g) .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .	00		
Laboratory Sample No. Lab Number Unique Number	Imple No. : UCS05959913 Received : 25 Sep 2023 Ib Number : 05959913 Diagnosed : 26 Sep 2023				1440 CA	OTAL POWEF ARPENTER LN MODESTO, CA US 9535	



Report Id: UCTOTMOD [WUSCAR] 05959913 (Generated: 09/27/2023 20:19:01) Rev: 1

Contact/Location: STEVE TURNER - UCTOTMOD