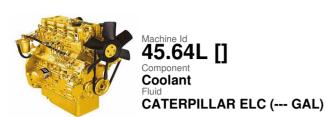
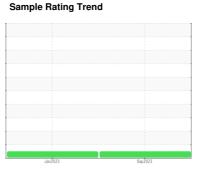


# **COOLANT REPORT**







### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### **Contaminants**

There is no indication of any contamination in the coolant.

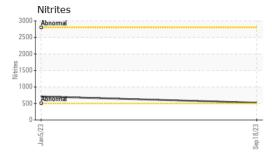
### **Coolant Condition**

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

| GAL)                   |            |             | Jan 2023   | Sep 2023    |             |          |
|------------------------|------------|-------------|------------|-------------|-------------|----------|
| SAMPLE INFORM          | MATION     | method      | limit/base | current     | history1    | history2 |
| Sample Number          |            | Client Info |            | WC0834139   | WC0741852   |          |
| Sample Date            |            | Client Info |            | 18 Sep 2023 | 05 Jan 2023 |          |
| Machine Age            | hrs        | Client Info |            | 563         | 7           |          |
| Oil Age                | hrs        | Client Info |            | 563         | 7           |          |
| Oil Changed            |            | Client Info |            | Not Changd  | Not Changd  |          |
| Sample Status          |            |             |            | NORMAL      | NORMAL      |          |
| PHYSICAL TEST F        | RESULTS    | method      | limit/base | current     | history1    | history2 |
| Specific Gravity       |            | *ASTM D1298 |            | 1.066       | 1.067       |          |
| рН                     | Scale 0-14 | ASTM D1287  |            | 7.68        | 8.45        |          |
| Nitrites               | ppm        | AP-053:2009 |            | 524         | 712         |          |
| Reserve Alkalinity     | Scale 0-20 | *ASTM D1121 |            |             |             |          |
| Percentage Glycol      | %          | ASTM D3321  |            | 49.1        | 49.2        |          |
| Freezing Point         | °F         | ASTM D3321  |            | -33         | -33         |          |
| Total Dissolved Solids |            |             |            | 370.5       | 416.5       |          |
| Carboxylate            |            |             |            | fail        | fail        |          |
| CORROSION INH          | IBITORS    | method      | limit/base | current     | history1    | history2 |
| Silicon                | ppm        | ASTM D6130  | 0          | 29          | 42          |          |
| Phosphorus             | ppm        | ASTM D6130  | 0          | 24          | 165         |          |
| Boron                  | ppm        | ASTM D6130  | 0          | <1          | 8           |          |
| Molybdenum             | ppm        | ASTM D6130  | 950        | 878         | 1050        |          |
| CORROSION              |            | method      | limit/base | current     | history1    | history2 |
| Iron                   | ppm        | ASTM D6130  | >15        | 0           | <1          |          |
| Aluminum               | ppm        | ASTM D6130  | >10        | <1          | <1          |          |
| Copper                 | ppm        | ASTM D6130  | >10        | <1          | <1          |          |
| Lead                   | ppm        | ASTM D6130  | >10        | 0           | <1          |          |
| Tin                    | ppm        | ASTM D6130  | >10        | 0           | <1          |          |
| Zinc                   | ppm        | ASTM D6130  |            | 0           | <1          |          |
| CONTAMINANTS           | ;          | method      | limit/base | current     | history1    | history2 |
| Chlorine               | ppm        | ASTM D6130  |            | 5           | 18          |          |
| CARRIER SALTS          |            | method      | limit/base | current     | history1    | history2 |
| Sodium                 | ppm        | ASTM D6130  |            | 5352        | 6191        |          |
| Potassium              | ppm        | ASTM D6130  |            | 846         | 810         |          |
| SCALE POTENTI          | AL         | method      | limit/base | current     | history1    | history2 |
| Calcium                | ppm        | ASTM D6130  |            | 0           | 2           |          |
| Magnesium              | ppm        | ASTM D6130  |            | <1          | 1           |          |

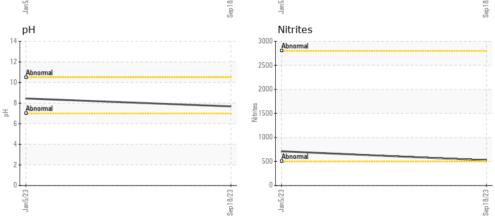


## **COOLANT REPORT**





| GRAPHS   |  |
|--|--|
| Iron/Tin/Silver                                      | Reserve Alkalinity                       |
| Abnormal iron  14  12  10  16  Abnormal iron  Silver | 14 Abnormal                              |
| 8 6 4  | Reserve Alkalinity                       |
| 2  | 2 Abnormal                               |
| O   1   1   1   1   1   1   1   1   1                | Sep 18/23                                |
| Copper/Aluminum/Lead                                 | Freeze Point                             |
| g copper copper duminum lead                         | 5<br>0<br>-5                             |
| 5  | ⊋ -10<br>-15 - 20<br>-20                 |
| 2  | -30<br>-35<br>-40                        |
| O 1<br>E E Z/Sump                                    | 45 45 45 45 45 45 45 45 45 45 45 45 45 4 |







Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10661481

: WC0834139 : 05960268

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

: 25 Sep 2023 Diagnosed : 27 Sep 2023 Diagnostician : Jonathan Hester

Test Package : COOL- ( Additional Tests: COOL, ICP ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact: SHAWN SOUTH shawn.south@sherwood.net

T: x: F: x: