

# **COOLANT REPORT**

# Sample Rating Trend



NORMAL

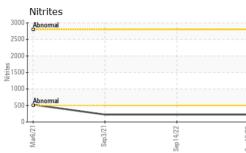
#### OKLAHOMA/102/EG - EXCAVATOR 20.77L [OKLAHOMA^102^EG - EXCAVATOR] Component Coolant Fluid

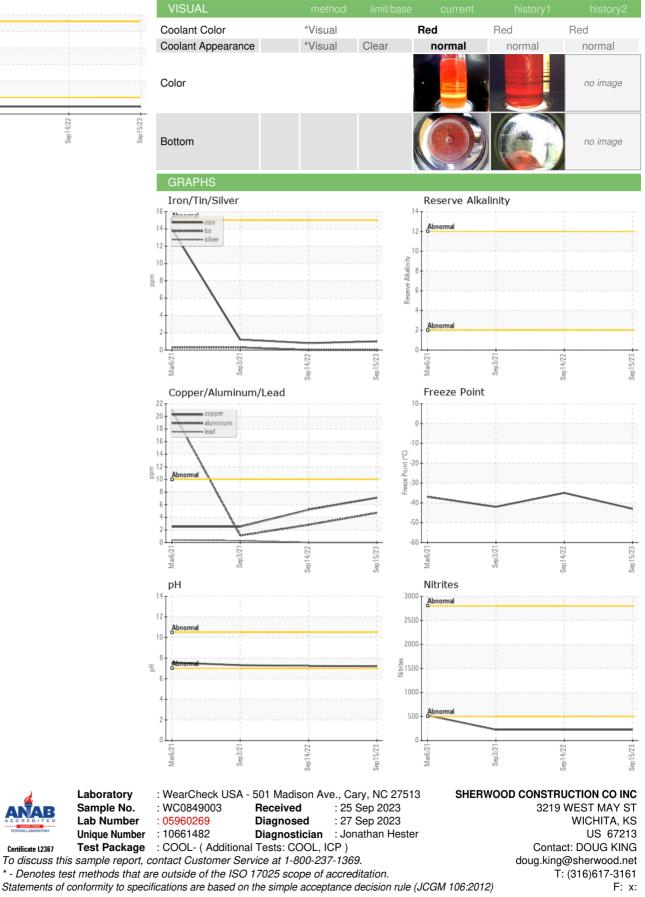
### CAT EXTENDED LIFE COOLANT (ELC) (14 GAL)

DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0849003	WC0741090	WC0590314
No corrective action is recommended at this time.	Sample Date		Client Info		15 Sep 2023	14 Sep 2022	03 Sep 2021
The fluid is suitable for further service.	Machine Age	hrs	Client Info		5164	3510	1926
<b>Corrosion</b> All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		1000	1000	500
	Oil Changed		Client Info		Not Changd	Not Changd	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
<b>Contaminants</b> There is no indication of any contamination in the coolant.	PHYSICAL TEST F	RESULTS	s method	limit/base	current	history1	history2
	Specific Gravity		*ASTM D1298		1.071	1.068	
oolant Condition	рН	Scale 0-14	ASTM D1287		7.21	7.23	7.31
Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		224	224	224
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		53.3	50.3	52
	Freezing Point	°F	ASTM D3321		-43	-35	-42
	Total Dissolved Solids				400.5	409.0	393.5
	Carboxylate				fail	pass	pass
	CORROSION INF	IIBITORS	s method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	0	56	62	55
	Phosphorus	ppm	ASTM D6130	0	0	2	12
	Boron	ppm	ASTM D6130	0	<1	0	0
	Molybdenum	ppm	ASTM D6130	950	1200	1200	1200
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	1	<1	1
	Aluminum	ppm	ASTM D6130	>10	5	3	1
	Copper	ppm	ASTM D6130	>10	7	5	2
	Lead	ppm	ASTM D6130	>10	0	0	<1
	Tin	ppm	ASTM D6130	>10	0	0	<1
	Zinc	ppm	ASTM D6130		21	11	2
	CONTAMINANTS	3	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		23	38	30
	CARRIER SALTS	\$	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		6063	2898	3264
	Potassium	ppm	ASTM D6130		547	314	307
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		3	2	2
	Magnesium	ppm	ASTM D6130		4	3	<1



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Certificate L2367

Submitted By: RUSTY RILEY

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