

COOLANT REPORT

Sample Rating Trend



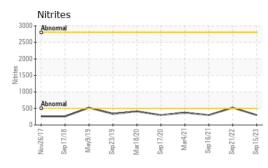


EXTENDED LIFE COOLANT (--- GAL)

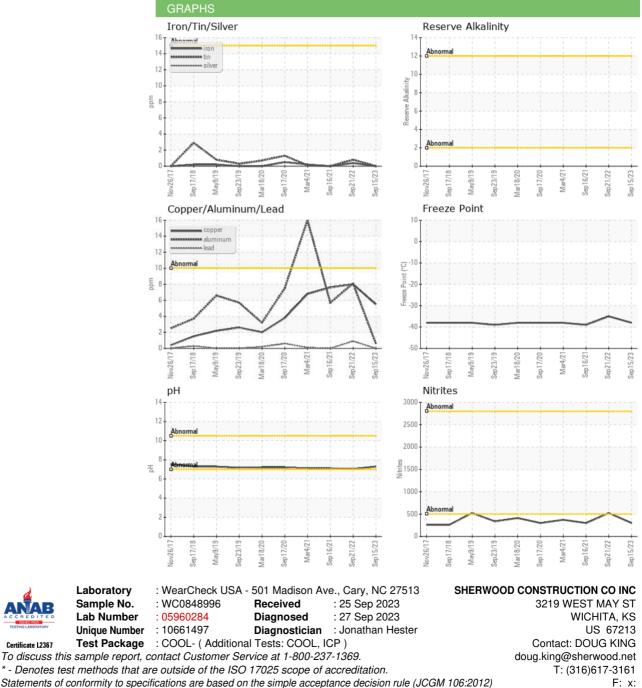
DIAGNOSIS	SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0848996	WC0741147	WC0622740
No corrective action is recommended at this time.	Sample Date		Client Info		15 Sep 2023	21 Sep 2022	16 Sep 2021
The fluid is suitable for further service.	Machine Age	hrs	Client Info		8003	7654	6905
Corrosion	Oil Age	hrs	Client Info		1000	7654	1000
All metal levels are normal indicating no corrosion	Oil Changed		Client Info		Not Changd	N/A	Not Changd
in the cooling system.	Sample Status				NORMAL	NORMAL	NORMAL
Contaminants There is no indication of any contamination in the	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
coolant.	Specific Gravity		*ASTM D1298		1.069	1.068	
Coolant Condition	pН	Scale 0-14	ASTM D1287		7.30	7.04	7.10
arboxylate test failed. The glycol level is	Nitrites	ppm	AP-053:2009		300	524	300
acceptable. The pH level of this fluid is within the	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
cceptable limits.	Percentage Glycol	%	ASTM D3321		51.2	50.6	50
	Freezing Point	°F	ASTM D3321		-38	-35	-39
	Total Dissolved Solids				461.0	328.5	360.5
	Carboxylate				fail	fail	fail
	CORROSION INH	IBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		18	33	27
	Phosphorus	ppm	ASTM D6130		337	10	0
	Boron	ppm	ASTM D6130		1	21	<1
	Molybdenum	ppm	ASTM D6130		953	1017	1061
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	<1	0
	Aluminum	ppm	ASTM D6130	>10	<1	8	6
	Copper	ppm	ASTM D6130	>10	6	8	8
	Lead	ppm	ASTM D6130	>10	0	<1	0
	Tin	ppm	ASTM D6130	>10	0	<1	0
	Zinc	ppm	ASTM D6130		0	35	26
	CONTAMINANTS	3	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		2	14	30
							1.1.1.1.1.0.0
	CARRIER SALTS	•	method	limit/base	current	history1	history2
	CARRIER SALTS Sodium	ppm	method ASTM D6130	limit/base	current 5839	history1 5000	3146
				limit/base			
	Sodium	ppm ppm	ASTM D6130	limit/base	5839 3256	5000	3146
	Sodium Potassium	ppm ppm	ASTM D6130 ASTM D6130		5839 3256	5000 1195	3146 485

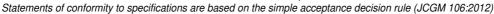


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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		LtRed	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	hazy
Color					
Bottom					





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