COOLANT REPORT

OKLAHOMA/102/EG - BACKHOE LOADER

53.503L [OKLAHOMA^102^EG - BACKHOE LOADER] Component Coolant

Mar2019 Sep2019 Mar2020 Sep2020 Sep2020

Sample Rating Trend



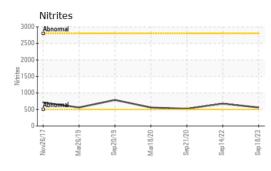
NORMAL

Fluid EXTENDED LIFE COOLANT (--- GAL)

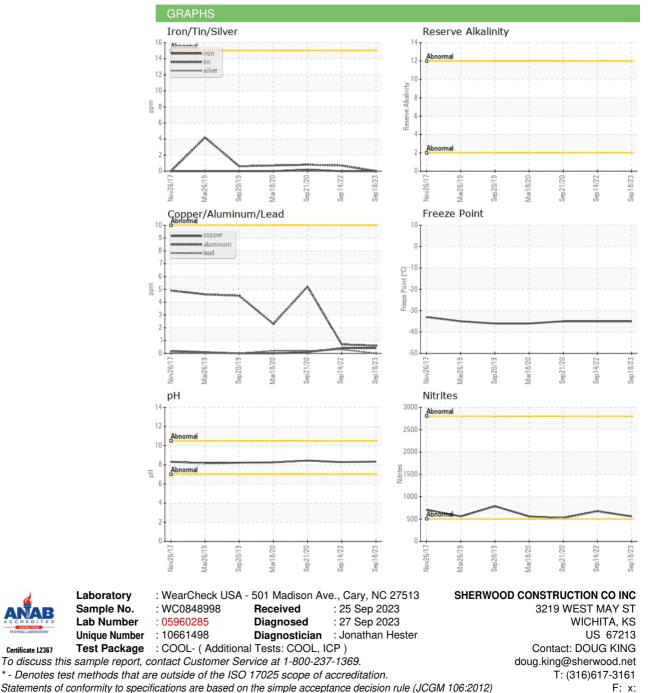
DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0848998	WC0741153	WC0509528
No corrective action is recommended at this time.	Sample Date		Client Info		18 Sep 2023	14 Sep 2022	21 Sep 2020
The fluid is suitable for further service.	Machine Age	hrs	Client Info		8152	7565	6923
Corrosion All metal levels are normal indicating no corrosion in the cooling system.	Oil Age	hrs	Client Info		1000	1000	1000
	Oil Changed		Client Info		Not Changd	Not Changd	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
Contaminants There is no indication of any contamination in the coolant.	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
	Specific Gravity		*ASTM D1298		1.068	1.067	
Coolant Condition	рH	Scale 0-14	ASTM D1287		8.33	8.28	8.44
Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.	Nitrites	ppm	AP-053:2009		560	676	524
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		50.3	50.0	49
	Freezing Point	°F	ASTM D3321		-35	-35	-35
	Total Dissolved Solids				364.0	295.5	347.5
	Carboxylate				fail	pass	pass
	CORROSION INF	IIBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130		24	37	5
	Phosphorus	ppm	ASTM D6130		0	4	<1
	Boron	ppm	ASTM D6130		<1	0	0
	Molybdenum	ppm	ASTM D6130		1078	1200	570
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	0	0	<1
	Aluminum	ppm	ASTM D6130	>10	<1	<1	5
	Copper	ppm	ASTM D6130	>10	<1	<1	<1
	Lead	ppm	ASTM D6130	>10	0	<1	<1
	Tin	ppm	ASTM D6130	>10	0	<1	<1
	Zinc	ppm	ASTM D6130		0	<1	<1
	CONTAMINANTS	6	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		7	5	6
	CARRIER SALTS	\$	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		5988	3695	3062
	Potassium	ppm	ASTM D6130		48	29	12
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		1	3	2
	Magnesium	ppm	ASTM D6130		2	2	0



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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		LtRed	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)