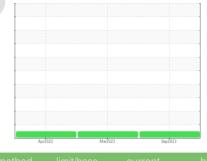
# **COOLANT REPORT**

Sample Rating Trend





### Area OKLAHOMA/102 Machine Id 74.29 [OKLAHOMA^102] Component





CATERPILLAR ELC (--- GAL)

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service. ( Customer Sample Comment: 2171 hrs )

#### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

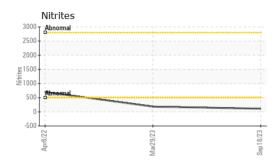
#### **Coolant Condition**

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

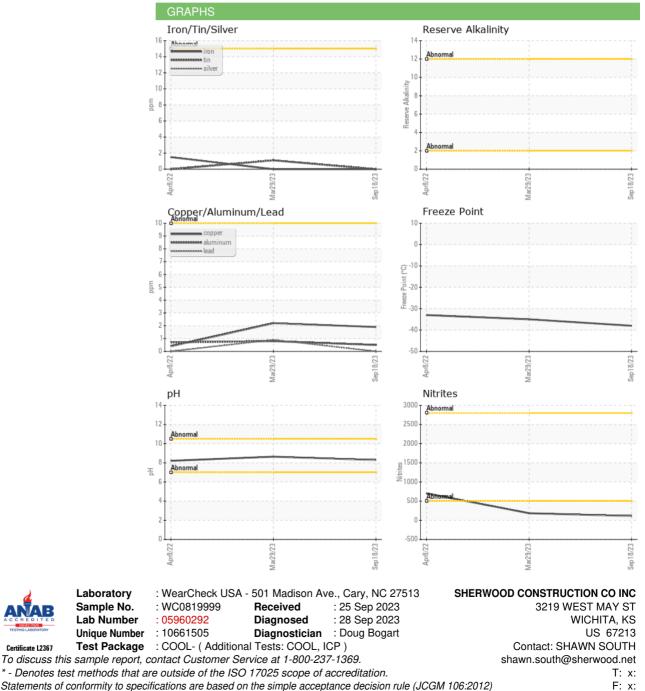
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0819999	WC0746773	WC0665232
Sample Date		Client Info		18 Sep 2023	29 Mar 2023	08 Apr 2022
Machine Age	hrs	Client Info		2171	1510	14
Oil Age	hrs	Client Info		2171	1510	14
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST R	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.069	1.068	1.067
рН	Scale 0-14	ASTM D1287		8.29	8.64	8.21
Nitrites	ppm	AP-053:2009		112	184	700
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		51.3	50.9	49.8
Freezing Point	°F	ASTM D3321		-38	-35	-33
Total Dissolved Solids				364.0	322.5	323.0
Carboxylate				fail	pass	pass
CORROSION INHI	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	83	176	23
Phosphorus	ppm	ASTM D6130	0	0	0	2
Boron	ppm	ASTM D6130	0	0	9	0
Molybdenum	ppm	ASTM D6130	950	1008	936	987
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	2
Aluminum	ppm	ASTM D6130	>10	<1	<1	<1
Copper	ppm	ASTM D6130	>10	2	2	<1
Lead	ppm	ASTM D6130	>10	0	<1	0
Tin	ppm	ASTM D6130	>10	0	1	0
Zinc	ppm	ASTM D6130		0	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		10	30	0
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		5951	5593	2579
Potassium	ppm	ASTM D6130		265	319	72
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		1	1	1
Magnesium	ppm	ASTM D6130		<1	<1	<1



# **COOLANT REPORT**







Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: LOUIS BRESHEARS