

COOLANT REPORT

Sample Rating Trend





DIAGNOSIS

Corrosion

coolant.

Recommendation

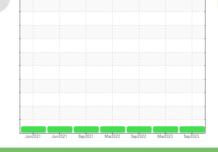
in the cooling system.

Coolant Condition

acceptable limits.

Contaminants

OKLAHOMA/102 45.59L [OKLAHOMA^102] Component



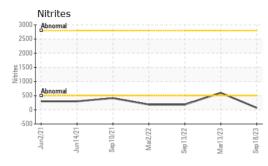


CATERPILLAR ELC (9 GAL)

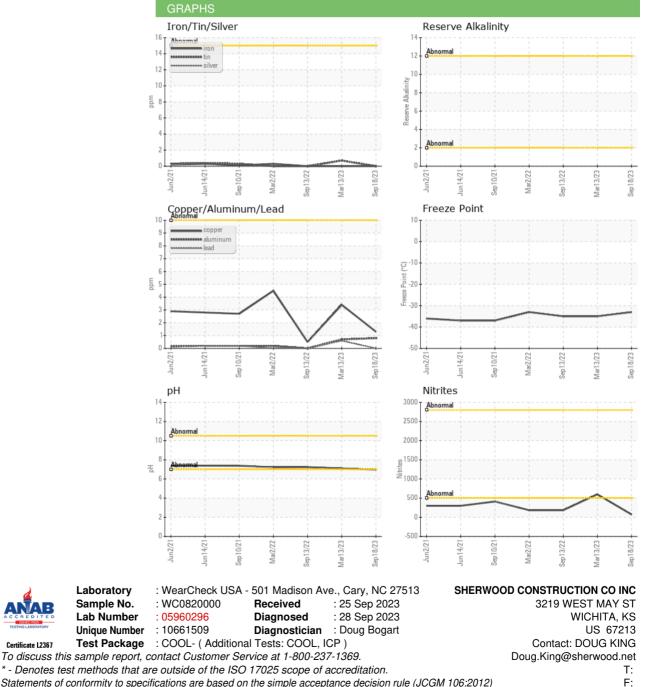
SAMPLE INFORMATION method WC0820000 Client Info WC0746822 WC0649348 Sample Number No corrective action is recommended at this time. Sample Date Client Info 18 Sep 2023 13 Mar 2023 13 Sep 2022 The fluid is suitable for further service. (Customer Machine Age hrs **Client Info** 4299 3509 3276 Sample Comment: 4299 hrs) Oil Age hrs Client Info 1745 1745 3276 Oil Changed **Client Info** N/A N/A N/A All metal levels are normal indicating no corrosion NORMAL NORMAL Sample Status NORMAL PHYSICAL TEST RESULTS method There is no indication of any contamination in the *ASTM D1298 1.067 1.067 1.068 Specific Gravity Scale 0-14 ASTM D1287 6.97 7.10 7.24 pН Nitrites ppm AP-053:2009 72 600 184 Carboxylate test failed. The glycol level is **Reserve Alkalinity** Scale 0-20 *ASTM D1121 --acceptable. The pH level of this fluid is within the 50.0 50.5 Percentage Glycol % ASTM D3321 49.9 Freezing Point °F ASTM D3321 -33 -35 -35 **Total Dissolved Solids** 374.0 356.5 368.5 fail Carboxylate pass pass CORROSION INHIBITORS method Silicon ASTM D6130 0 25 50 25 ppm Phosphorus ppm ASTM D6130 0 0 18 0 ASTM D6130 0 0 0 Boron ppm 0 Molybdenum ASTM D6130 950 832 1098 1084 ppm CORROSION ASTM D6130 0 0 0 Iron ppm >15 ASTM D6130 >10 Aluminum ppm <1 <1 0 Copper ASTM D6130 >10 1 3 <1 ppm Lead >10 0 <1 0 ppm ASTM D6130 0 Tin ASTM D6130 >10 <1 0 ppm 8 0 Zinc ASTM D6130 27 ppm 12 2 Chlorine ASTM D6130 23 ppm 6413 3196 Sodium ppm ASTM D6130 5341 Potassium 1408 48 ASTM D6130 934 ppm SCALE POTENTIAL 3 Calcium ASTM D6130 4 3 ppm 0 0 Magnesium ppm ASTM D6130 <1

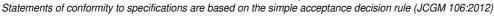


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Submitted By: LOUIS BRESHEARS