

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

ALLIS-CHALMERS U-20 TURBINE BRG

Turbine Fluid NOT GIVEN (100 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

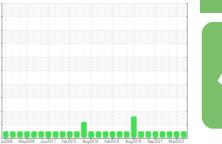
All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

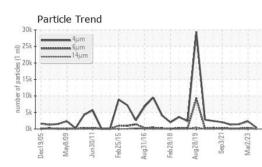


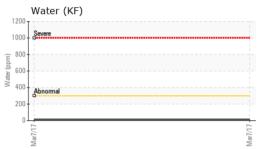


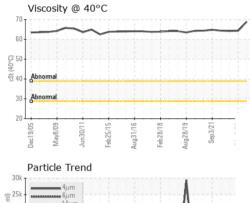
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0845050	WC0786736	WC0731005
Sample Date		Client Info		12 Sep 2023	02 Mar 2023	16 Sep 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	0	2	1
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m		0	1	0
Copper	ppm	ASTM D5185m	>5	<1	1	<1
Tin	ppm	ASTM D5185m	>5	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	1
Magnesium	ppm	ASTM D5185m		1	<1	<1
Calcium	ppm	ASTM D5185m		6	<1	0
Phosphorus	ppm	ASTM D5185m		12	4	18
Zinc	ppm	ASTM D5185m		0	<1	0
Sulfur	ppm	ASTM D5185m		1100	4175	4576
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	1	2
Sodium	ppm	ASTM D5185m		3	0	<1
Potassium	ppm	ASTM D5185m	>20	1	1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		366	2304	1447
Particles >6µm		ASTM D7647	>1300	78	323	173
Particles >14µm		ASTM D7647	>160	8	9	9
Particles >21µm		ASTM D7647	>40	1	1	2
Particles >38µm		ASTM D7647	>10	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/14	16/13/10	18/16/10	18/15/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.146	0.135	0.056

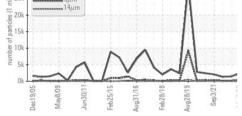


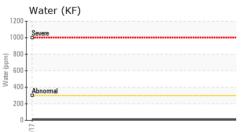
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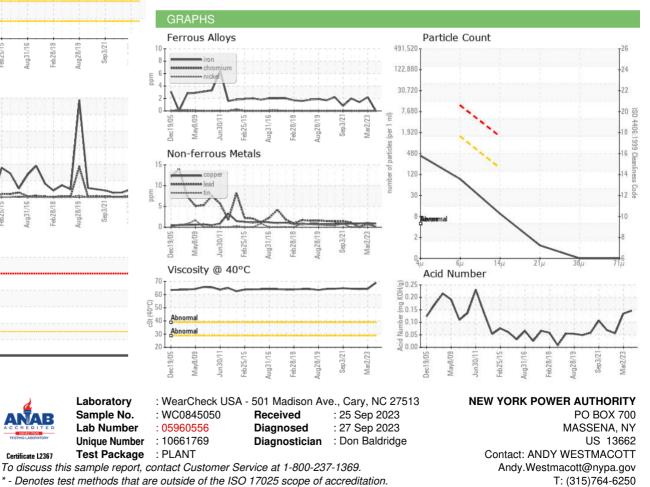






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		68.9	64.3	64.2
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
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Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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