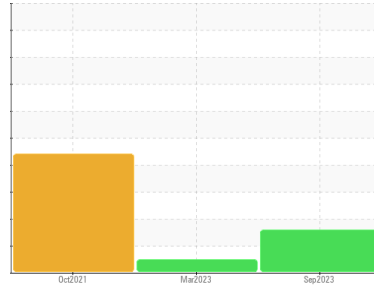


PROBLEM SUMMARY

Sample Rating Trend



ISO

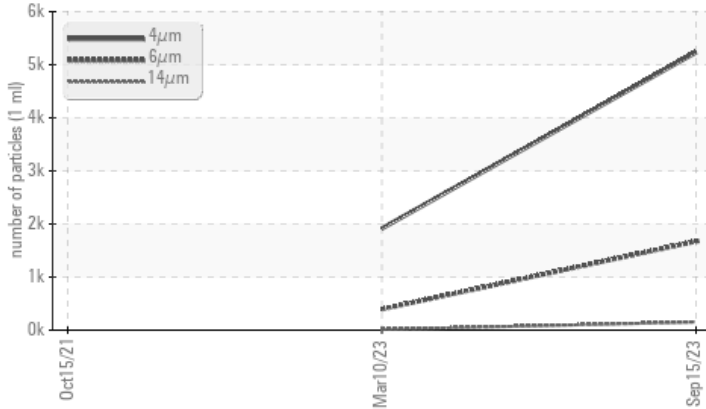


Machine Id
KAESER 4880053

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 1672	393	---
Particles >14µm	ASTM D7647	>80	▲ 153	13	---
Particles >21µm	ASTM D7647	>20	▲ 39	3	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/14	18/16/11	---

Customer Id: SOUUNICAL
Sample No.: KCP40029D
Lab Number: 05960645
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

10 Mar 2023 Diag: Doug Bogart

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



15 Oct 2021 Diag: Jonathan Hester

WATER



Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is hazy. Free water present. There is a moderate concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

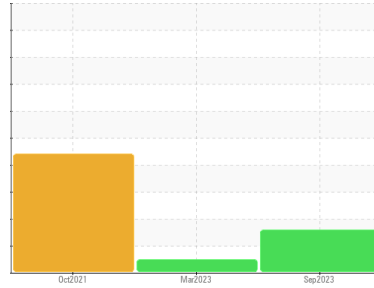
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER 4880053
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCP40029D	KCP45865	KCP36248
Sample Date	Client Info	15 Sep 2023	10 Mar 2023	15 Oct 2021
Machine Age	hrs	42605	39882	32317
Oil Age	hrs	0	5000	0
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ATTENTION	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >50	<1	0	<1
Chromium ppm	ASTM D5185m >10	0	0	0
Nickel ppm	ASTM D5185m >3	0	0	<1
Titanium ppm	ASTM D5185m >3	0	0	0
Silver ppm	ASTM D5185m >2	0	0	0
Aluminum ppm	ASTM D5185m >10	0	0	<1
Lead ppm	ASTM D5185m >10	0	0	0
Copper ppm	ASTM D5185m >50	7	17	15
Tin ppm	ASTM D5185m >10	<1	0	<1
Antimony ppm	ASTM D5185m	---	---	<1
Vanadium ppm	ASTM D5185m	0	0	0
Cadmium ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m 0	0	0	17
Barium ppm	ASTM D5185m 90	0	0	0
Molybdenum ppm	ASTM D5185m 0	<1	0	0
Manganese ppm	ASTM D5185m	<1	0	0
Magnesium ppm	ASTM D5185m 100	26	6	14
Calcium ppm	ASTM D5185m 0	<1	0	0
Phosphorus ppm	ASTM D5185m 0	4	0	17
Zinc ppm	ASTM D5185m 0	50	54	41
Sulfur ppm	ASTM D5185m 23500	22941	20161	18357

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	<1	0	<1
Sodium ppm	ASTM D5185m	19	8	7
Potassium ppm	ASTM D5185m >20	3	0	<1
Water %	ASTM D6304 >0.05	0.012	0.032	▲ 0.423
ppm Water	ASTM D6304 >500	126.9	321.9	▲ 4230

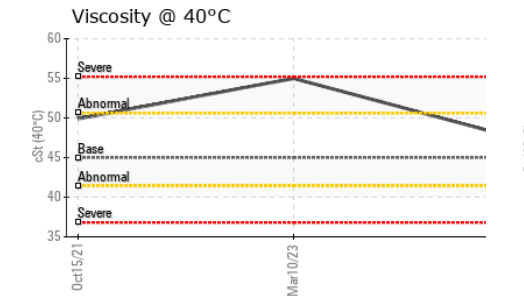
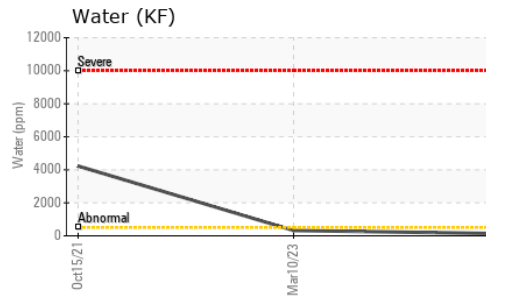
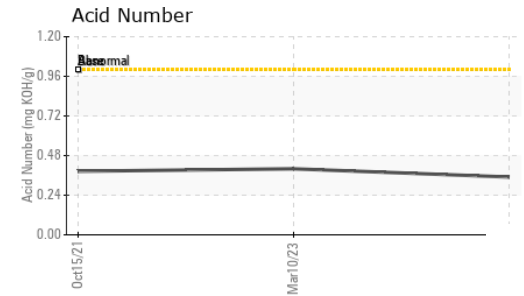
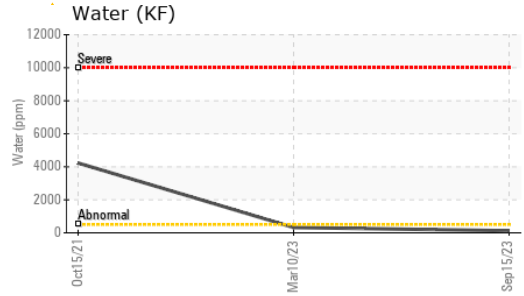
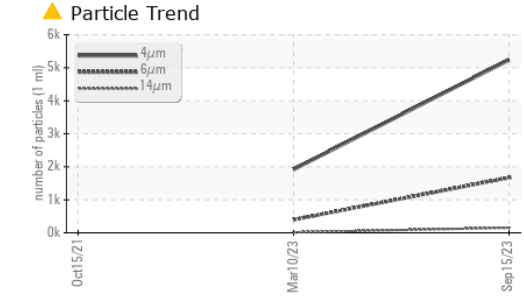
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5233	1915	---
Particles >6µm	ASTM D7647 >1300	▲ 1672	393	---
Particles >14µm	ASTM D7647 >80	▲ 153	13	---
Particles >21µm	ASTM D7647 >20	▲ 39	3	---
Particles >38µm	ASTM D7647 >4	3	0	---
Particles >71µm	ASTM D7647 >3	1	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/14	18/16/11	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 1.0	0.35	0.40	0.385

OIL ANALYSIS REPORT

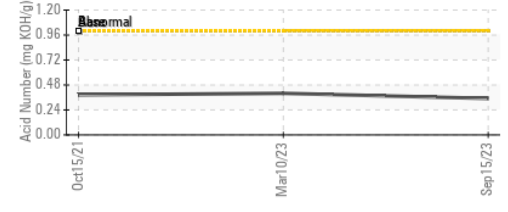
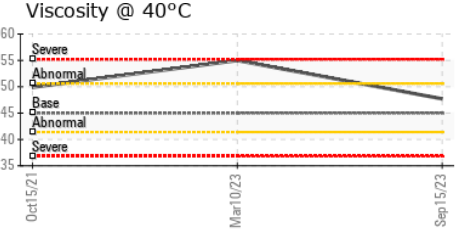
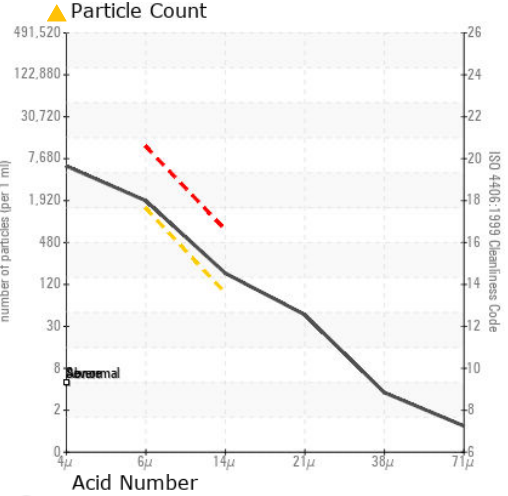
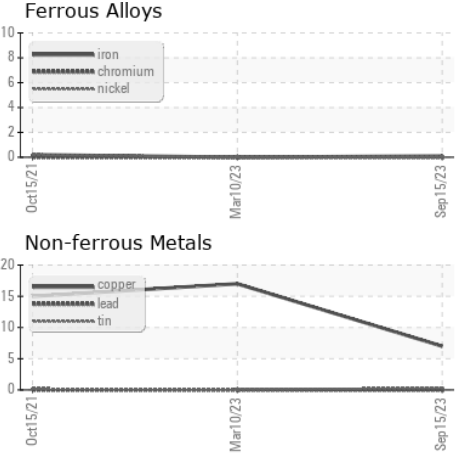


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.7	54.99

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP40029D **Received** : 25 Sep 2023
Lab Number : 05960645 **Diagnosed** : 27 Sep 2023
Unique Number : 10661858 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

SOUTHERN WINE & SPIRITS
 1555 ATLANTIC ST
 UNION CITY, CA
 US 94588
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
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