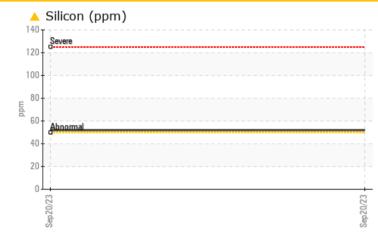


Machine Id 085-0043 - BELT 9

Component Gearbox Fluic GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

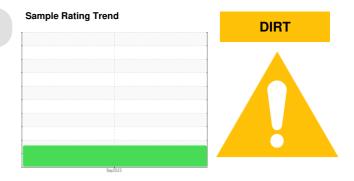
| PROBLEMATIC TEST RESULTS | | | | | | | | | |
|--------------------------|-----|-------------|-----|----------|--|--|--|--|--|
| Sample Status | | ABNORMAL | | | | | | | |
| Silicon | ppm | ASTM D5185m | >50 | <u> </u> | | | | | |

Customer Id: AECCHATN Sample No.: WC0815092 Lab Number: 05960840 Test Package: CONST



To discuss the diagnosis or test data: Sean Felton +1 919-379-4092 sfelton@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

DIRT

Machine Id 085-0043 - BELT 9

Component Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

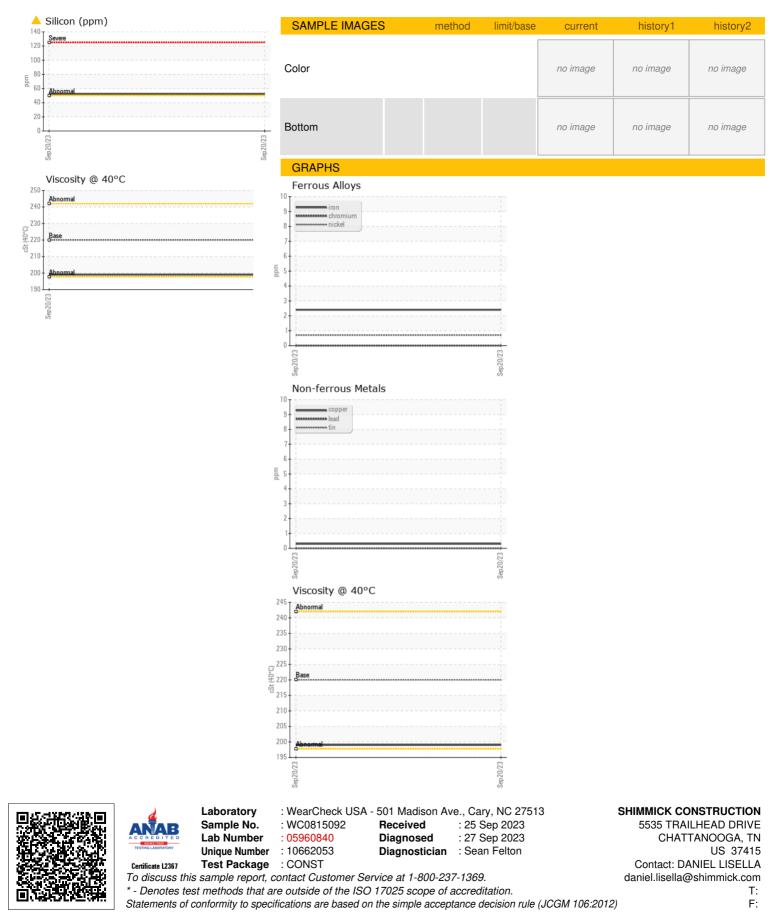
The condition of the oil is acceptable for the time in service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|--------|-------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | WC0815092 | | |
| Sample Date | | Client Info | | 20 Sep 2023 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | ABNORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| ron | ppm | ASTM D5185m | >200 | 2 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >10 | <1 | | |
| Titanium | ppm | ASTM D5185m | | <1 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | | |
| _ead | ppm | ASTM D5185m | >50 | 0 | | |
| Copper | ppm | ASTM D5185m | >200 | <1 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| /anadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | <1 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 50 | 54 | | |
| Barium | ppm | ASTM D5185m | 15 | 4 | | |
| Nolybdenum | ppm | ASTM D5185m | 15 | 437 | | |
| Manganese | ppm | ASTM D5185m | | 0 | | |
| Magnesium | ppm | ASTM D5185m | 50 | 15 | | |
| Calcium | ppm | ASTM D5185m | 50 | 72 | | |
| Phosphorus | ppm | ASTM D5185m | 350 | 1050 | | |
| Zinc | ppm | ASTM D5185m | 100 | 55 | | |
| Sulfur | ppm | ASTM D5185m | 12500 | 20359 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | 6 52 | | |
| Sodium | ppm | ASTM D5185m | | 0 | | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| Vhite Metal | scalar | *Visual | NONE | NONE | | |
| fellow Metal | scalar | *Visual | NONE | NONE | | |
| Precipitate | scalar | *Visual | NONE | NONE | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Ddor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| Free Water | scalar | *Visual | | NEG | | |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | | | | | | |

Report Id: AECCHATN [WUSCAR] 05960840 (Generated: 10/04/2023 07:13:12) Rev: 1



OIL ANALYSIS REPORT



Contact/Location: DANIEL LISELLA - AECCHATN