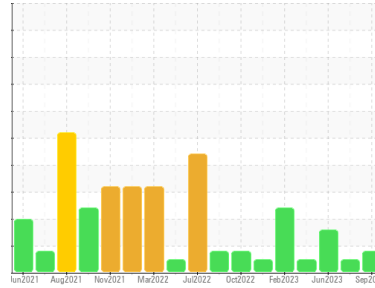




# PROBLEM SUMMARY

## Sample Rating Trend

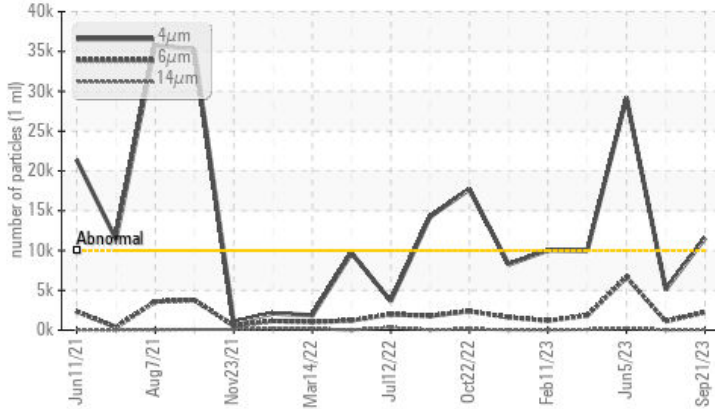
ISO



Area  
**MP-130A [10023545258]**  
 Machine Id  
**B69318 - GRINDER SEPAMATIC FGP FTP (S/N 21-127)**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >10000	▲ 11563	5097	▲ 29175
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 21/18/13	20/17/13	▲ 22/20/15

Customer Id: HORAUS  
 Sample No.: WC0826193  
 Lab Number: 05961209  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## HISTORICAL DIAGNOSIS

### 06 Aug 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 Jun 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 Apr 2023 Diag: Angela Borella

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

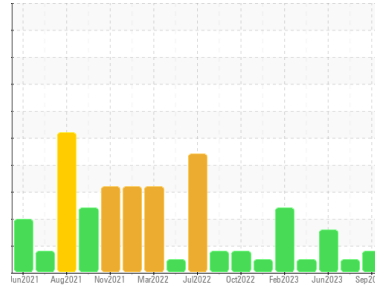
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**MP-130A [10023545258]**  
 Machine Id  
**B69318 - GRINDER SEPAMATIC FGP FTP (S/N 21-127)**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0826193</b>	WC0826087	WC0808475
Sample Date	Client Info		<b>21 Sep 2023</b>	06 Aug 2023	05 Jun 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>1</b>	3	3
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>418</b>	479	381
Zinc	ppm	ASTM D5185m	<b>3</b>	0	4
Sulfur	ppm	ASTM D5185m	<b>512</b>	551	505

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>3</b>	2	3
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0

## FLUID CLEANLINESS

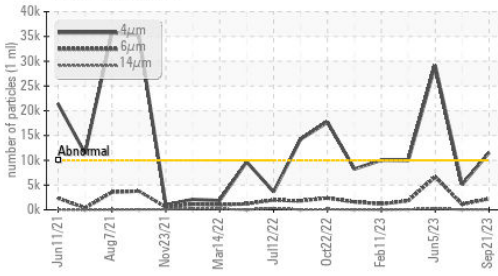
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 11563</b>	5097	<b>▲ 29175</b>
Particles >6µm	ASTM D7647	>2500	<b>2248</b>	1121	<b>▲ 6660</b>
Particles >14µm	ASTM D7647	>320	<b>80</b>	46	236
Particles >21µm	ASTM D7647	>80	<b>15</b>	11	31
Particles >38µm	ASTM D7647	>20	<b>1</b>	1	2
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 21/18/13</b>	20/17/13	<b>▲ 22/20/15</b>

## FLUID DEGRADATION

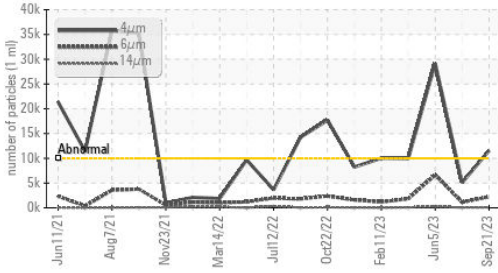
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	<b>0.22</b>	0.25	0.20

# OIL ANALYSIS REPORT

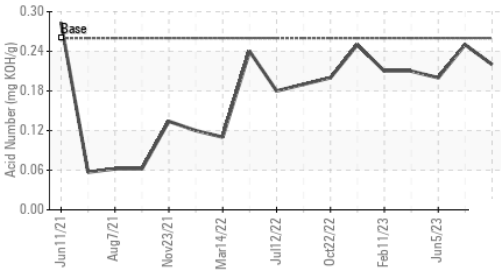
▲ Particle Trend



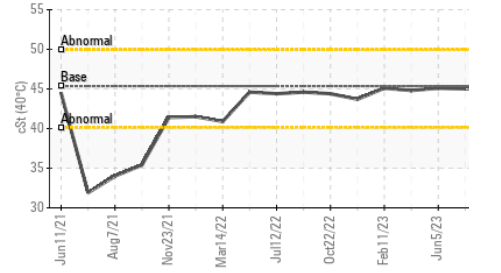
▲ Particle Trend



Acid Number



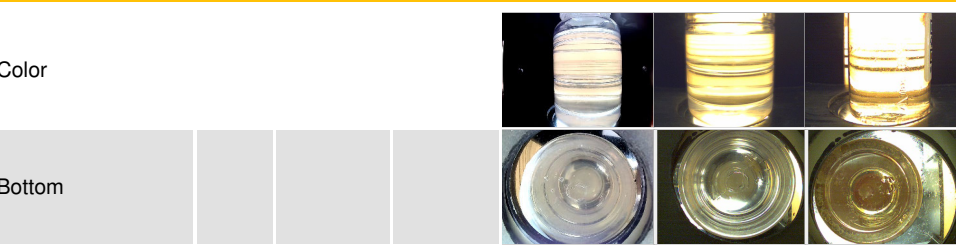
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

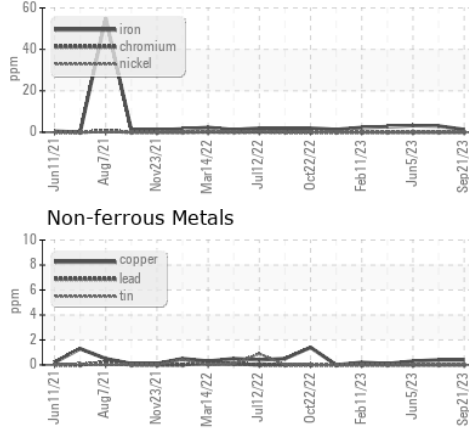
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	45.2	45.0

SAMPLE IMAGES

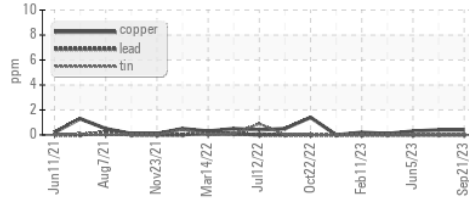


## GRAPHS

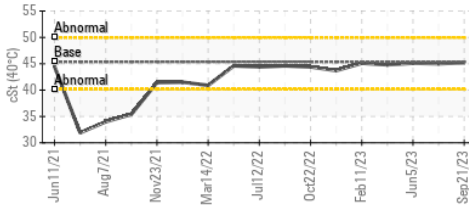
Ferrous Alloys



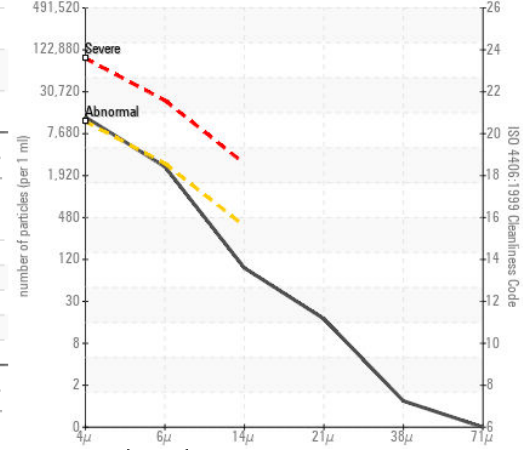
Non-ferrous Metals



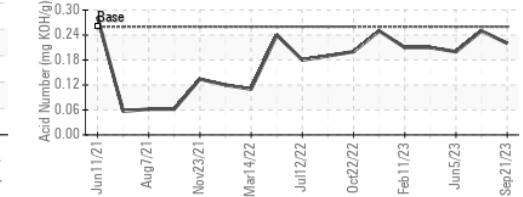
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0826193  
 Lab Number : 05961209  
 Unique Number : 10662422  
 Test Package : IND 2

Received : 26 Sep 2023  
 Diagnosed : 27 Sep 2023  
 Diagnostician : Wes Davis

**HORMEL FOODS - AUSTIN**  
 1101 NORTH MAIN ST  
 AUSTIN, MN  
 US 55912  
 Contact: RYAN LOWE  
 rslowe@hormel.com  
 T: (507)437-5674  
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)