



# PROBLEM SUMMARY

Sample Rating Trend



ISO



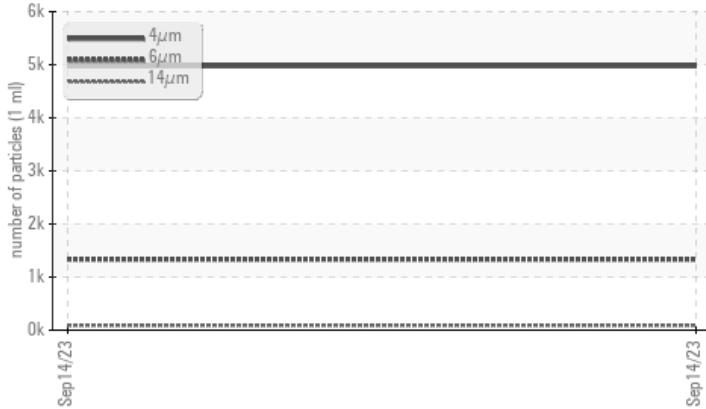
Machine Id  
**KAESER 7972131**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ATTENTION</b>	---	---
Particles >6µm	ASTM D7647	>1300	▲ <b>1334</b>	---	---	---
Particles >14µm	ASTM D7647	>80	▲ <b>89</b>	---	---	---
Particles >21µm	ASTM D7647	>20	▲ <b>22</b>	---	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>19/18/14</b>	---	---	---

**Customer Id:** EDCLEMCA  
**Sample No.:** KCP40088  
**Lab Number:** 05961261  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER 7972131**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCP40088</b>	---	---
Sample Date	Client Info	<b>14 Sep 2023</b>	---	---
Machine Age	hrs	Client Info	<b>7987</b>	---
Oil Age	hrs	Client Info	<b>2000</b>	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>ATTENTION</b>	---	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---
Copper	ppm	ASTM D5185m >50	<b>3</b>	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---
Magnesium	ppm	ASTM D5185m 100	<b>0</b>	---
Calcium	ppm	ASTM D5185m 0	<b>0</b>	---
Phosphorus	ppm	ASTM D5185m 0	<b>1</b>	---
Zinc	ppm	ASTM D5185m 0	<b>0</b>	---
Sulfur	ppm	ASTM D5185m 23500	<b>20800</b>	---

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---
Water	%	ASTM D6304 >0.05	<b>0.004</b>	---
ppm Water	ppm	ASTM D6304 >500	<b>46.9</b>	---

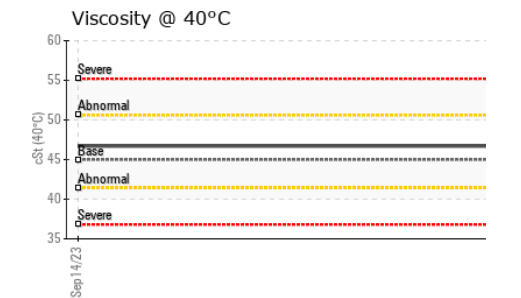
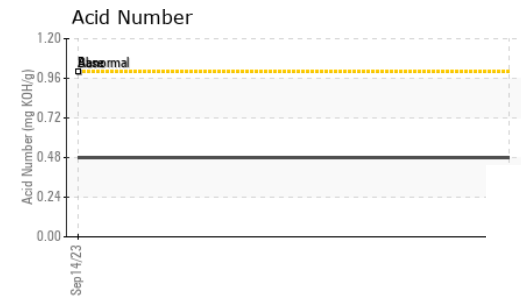
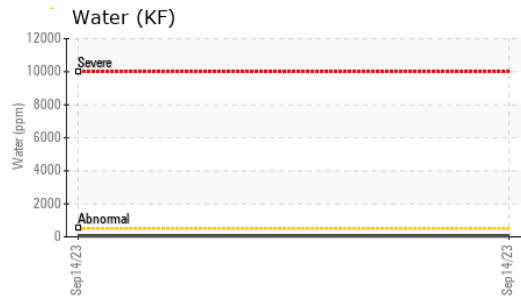
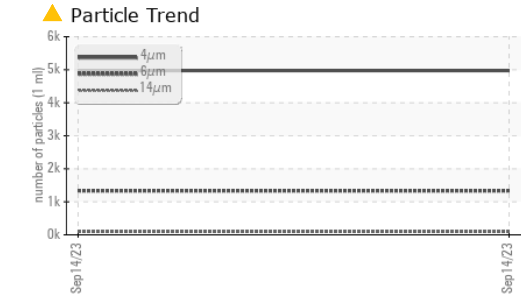
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>4974</b>	---	---
Particles >6µm	ASTM D7647 >1300	▲ <b>1334</b>	---	---
Particles >14µm	ASTM D7647 >80	▲ <b>89</b>	---	---
Particles >21µm	ASTM D7647 >20	▲ <b>22</b>	---	---
Particles >38µm	ASTM D7647 >4	<b>1</b>	---	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ <b>19/18/14</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.48</b>	---

# OIL ANALYSIS REPORT



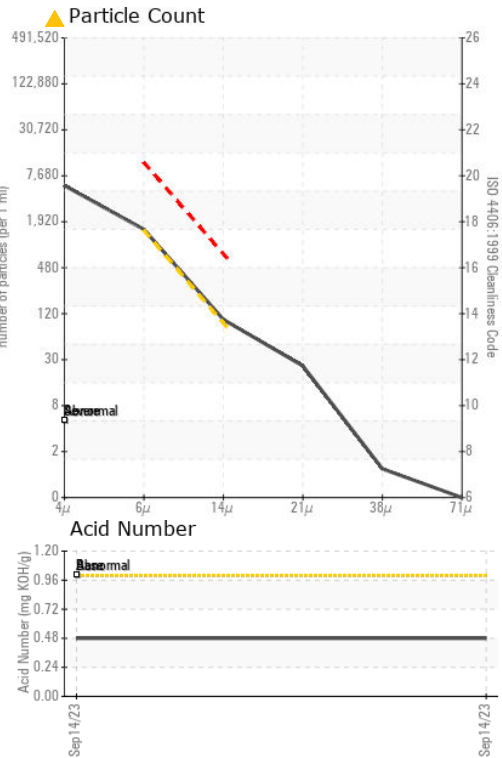
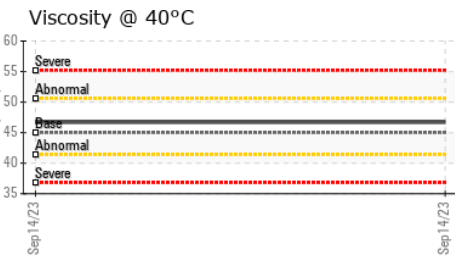
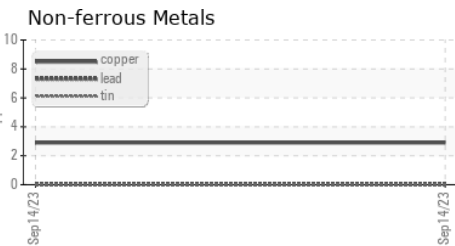
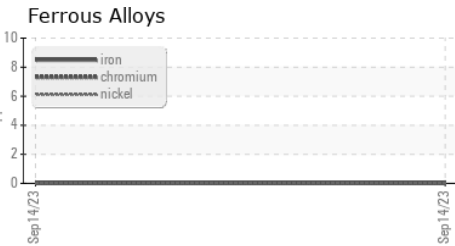
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP40088 **Received** : 26 Sep 2023  
**Lab Number** : 05961261 **Diagnosed** : 27 Sep 2023  
**Unique Number** : 10662474 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**EDCO DISPOSAL**  
 6670 FEDERAL BLVD  
 LEMON GROVE, CA  
 US 91945  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: