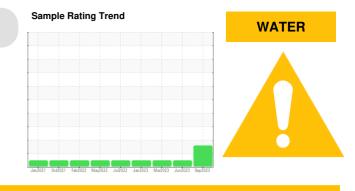


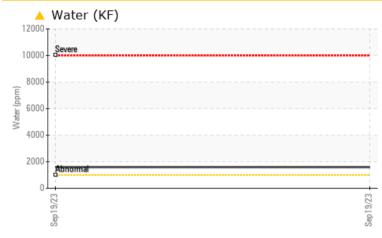
# **PROBLEM SUMMARY**

### Area ACI FG 4000 Machine Id GARDNER DENVER S3720105 - MENNEL MILLING Component

Compressor



### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ATTENTION	NORMAL	NORMAL	
Water	%	ASTM D6304	>0.1	<b>A</b> 0.159			
ppm Water	ppm	ASTM D6304	>1000	🔺 1590			
Emulsified Water	scalar	*Visual	>0.1	<b>6.2%</b>	NEG	NEG	

Customer Id: UCATLSAL Sample No.: UCH05961325 Lab Number: 05961325 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status Date Done By		Done By	Description			
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.			

### **HISTORICAL DIAGNOSIS**

### 30 Jun 2023 Diag: Angela Borella



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

### 16 Mar 2023 Diag: Don Baldridge





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



### 11 Jan 2023 Diag: Jonathan Hester

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







## **OIL ANALYSIS REPORT**

#### Area ACI FG 4000 Machine Id GARDNER DENVER S3720105 - MENNEL MILLING Component

Compressor

### DIAGNOSIS

### A Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

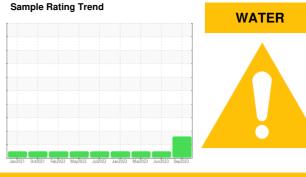
All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

### **Fluid Condition**

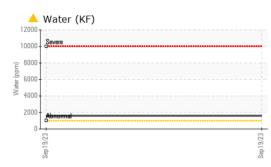
The AN level is acceptable for this fluid.

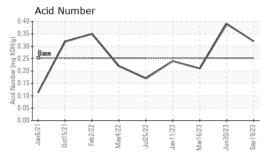


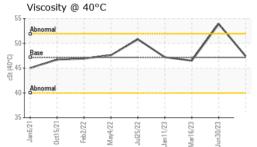
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05961325	UCH05893875	UCH05795997
Sample Date		Client Info		19 Sep 2023	30 Jun 2023	16 Mar 2023
Machine Age	hrs	Client Info		97496	0	93263
Oil Age	hrs	Client Info		1933	0	2445
Oil Changed		Client Info		N/A	Changed	Not Changd
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	<mark>history1</mark> 0	<mark>history2</mark> 0
	ppm ppm		0			
Boron		ASTM D5185m	0	0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0 0 0	0 0	0	0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0	0 0 0	0 0 0	0 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0	0 0 0 <1	0 0 0 0	0 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 0 1.2	0 0 0 <1 0	0 0 0 4	0 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295	0 0 <1 0 0	0 0 0 4 0	0 0 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295	0 0 <1 0 0 87	0 0 0 4 0 94	0 0 0 0 0 0 140
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295 0	0 0 <1 0 0 87 0	0 0 0 4 0 94 6	0 0 0 0 0 0 140 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295 0 253	0 0 <1 0 0 87 0 338	0 0 0 4 0 94 6 267	0 0 0 0 0 140 3 427 history2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295 0 253 limit/base	0 0 2 3 1 0 0 87 0 338 0 338	0 0 0 4 0 94 6 267 history1	0 0 0 0 0 0 140 3 427 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	0 0 0 1.2 0 295 0 253 limit/base	0 0 2 3 1 0 0 87 0 338 current 0	0 0 0 4 0 94 6 267 history1 0	0 0 0 0 0 140 3 427 history2 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	0 0 0 1.2 0 295 0 253 Limit/base >25	0 0 0 <1 0 0 87 0 338 current 0 0 338	0 0 0 4 0 94 6 267 history1 0 <1	0 0 0 0 0 0 140 3 427 history2 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 0 1.2 0 295 0 253 0 253 <b>Iimit/base</b> >25	0 0 0 <1 0 0 87 0 338 current 0 0 338	0 0 0 4 0 94 6 267 history1 0 <1 0	0 0 0 0 0 140 3 427 history2 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 0 1.2 295 0 253 limit/base >25 >25	0 0 0 <1 0 0 87 0 338 current 0 0 0 0 0 0 0	0 0 0 4 0 94 6 267 history1 0 <1 0 	0 0 0 0 0 0 140 3 427 history2 0 0 0 0 1 



# **OIL ANALYSIS REPORT**

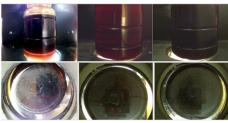




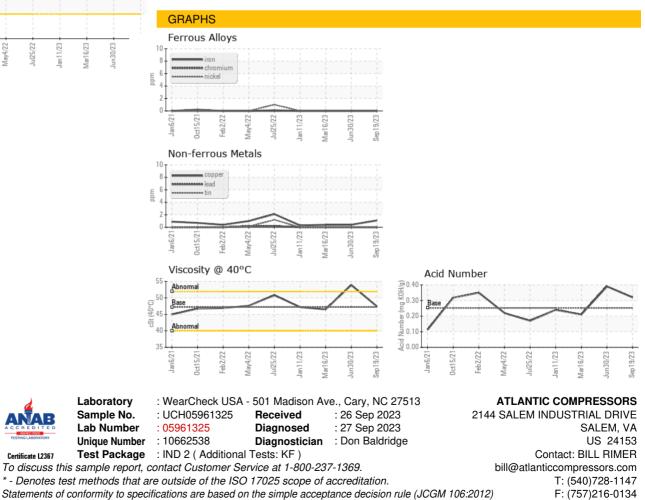


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>6.2%</b>	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.16	47.4	53.9	46.5
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom





Certificate L2367

Contact/Location: BILL RIMER - UCATLSAL