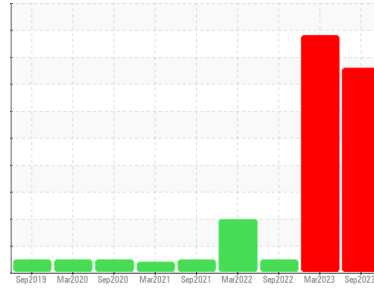




PROBLEM SUMMARY

Sample Rating Trend



WEAR

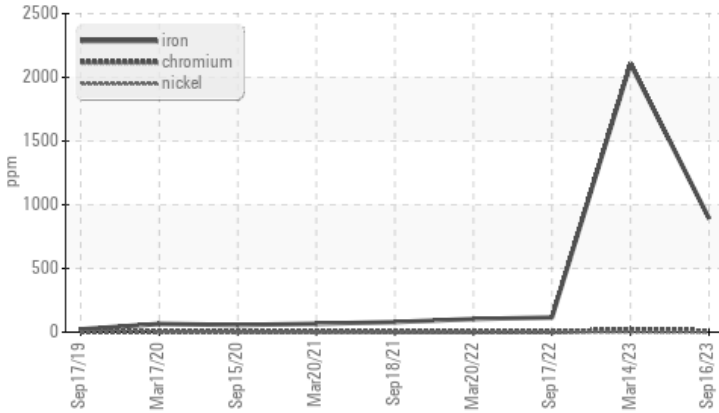


Area
WHEY [1815785]
 Machine Id
SL117AG21GB21

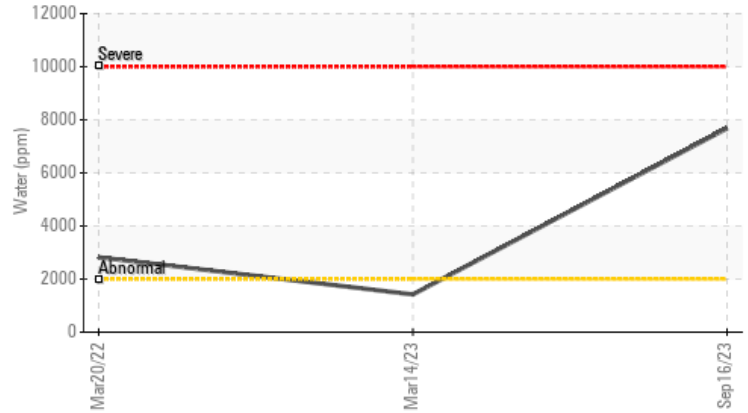
Component
Gearbox
 Fluid
MOBIL MOBILGEAR 600 XP 220 (--- GAL)

COMPONENT CONDITION SUMMARY

Ferrous Alloys



Water (KF)



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status		SEVERE	SEVERE	NORMAL
Iron	ppm ASTM D5185m >200	893	2106	115
Water	% ASTM D6304 >0.2	0.768	0.142	---
ppm Water	ppm ASTM D6304 >2000	7680	1420	---
Emulsified Water	scalar *Visual >0.2	0.2%	0.2%	NEG

Customer Id: LEPCRE
 Sample No.: WC0848823
 Lab Number: 05961541
 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS

14 Mar 2023 Diag: Don Baldrige

WEAR



We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. Moderate concentration of visible metal present. Gear wear is indicated. Appearance is milky. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

[view report](#)



17 Sep 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

[view report](#)



20 Mar 2022 Diag: Angela Borella

WATER



We advise that you check for the source of water entry. Inspect/change breather if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The condition of the oil is acceptable for the time in service.

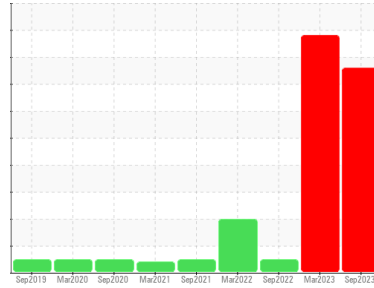
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
WHEY [1815785]
 Machine Id
SL117AG21GB21

Component
Gearbox
 Fluid
MOBIL MOBILGEAR 600 XP 220 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

The iron level has decreased, but is still abnormal. Gear wear is indicated.

Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0848823	WC0783357	WC0721020
Sample Date	Client Info		16 Sep 2023	14 Mar 2023	17 Sep 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	893	2106	115
Chromium	ppm	ASTM D5185m >15	10	24	<1
Nickel	ppm	ASTM D5185m >15	<1	1	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	6	1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	2	3	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	8	19	7
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	<1	1	<1
Manganese	ppm	ASTM D5185m	4	10	2
Magnesium	ppm	ASTM D5185m	1	3	2
Calcium	ppm	ASTM D5185m	9	19	9
Phosphorus	ppm	ASTM D5185m	253	431	314
Zinc	ppm	ASTM D5185m	53	92	67
Sulfur	ppm	ASTM D5185m	15567	19877	16584

CONTAMINANTS

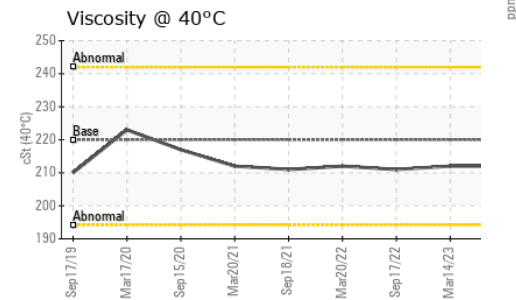
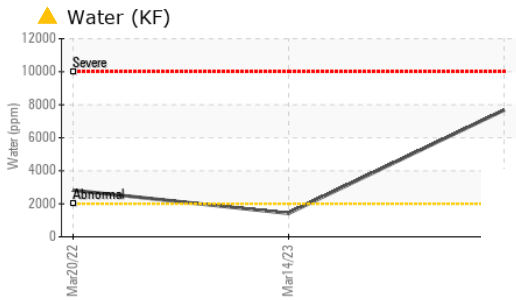
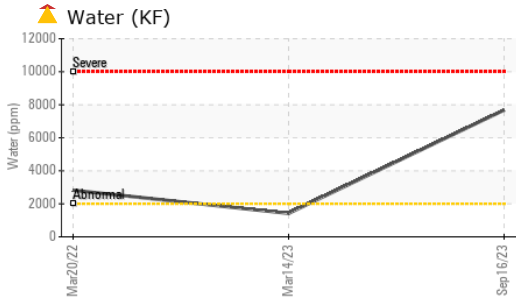
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	10	2
Sodium	ppm	ASTM D5185m	0	2	2
Potassium	ppm	ASTM D5185m >20	<1	<1	1
Water	%	ASTM D6304 >0.2	0.768	0.142	---
ppm Water	ppm	ASTM D6304 >2000	7680	1420	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	MODER	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	MILKY	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	0.2%	0.2%	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

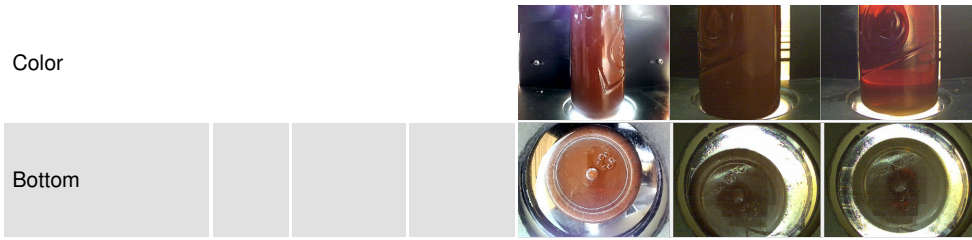


OIL ANALYSIS REPORT

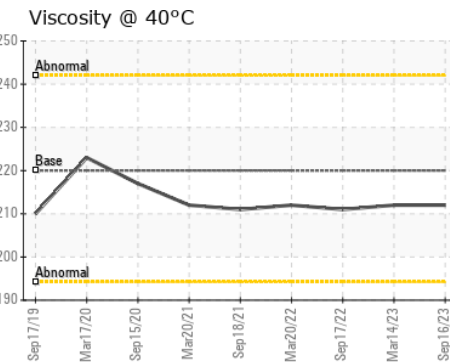
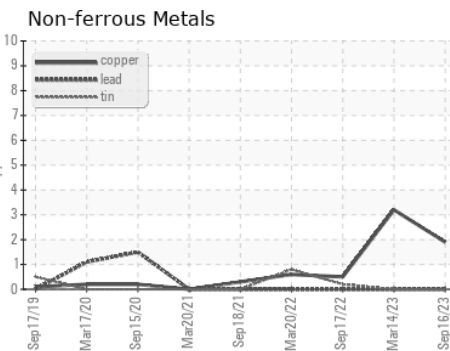
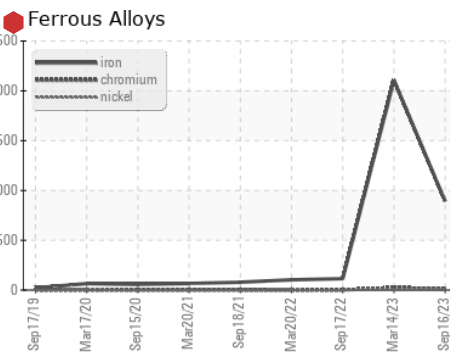


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	212	212	211

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0848823 **Received** : 26 Sep 2023
Lab Number : **05961541** **Diagnosed** : 28 Sep 2023
Unique Number : 10662754 **Diagnostician** : Don Baldrige
Test Package : IND 1 (Additional Tests: KF)

LEPRINO FOODS-GREELEY
 1302 1ST AVE
 GREELEY, CO
 US 80631-5909
 Contact: ERIC KLINE
 EKLIN@LEPRINOFODS.COM
 T:
 F: (970)347-5190

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)