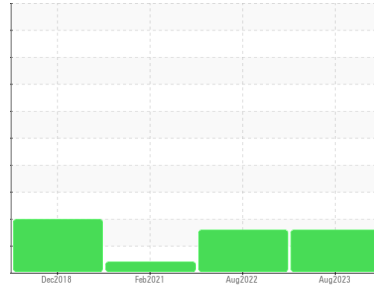




PROBLEM SUMMARY

Sample Rating Trend



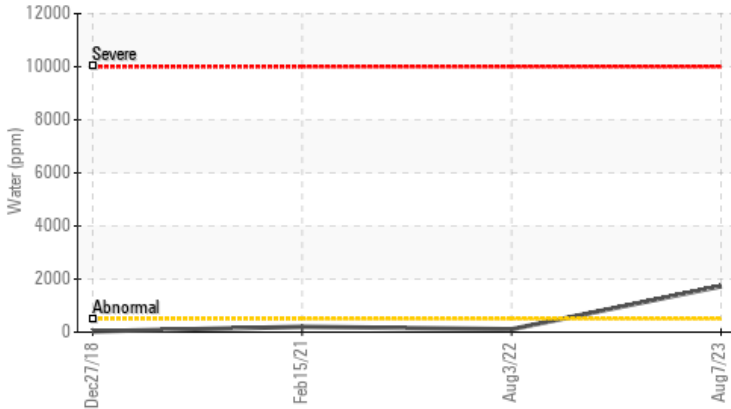
WATER



Machine Id
KAESER SM 10 5331231 (S/N 1051)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



RECOMMENDATION

We were unable to perform a particle count on this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ 0.173	0.010	0.020
ppm Water	ppm	ASTM D6304	>500	▲ 1730	109.7	202.1
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG	NEG

Customer Id: PENSED
Sample No.: KCPA006310
Lab Number: 05961754
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

03 Aug 2022 Diag: Jonathan Hester

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



15 Feb 2021 Diag: Don Baldrige

VIS DEBRIS



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



27 Dec 2018 Diag: Angela Borella

WEAR



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

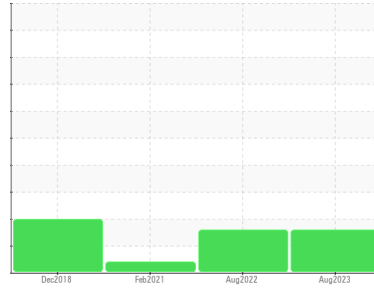
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER SM 10 5331231 (S/N 1051)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

We were unable to perform a particle count on this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA006310	KCP48249	KCP34173
Sample Date	Client Info			07 Aug 2023	03 Aug 2022	15 Feb 2021
Machine Age	hrs	Client Info		34184	30440	25206
Oil Age	hrs	Client Info		0	1814	3000
Oil Changed	Client Info			N/A	Changed	Changed
Sample Status				ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	<1	2
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	3	0	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	13	9	2
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

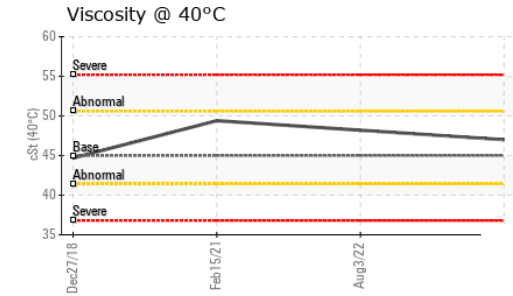
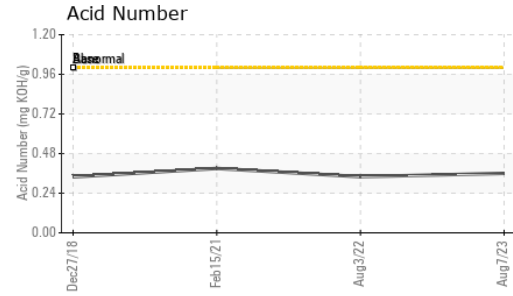
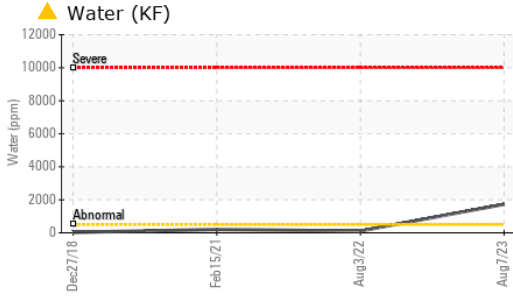
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	90	0	2	72
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	100	9	16	84
Calcium	ppm	ASTM D5185m	0	2	0	<1
Phosphorus	ppm	ASTM D5185m	0	2	9	0
Zinc	ppm	ASTM D5185m	0	68	97	2
Sulfur	ppm	ASTM D5185m	23500	19555	23563	18632

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	0
Sodium	ppm	ASTM D5185m		2	2	6
Potassium	ppm	ASTM D5185m	>20	2	1	1
Water	%	ASTM D6304	>0.05	▲ 0.173	0.010	0.020
ppm Water	ppm	ASTM D6304	>500	▲ 1730	109.7	202.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	5355	---
Particles >6µm		ASTM D7647	>1300	---	▲ 1715	---
Particles >14µm		ASTM D7647	>80	---	▲ 140	---
Particles >21µm		ASTM D7647	>20	---	▲ 33	---
Particles >38µm		ASTM D7647	>4	---	3	---
Particles >71µm		ASTM D7647	>3	---	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	▲ 20/18/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.36	0.34	0.390

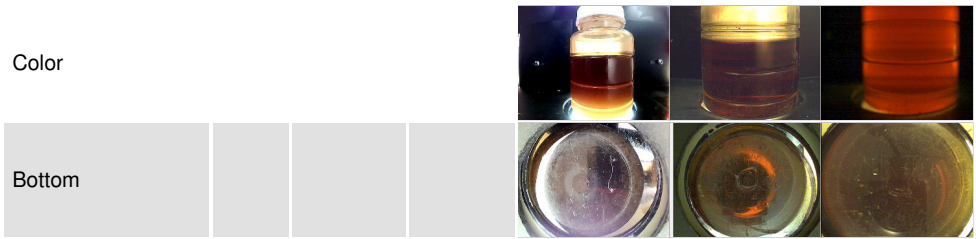
OIL ANALYSIS REPORT



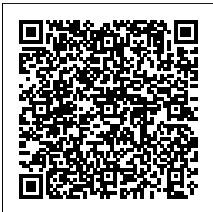
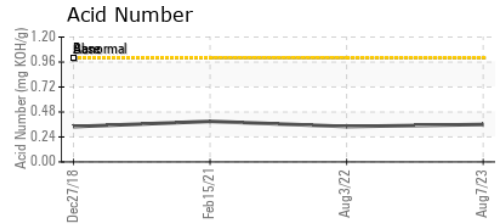
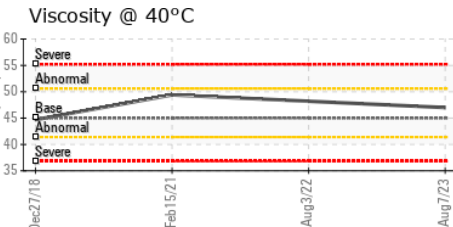
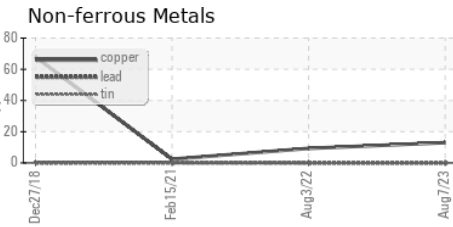
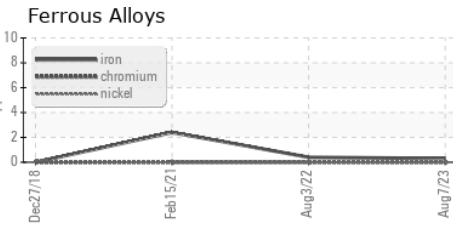
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	HEAVY	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.0	48.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA006310 **Received** : 26 Sep 2023
Lab Number : 05961754 **Diagnosed** : 28 Sep 2023
Unique Number : 10668305 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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