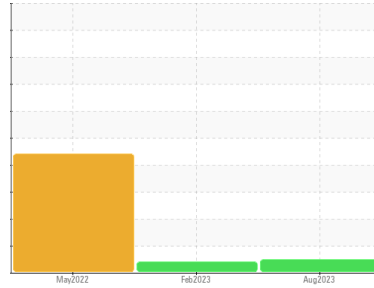




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER BSD 50T 7918743 (S/N 1648)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC125307</b>	KCP112257	KC96772
Sample Date	Client Info			<b>28 Aug 2023</b>	01 Feb 2023	16 May 2022
Machine Age	hrs	Client Info		<b>14178</b>	9733	4527
Oil Age	hrs	Client Info		<b>0</b>	3000	4527
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>3</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	5
Copper	ppm	ASTM D5185m	>50	<b>5</b>	4	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

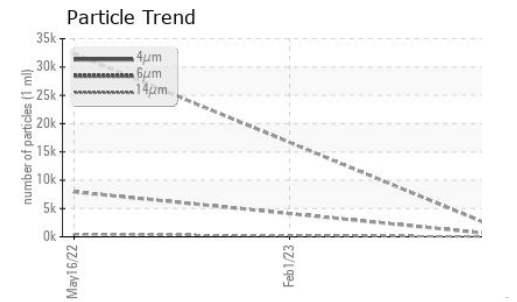
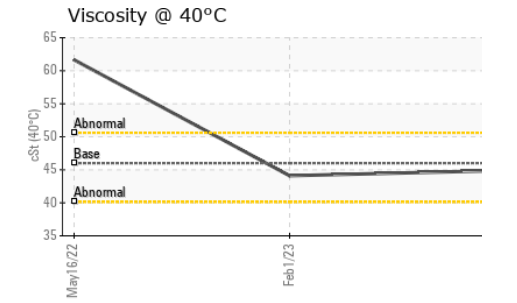
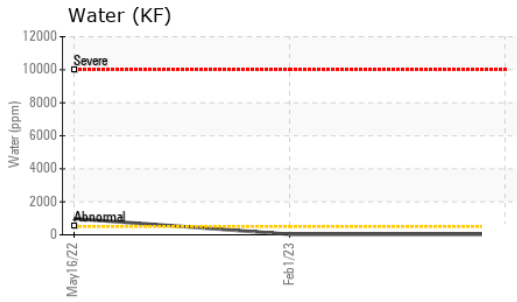
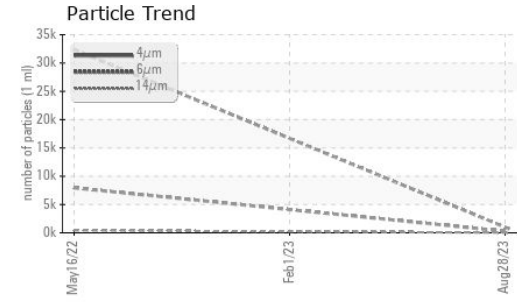
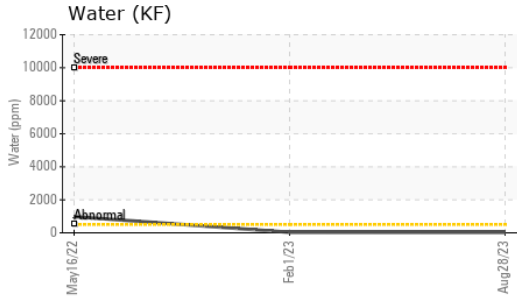
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>1</b>	<1	0
Calcium	ppm	ASTM D5185m	2	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>2</b>	3	▲ 1342
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	3	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.003	▲ 0.098
ppm Water	ppm	ASTM D6304	>500	<b>29.6</b>	32.1	▲ 982.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>997</b>	---	32363
Particles >6µm		ASTM D7647	>1300	<b>265</b>	---	▲ 7947
Particles >14µm		ASTM D7647	>80	<b>19</b>	---	▲ 426
Particles >21µm		ASTM D7647	>20	<b>4</b>	---	▲ 53
Particles >38µm		ASTM D7647	>4	<b>2</b>	---	2
Particles >71µm		ASTM D7647	>3	<b>1</b>	---	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>17/15/11</b>	---	▲ 22/20/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.38</b>	0.40	0.19

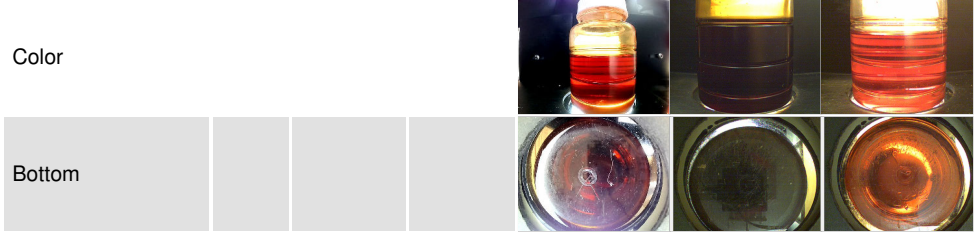
# OIL ANALYSIS REPORT



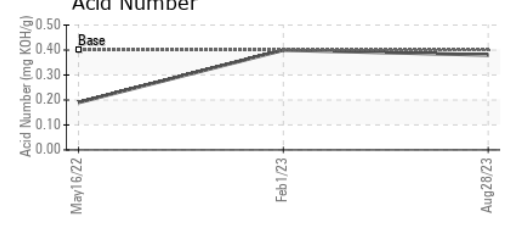
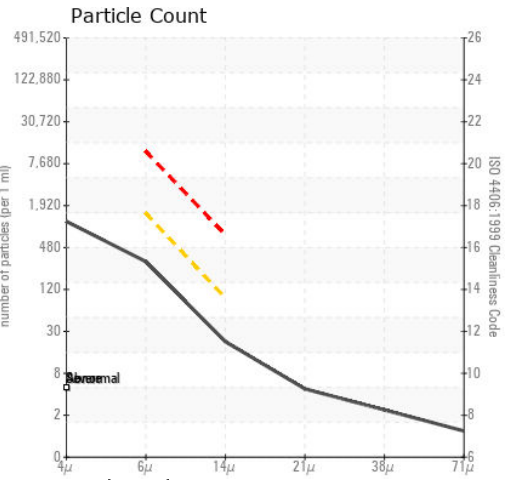
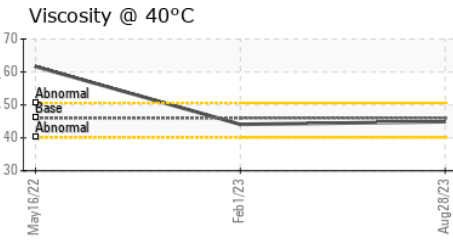
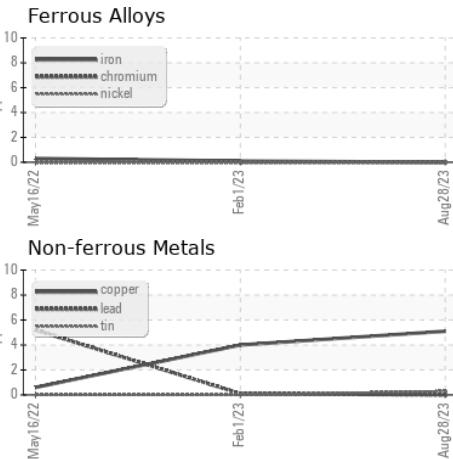
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.9	44.1	▲ 61.65

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC125307 **Received** : 26 Sep 2023  
**Lab Number** : 05961759 **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10668310 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**HUHTAMAKI PACKAGING**  
 9201 PACKAGING DR  
 DESOTO, KS  
 US 66018  
 Contact: TRENTON ST JOHN  
 trenton.stjohn@huhtamaki.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)