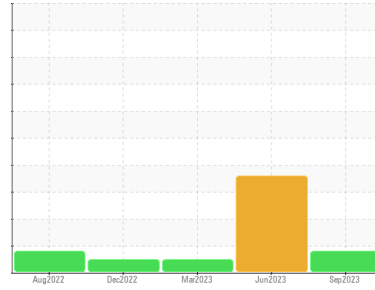




PROBLEM SUMMARY

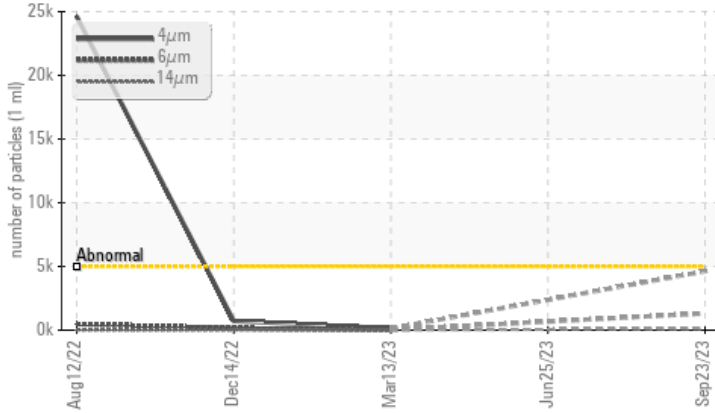
Sample Rating Trend



Machine Id
BUSCH VP-1C (S/N C050700445)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ABNORMAL	NORMAL
Particles >6µm	ASTM D7647 >1300	▲ 1316	---	25
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 19/18/14	---	14/12/9

Customer Id: TYSAMAPRO
 Sample No.: USPM29743
 Lab Number: 05961773
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

25 Jun 2023 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Excessive free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report



13 Mar 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



14 Dec 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

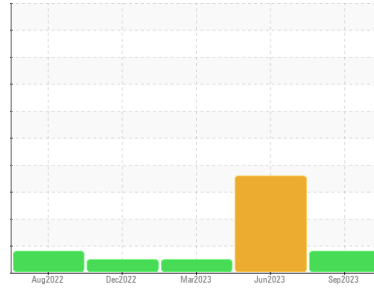
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BUSCH VP-1C (S/N C050700445)

Component
Vacuum Pump
Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is lower than normal. Confirmed.
The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29743	USPM27144	USPM27567
Sample Date	Client Info	23 Sep 2023	25 Jun 2023	13 Mar 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	0	0	0
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	3	<1	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	2	0	0
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	<1
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 0	1	0	0
Calcium	ppm	ASTM D5185m 0	<1	0	0
Phosphorus	ppm	ASTM D5185m 1800	652	854	716
Zinc	ppm	ASTM D5185m 0	0	0	2
Sulfur	ppm	ASTM D5185m 0	86	0	0

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	8	3	8
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	1	<1	<1
Water	%	ASTM D6304 >.1	0.046	▲ 0.278	0.053
ppm Water	ppm	ASTM D6304 >1000	460.9	▲ 2780	535.6

FLUID CLEANLINESS

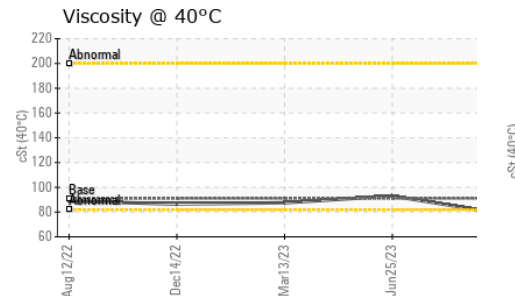
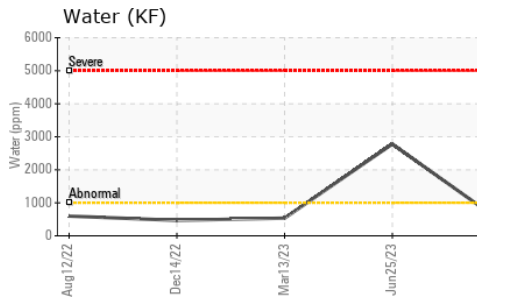
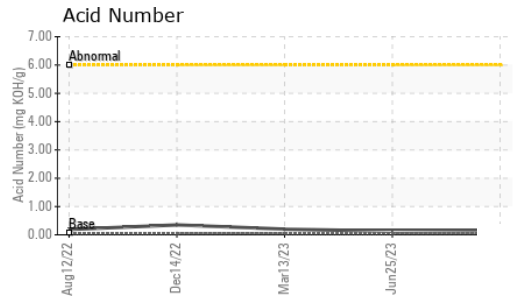
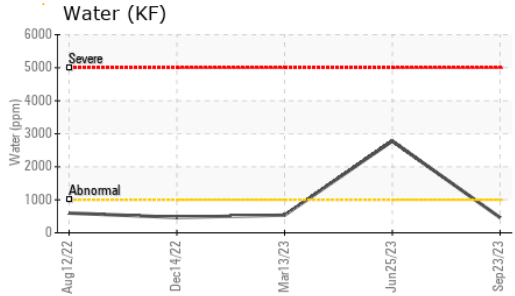
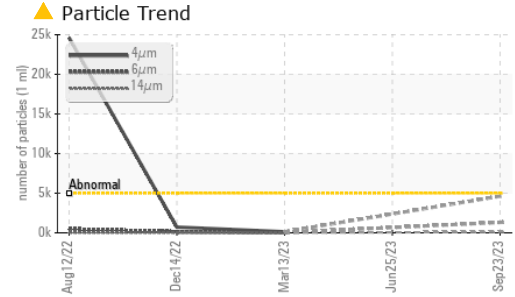
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	4624	---	133
Particles >6µm	ASTM D7647 >1300	▲ 1316	---	25
Particles >14µm	ASTM D7647 >160	112	---	3
Particles >21µm	ASTM D7647 >40	29	---	1
Particles >38µm	ASTM D7647 >10	3	---	0
Particles >71µm	ASTM D7647 >3	1	---	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 19/18/14	---	14/12/9

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.165	0.13	0.20



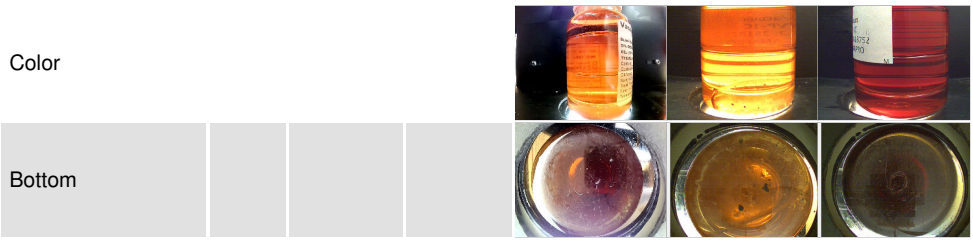
OIL ANALYSIS REPORT



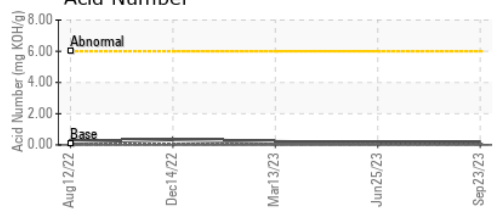
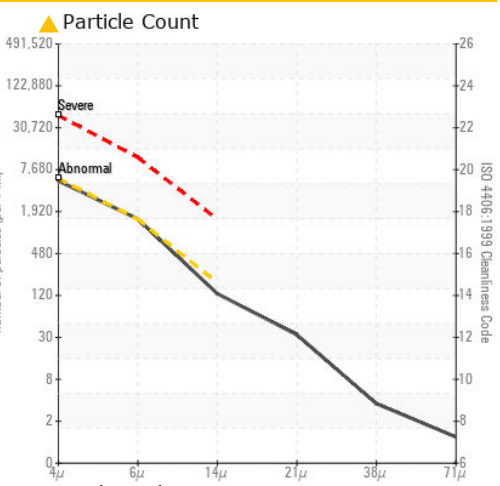
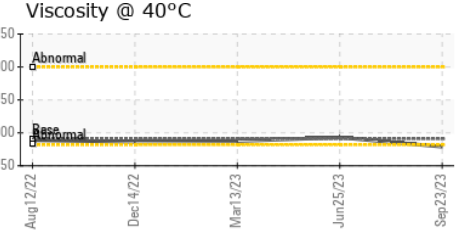
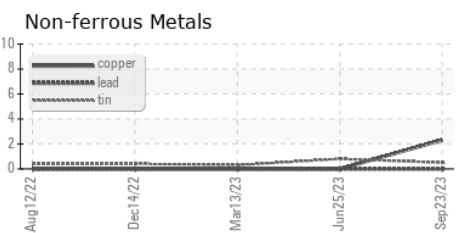
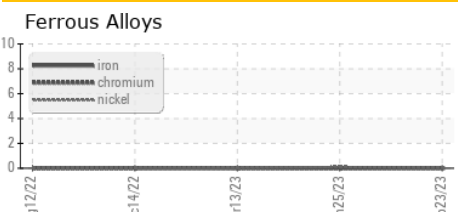
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	▲ 10.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	78.9	93.0	87.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29743 **Received** : 26 Sep 2023
Lab Number : 05961773 **Diagnosed** : 28 Sep 2023
Unique Number : 10668324 **Diagnostician** : Doug Bogart
Test Package : IND 2

TYSON - AMARILLO-PRO
 AMARILLO, TX
 US
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: