

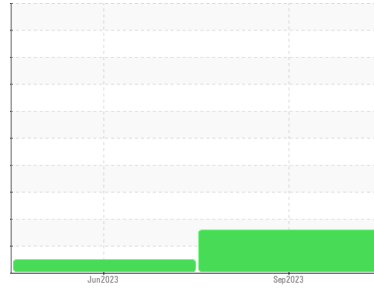


# PROBLEM SUMMARY



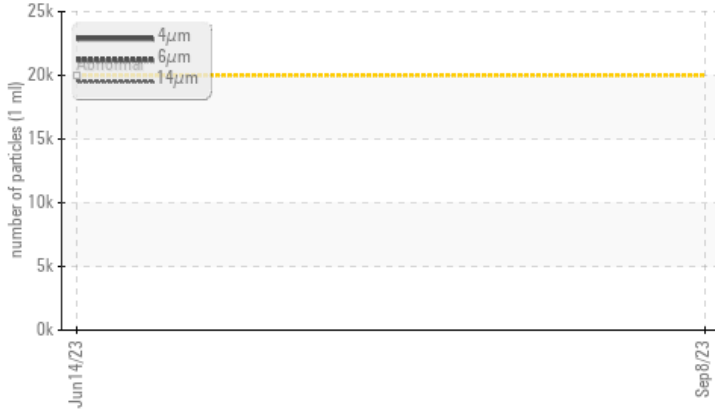
Machine Id  
**CATERPILLAR 320 131**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

| Sample Status   |              |           | ABNORMAL   | NORMAL | --- |
|-----------------|--------------|-----------|------------|--------|-----|
| Particles >6µm  | ASTM D7647   | >5000     | ▲ 6123     | ---    | --- |
| Particles >14µm | ASTM D7647   | >640      | ▲ 1042     | ---    | --- |
| Particles >21µm | ASTM D7647   | >160      | ▲ 351      | ---    | --- |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | ▲ 21/20/17 | ---    | --- |

Customer Id: CLBMYR  
 Sample No.: WC0517482  
 Lab Number: 05961850  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

| Action            | Status | Date | Done By | Description  |
|-------------------|--------|------|---------|--|
| Resample          | ---    | ---  | ?       | We recommend an early resample to monitor this condition.  |
| Check Dirt Access | ---    | ---  | ?       | We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. |

## HISTORICAL DIAGNOSIS

14 Jun 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

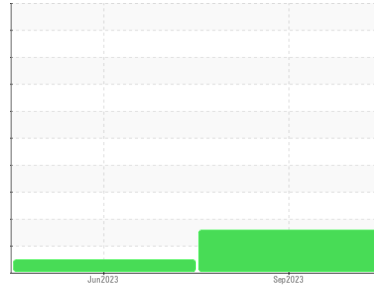
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**CATERPILLAR 320 131**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA 15W40 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info |             | <b>WC0517482</b>   | WC0822328   | ---      |
| Sample Date   | Client Info |             | <b>08 Sep 2023</b> | 14 Jun 2023 | ---      |
| Machine Age   | hrs         | Client Info | <b>1540</b>        | 1250        | ---      |
| Oil Age       | hrs         | Client Info | <b>290</b>         | 248         | ---      |
| Oil Changed   | Client Info |             | <b>Changed</b>     | Changed     | ---      |
| Sample Status |             |             | <b>ABNORMAL</b>    | NORMAL      | ---      |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >5         | <b>&lt;1.0</b> | <1.0     | ---      |
| Glycol | WC Method |            | <b>NEG</b>     | NEG      | ---      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>13</b>    | 11       | ---      |
| Chromium | ppm    | ASTM D5185m >20  | <b>&lt;1</b> | <1       | ---      |
| Nickel   | ppm    | ASTM D5185m >2   | <b>0</b>     | 0        | ---      |
| Titanium | ppm    | ASTM D5185m >2   | <b>&lt;1</b> | 0        | ---      |
| Silver   | ppm    | ASTM D5185m >2   | <b>0</b>     | 0        | ---      |
| Aluminum | ppm    | ASTM D5185m >25  | <b>4</b>     | 0        | ---      |
| Lead     | ppm    | ASTM D5185m >40  | <b>&lt;1</b> | 0        | ---      |
| Copper   | ppm    | ASTM D5185m >330 | <b>4</b>     | 1        | ---      |
| Tin      | ppm    | ASTM D5185m >15  | <b>&lt;1</b> | 0        | ---      |
| Vanadium | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | ---      |
| Cadmium  | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | ---      |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>2</b>     | 8        | ---      |
| Barium     | ppm    | ASTM D5185m | <b>0</b>     | 0        | ---      |
| Molybdenum | ppm    | ASTM D5185m | <b>59</b>    | 61       | ---      |
| Manganese  | ppm    | ASTM D5185m | <b>&lt;1</b> | 0        | ---      |
| Magnesium  | ppm    | ASTM D5185m | <b>972</b>   | 974      | ---      |
| Calcium    | ppm    | ASTM D5185m | <b>1070</b>  | 1109     | ---      |
| Phosphorus | ppm    | ASTM D5185m | <b>1011</b>  | 1026     | ---      |
| Zinc       | ppm    | ASTM D5185m | <b>1249</b>  | 1239     | ---      |
| Sulfur     | ppm    | ASTM D5185m | <b>3233</b>  | 3720     | ---      |

## CONTAMINANTS

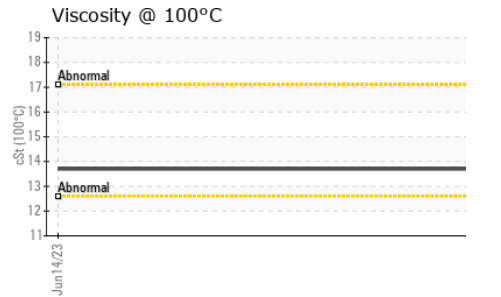
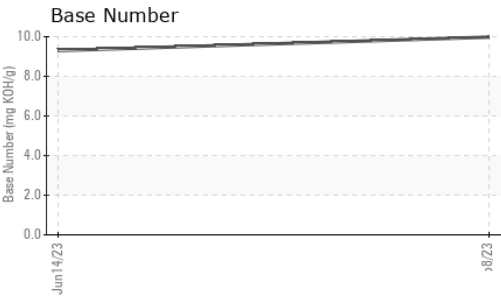
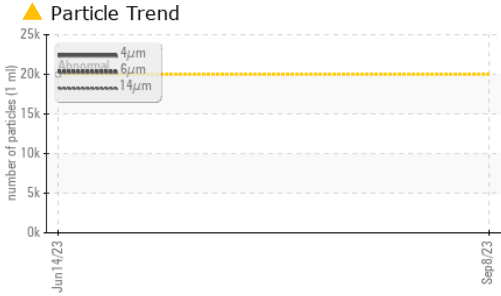
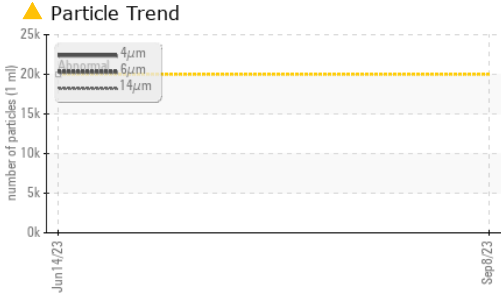
|           | method | limit/base      | current  | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >25 | <b>4</b> | 2        | ---      |
| Sodium    | ppm    | ASTM D5185m     | <b>1</b> | <1       | ---      |
| Potassium | ppm    | ASTM D5185m >20 | <b>2</b> | 0        | ---      |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>0.2</b>  | 0.1      | ---      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>6.6</b>  | 6.5      | ---      |
| Sulfation | Abs./1mm | *ASTM D7415 >30 | <b>18.2</b> | 17.9     | ---      |



# OIL ANALYSIS REPORT



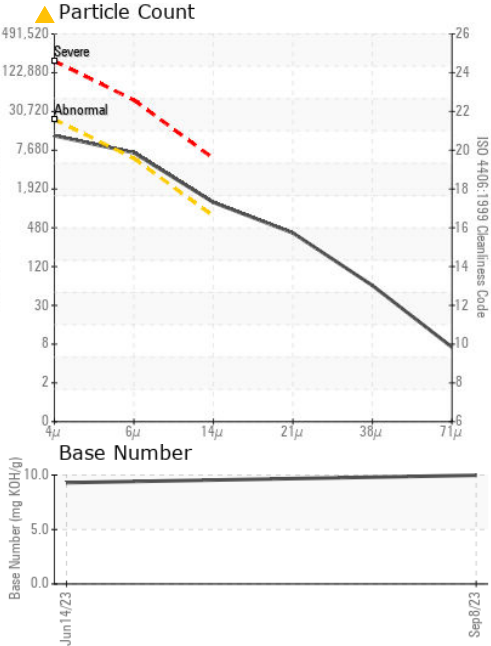
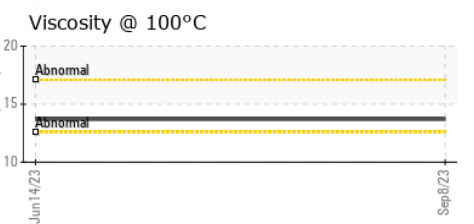
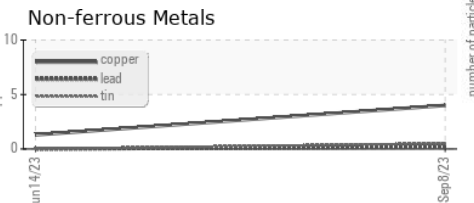
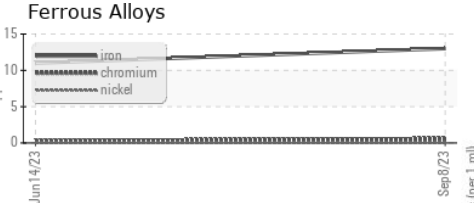
| FLUID CLEANLINESS | method       | limit/base | current           | history1 | history2 |
|-------------------|--------------|------------|-------------------|----------|----------|
| Particles >4µm    | ASTM D7647   | >20000     | <b>11240</b>      | ---      | ---      |
| Particles >6µm    | ASTM D7647   | >5000      | <b>▲ 6123</b>     | ---      | ---      |
| Particles >14µm   | ASTM D7647   | >640       | <b>▲ 1042</b>     | ---      | ---      |
| Particles >21µm   | ASTM D7647   | >160       | <b>▲ 351</b>      | ---      | ---      |
| Particles >38µm   | ASTM D7647   | >40        | <b>54</b>         | ---      | ---      |
| Particles >71µm   | ASTM D7647   | >10        | <b>6</b>          | ---      | ---      |
| Oil Cleanliness   | ISO 4406 (c) | >21/19/16  | <b>▲ 21/20/17</b> | ---      | ---      |

| FLUID DEGRADATION | method               | limit/base | current     | history1 | history2 |
|-------------------|----------------------|------------|-------------|----------|----------|
| Oxidation         | Abs/.1mm *ASTM D7414 | >25        | <b>14.4</b> | 13.8     | ---      |
| Base Number (BN)  | mg KOH/g ASTM D2896  |            | <b>9.98</b> | 9.3      | ---      |

| VISUAL           | method         | limit/base | current      | history1 | history2 |
|------------------|----------------|------------|--------------|----------|----------|
| White Metal      | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Yellow Metal     | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Precipitate      | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Silt             | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Debris           | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Sand/Dirt        | scalar *Visual | NONE       | <b>NONE</b>  | NONE     | ---      |
| Appearance       | scalar *Visual | NORML      | <b>NORML</b> | NORML    | ---      |
| Odor             | scalar *Visual | NORML      | <b>NORML</b> | NORML    | ---      |
| Emulsified Water | scalar *Visual | >0.2       | <b>NEG</b>   | NEG      | ---      |
| Free Water       | scalar *Visual |            | <b>NEG</b>   | NEG      | ---      |

| FLUID PROPERTIES | method        | limit/base | current     | history1 | history2 |
|------------------|---------------|------------|-------------|----------|----------|
| Visc @ 100°C     | cSt ASTM D445 |            | <b>13.7</b> | 13.7     | ---      |

### GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0517482 **Received** : 26 Sep 2023  
**Lab Number** : 05961850 **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10668401 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**C.L. BENTON & SONS INC**  
 706 38TH AVE N  
 MYRTLE BEACH, SC  
 US 29577  
 Contact: NEIL  
 neil@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: