

PROBLEM SUMMARY

VEG PREP **B45890**

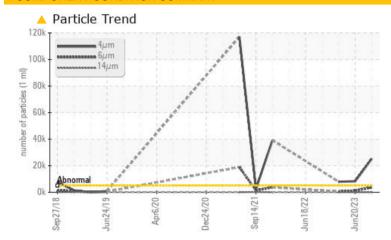
Component **Hydraulic System**

HYDRAULIC OIL FG ISO 46 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TE	C TEST RESULTS					
Sample Status			ABNORMAL	ATTENTION	ABNORMAL	
Particles >4µm	ASTM D7647	>5000	<u> </u>	<u>▲</u> 8263	△ 7905	
Particles >6µm	ASTM D7647	>1300	^ 3649	1218	552	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u>22/19/13</u>	<u>\(20/17/12</u>	<u>^</u> 20/16/12	

Customer Id: ROCROCUS Sample No.: WC0850258 Lab Number: 05962201 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
			,	Pro-
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

HISTORICAL DIAGNOSIS

20 Jun 2023 Diag: Angela Borella

Α



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



20 Mar 2023 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. Free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



22 Dec 2022 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles and water present in this sample. All component wear rates are normal. Appearance is unacceptable. Free water present. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.



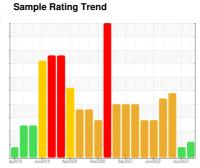


OIL ANALYSIS REPORT

VEG PREP B45890

Hydraulic System

HYDRAULIC OIL FG ISO 46 (--- GAL)





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

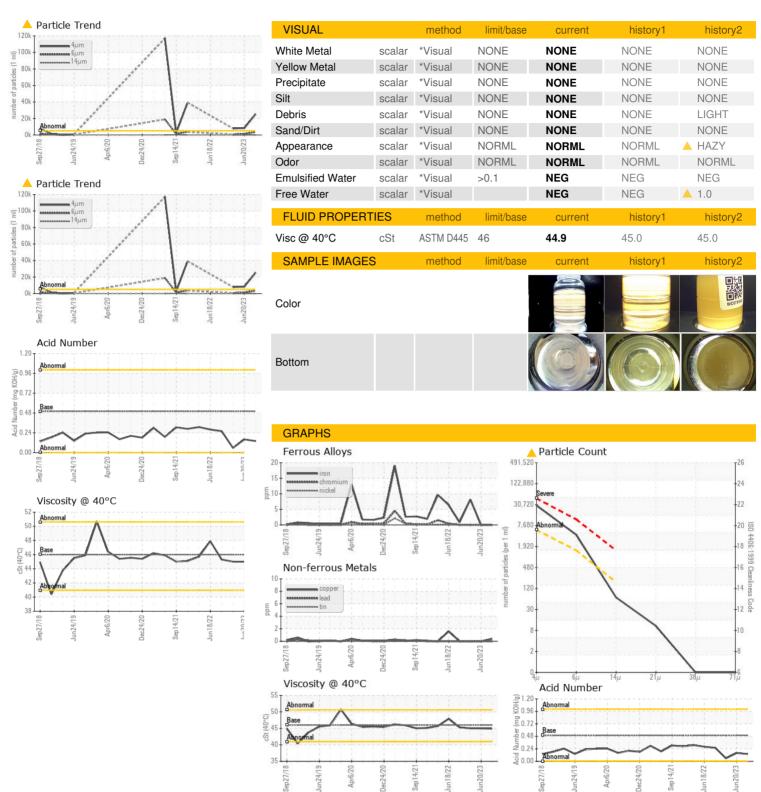
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

1952018 Jun2019 Apr2020 Onc2020 Sup2021 Jun2022 Jun2023							
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0850258	WC0814162	WC0791912	
Sample Date		Client Info		18 Sep 2023	20 Jun 2023	20 Mar 2023	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				ABNORMAL	ATTENTION	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0	0	8	
Chromium	ppm	ASTM D5185m	>10	0	0	0	
Nickel	ppm	ASTM D5185m	>10	0	0	0	
Titanium	ppm	ASTM D5185m		0	0	0	
Silver	ppm	ASTM D5185m		0	0	0	
Aluminum	ppm	ASTM D5185m	>10	0	2	<1	
Lead	ppm	ASTM D5185m	>10	0	0	0	
Copper	ppm	ASTM D5185m	>75	<1	0	0	
Tin	ppm	ASTM D5185m	>10	0	0	0	
Vanadium	ppm	ASTM D5185m		0	0	0	
Cadmium	ppm	ASTM D5185m		0	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0	0	
Barium	ppm	ASTM D5185m	5	0	4	0	
Molybdenum	ppm	ASTM D5185m	5	0	0	0	
Manganese	ppm	ASTM D5185m		<1	0	<1	
Magnesium	ppm	ASTM D5185m	5	0	<1	0	
Calcium	ppm	ASTM D5185m	12	2	0	0	
Phosphorus	ppm	ASTM D5185m	400	406	402	411	
Zinc	ppm	ASTM D5185m	12	0	1	0	
Sulfur	ppm	ASTM D5185m	650	504	525	203	
CONTAMINANTS	3	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>20	2	1	3	
Sodium	ppm	ASTM D5185m		4	1	2	
Potassium	ppm	ASTM D5185m	>20	0	0	0	
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>5000	25276	<u>▲</u> 8263	△ 7905	
Particles >6µm		ASTM D7647	>1300	<u>^</u> 3649	1218	552	
Particles >14μm		ASTM D7647	>160	59	39	28	
Particles >21μm		ASTM D7647	>40	9	7	9	
Particles >38μm		ASTM D7647	>10	0	0	0	
Particles >71μm		ASTM D7647	>3	0	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>22/19/13</u>	△ 20/17/12	2 0/16/12	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	0.14	0.16	0.057	



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number Test Package

Unique Number

: WC0850258 : 05962201 : 10668752 : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 27 Sep 2023 Received Diagnosed : 28 Sep 2023

: Wes Davis Diagnostician

Rochelle, IL US 61068

Contact: JAMES ROBINSON III

jrobinson3@hormel.com

1001 South Main, P.O. Box 45

Rochelle Foods - PRE

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (815)562-4147

T: