



PROBLEM SUMMARY

Sample Rating Trend

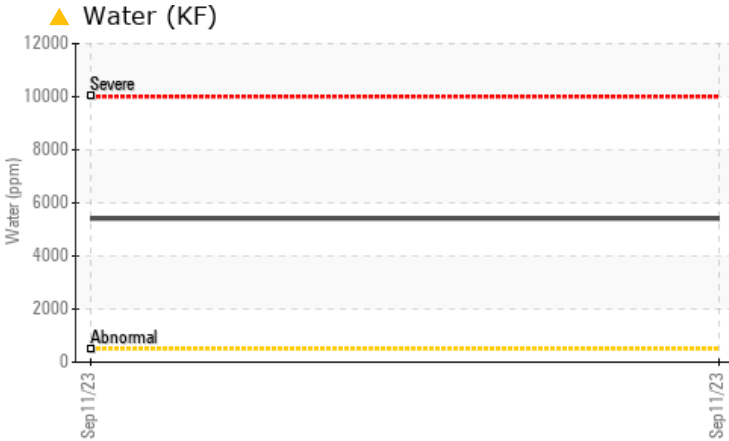


WATER



Machine Id
7005321 (S/N 1439)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.541	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 5410	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---

Customer Id: TUNTUN
Sample No.: KCPA004030
Lab Number: 05962228
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
7005321 (S/N 1439)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA004030	---	---
Sample Date	Client Info		11 Sep 2023	---	---
Machine Age	hrs	Client Info	3647	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	<1	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	2	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 90	41	---	---
Molybdenum	ppm	ASTM D5185m 0	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 100	62	---	---
Calcium	ppm	ASTM D5185m 0	4	---	---
Phosphorus	ppm	ASTM D5185m 0	0	---	---
Zinc	ppm	ASTM D5185m 0	5	---	---
Sulfur	ppm	ASTM D5185m 23500	18367	---	---

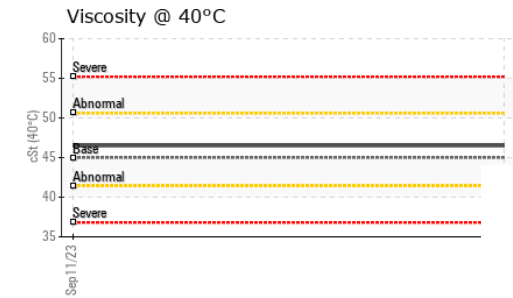
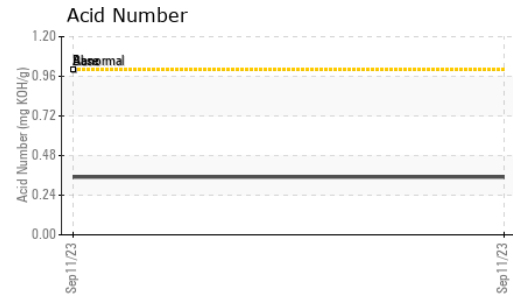
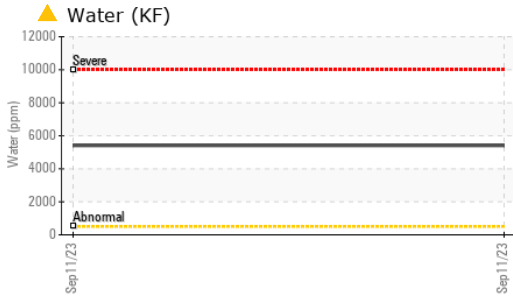
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	13	---	---
Potassium	ppm	ASTM D5185m >20	4	---	---
Water	%	ASTM D6304 >0.05	▲ 0.541	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 5410	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.35	---	---

OIL ANALYSIS REPORT



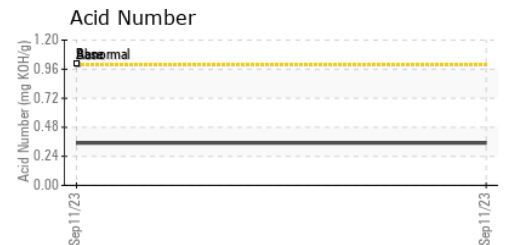
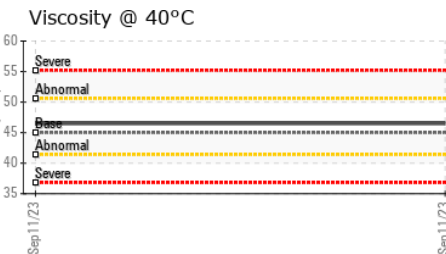
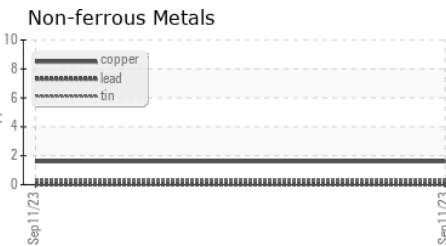
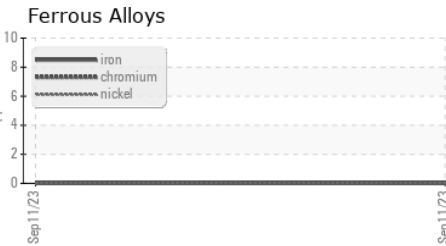
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	HEAVY	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA004030 **Received** : 27 Sep 2023
Lab Number : 05962228 **Diagnosed** : 28 Sep 2023
Unique Number : 10668779 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

TUNICA GIN
 1050 TUNICA GIN RD
 TUNICA, MS
 US 38676
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: