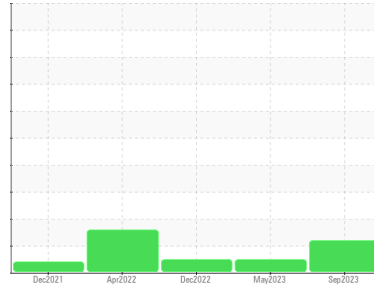




PROBLEM SUMMARY

Sample Rating Trend



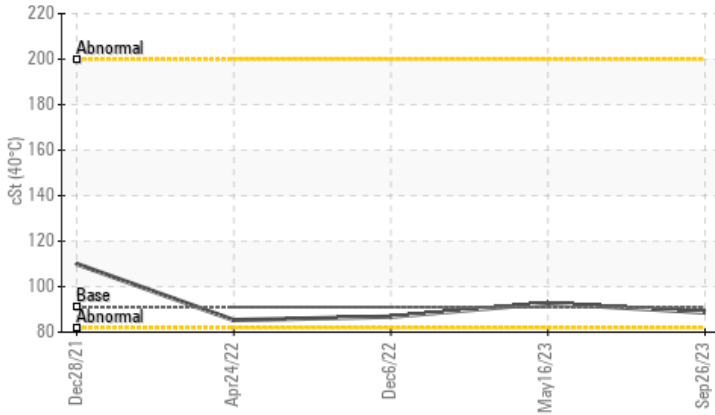
VISCOSITY



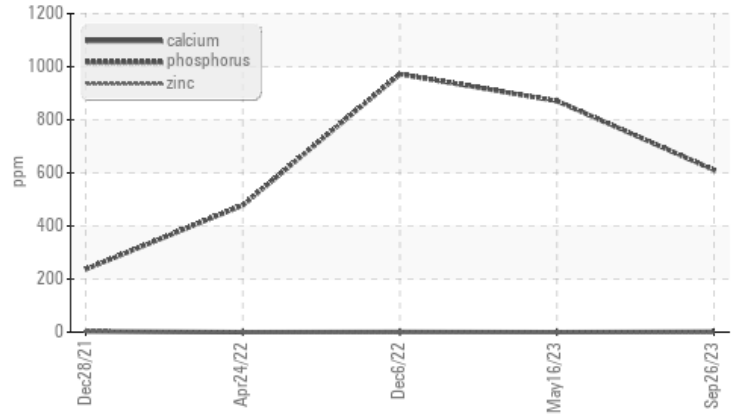
Machine Id
VACUUM - MIDDLE
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Additives



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	NORMAL	NORMAL
Phosphorus	ppm	ASTM D5185m	1800	▲ 611	871	972
Sulfur	ppm	ASTM D5185m	0	▲ 910	0	40
Visc @ 40°C	cSt	ASTM D445	91	▲ 88.7	92.7	86.8

Customer Id: SMIOMA
 Sample No.: USPM29773
 Lab Number: 05962247
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 May 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



06 Dec 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



24 Apr 2022 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

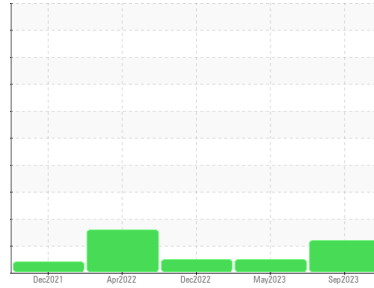
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
VACUUM - MIDDLE
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

▲ Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

▲ Fluid Condition

A decrease in the viscosity is noted. This plus the additive levels indicates the addition of a different brand or type of oil. Confirmed. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29773	USPM28026	USPM24216
Sample Date	Client Info	26 Sep 2023	16 May 2023	06 Dec 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	0	0	4
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	0	1	<1
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	<1	0	0
Tin	ppm	ASTM D5185m >9	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	2	0	1
Phosphorus	ppm	ASTM D5185m 1800	▲ 611	871	972
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	▲ 910	0	40

CONTAMINANTS

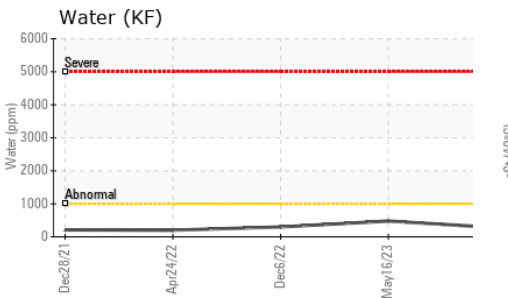
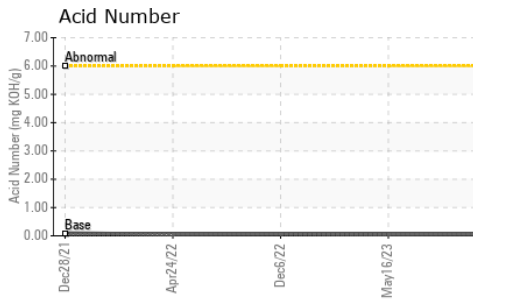
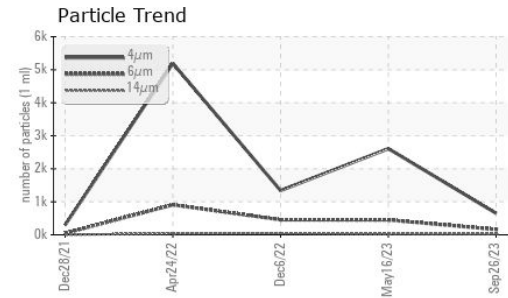
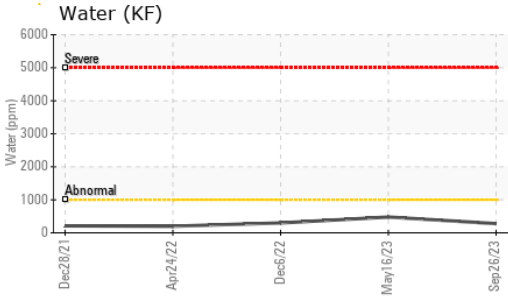
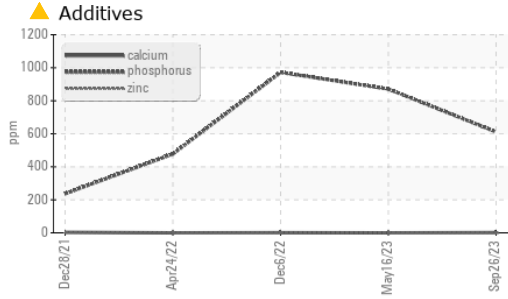
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	6	4	3
Sodium	ppm	ASTM D5185m	1	0	1
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >.1	0.027	0.047	0.029
ppm Water	ppm	ASTM D6304 >1000	278.2	478.4	299.3

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	652	2610	1341
Particles >6µm	ASTM D7647 >2500	162	450	454
Particles >14µm	ASTM D7647 >320	18	27	48
Particles >21µm	ASTM D7647 >80	5	7	10
Particles >38µm	ASTM D7647 >20	1	0	0
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/18/15	17/15/11	19/16/12	18/16/13

FLUID DEGRADATION

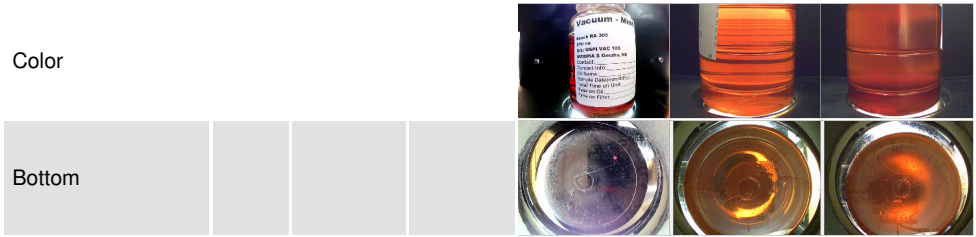
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.065	0.051	0.07



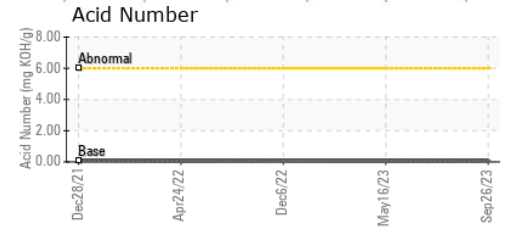
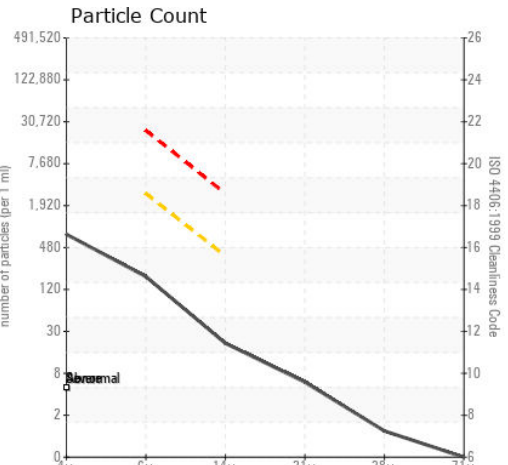
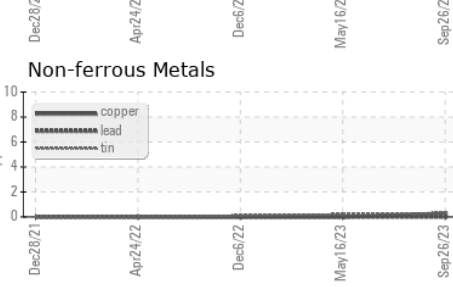
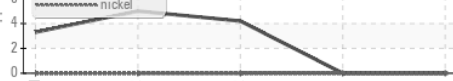
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

PARAMETER	method	limit/base	current	history1	history2
FLUID PROPERTIES					
Visc @ 40°C	cSt	ASTM D445 91	▲ 88.7	92.7	86.8

PARAMETER	method	limit/base	current	history1	history2
SAMPLE IMAGES					



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29773 **Received** : 27 Sep 2023
Lab Number : 05962247 **Diagnosed** : 28 Sep 2023
Unique Number : 10668798 **Diagnostician** : Doug Bogart
Test Package : IND 2

SMITHFIELD - OMAHA
 5015 S 33RD ST
 OMAHA, NE
 US 68107
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: