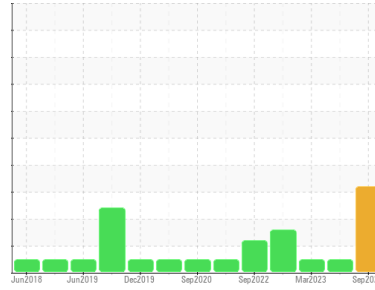
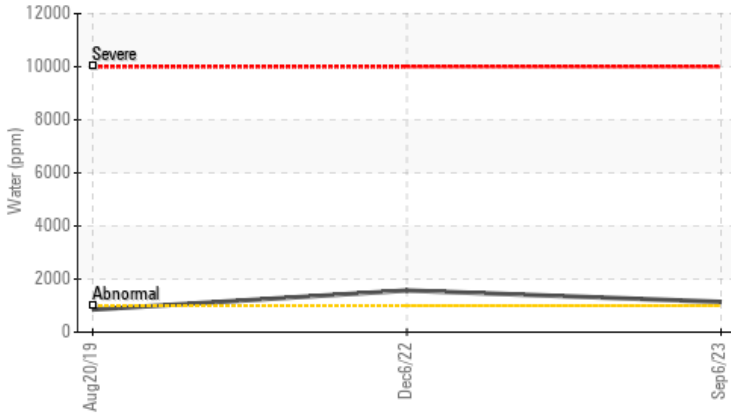


Area  
**PALLUBE 32 [JAX-PM2480717]**  
Machine Id  
**PALATEK 1206010003 - PECO FOODS-TUSCALOOSA PROCESSING**  
Component  
**Compressor**



**COMPONENT CONDITION SUMMARY**

▲ **Water (KF)**



**RECOMMENDATION**

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

**PROBLEMATIC TEST RESULTS**

Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL
Water	%	ASTM D6304	>0.1	▲ <b>0.114</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	▲ <b>1140</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	▲ <b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		▲ <b>10.0</b>	NEG	NEG

**Customer Id:** UCQUABAT  
**Sample No.:** UCS05962275  
**Lab Number:** 05962275  
**Test Package:** IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 06 Jun 2023 Diag: Jonathan Hester

NORMAL



We suspect abnormal contamination may be due to sampling method. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Moderate concentration of visible metal present. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 07 Mar 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 06 Dec 2022 Diag: Jonathan Hester

WATER

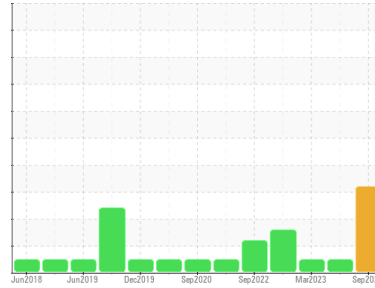


We advise that you follow the water drain-off procedure for this component. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**PALLUBE 32 [JAX-PM2480717]**  
Machine Id  
**PALATEK 1206010003 - PECO FOODS-TUSCALOOSA PROCESSING**  
Component  
**Compressor**



**DIAGNOSIS**

**▲ Recommendation**  
Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

**Wear**  
All component wear rates are normal.

**▲ Contamination**  
Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Excessive free water present.

**Fluid Condition**  
The AN level is acceptable for this fluid.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCS05962275</b>	UCS05876902	UCS05793566
Sample Date	Client Info		<b>06 Sep 2023</b>	06 Jun 2023	07 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

**WEAR METALS**

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >15	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 730	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m 0.0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	1
Calcium	ppm	ASTM D5185m 0	<b>2</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>150</b>	430	347
Zinc	ppm	ASTM D5185m 0	<b>39</b>	0	0
Sulfur	ppm	ASTM D5185m 590	<b>92</b>	1264	442

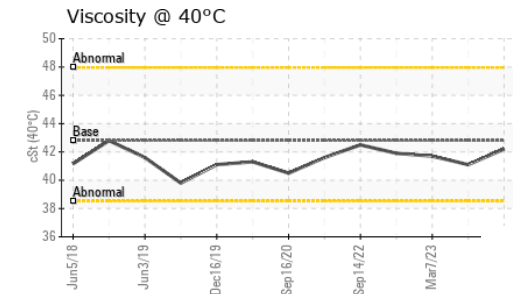
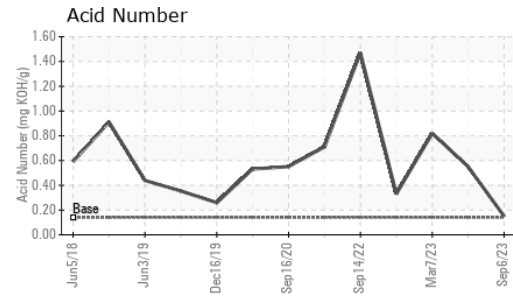
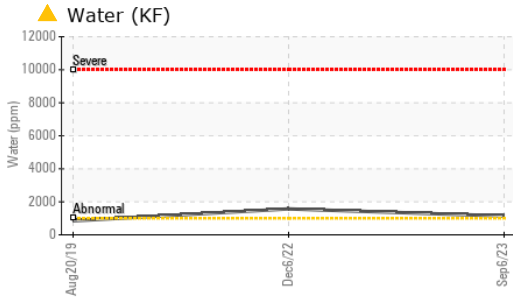
**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>2</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304 >0.1	<b>▲ 0.114</b>	---	---
ppm Water	ppm	ASTM D6304 >1000	<b>▲ 1140</b>	---	---

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	<b>0.15</b>	0.55	0.82

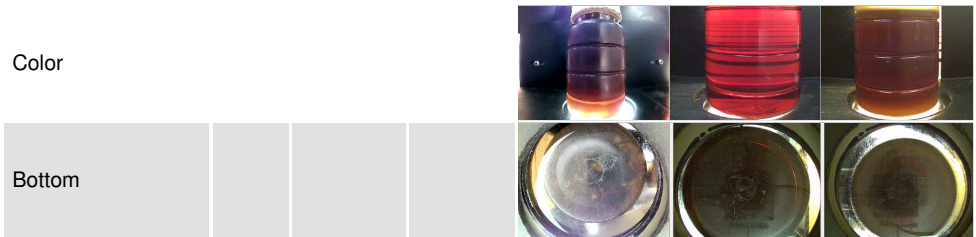
# OIL ANALYSIS REPORT



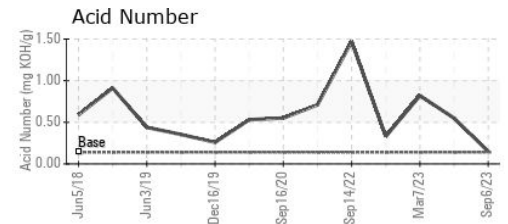
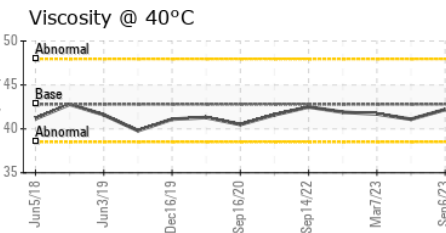
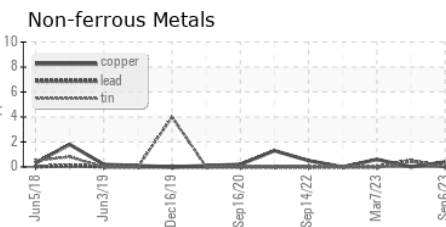
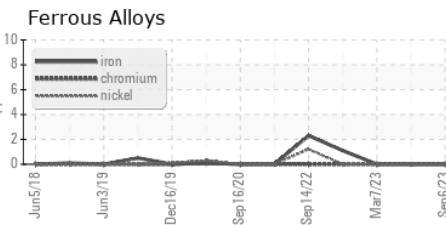
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	MODER	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>MODER</b>	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>▲ 0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		<b>▲ 10.0</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.8	<b>42.2</b>	41.1	41.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05962275 **Received** : 27 Sep 2023  
**Lab Number** : 05962275 **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10668826 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**QUALITY COMPRESSED AIR SERVICES INC**

BATON ROUGE, LA  
 US 70814  
 Contact: EUGENA DODSON  
 eugena@qcas-inc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: