



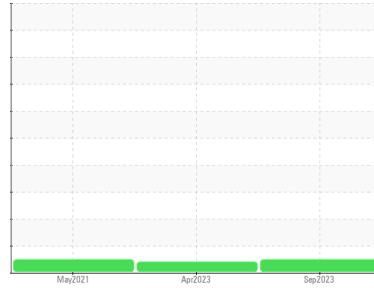
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
S-460 [6399]
 Machine Id
KAESER 1311 - PERFECTIOLN PLATING
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | UCH05962322 | UCH05824474 | UCH05264496 |
| Sample Date | Client Info | | | 07 Sep 2023 | 13 Apr 2023 | 19 May 2021 |
| Machine Age | hrs | Client Info | | 18307 | 24069 | 26287 |
| Oil Age | hrs | Client Info | | 4969 | 3347 | 2926 |
| Oil Changed | Client Info | | | Not Chngd | N/A | Changed |
| Sample Status | | | | NORMAL | ABNORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|------------|----------|----------|
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m | >50 | 6 | 7 | 4 |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | | --- | --- | 1 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Barium | ppm | ASTM D5185m | 90 | 17 | 0 | 8 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 90 | 40 | 31 | 47 |
| Calcium | ppm | ASTM D5185m | 2 | 2 | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m | | 0 | 0 | 2 |
| Zinc | ppm | ASTM D5185m | | <1 | 2 | 0 |
| Sulfur | ppm | ASTM D5185m | | 16490 | 21423 | 16036 |

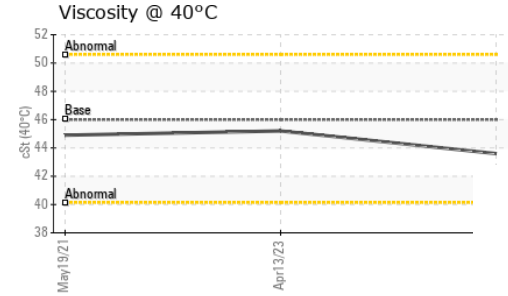
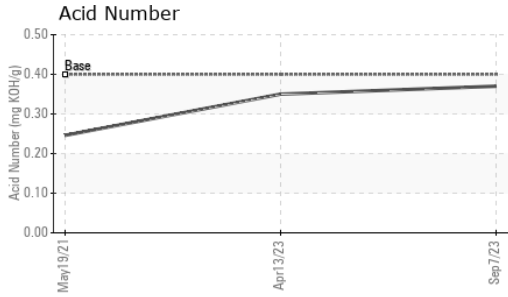
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | <1 | <1 | 0 |
| Sodium | ppm | ASTM D5185m | | 8 | 10 | 30 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | 4 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.37 | 0.35 | 0.246 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | ▲ MODER | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |

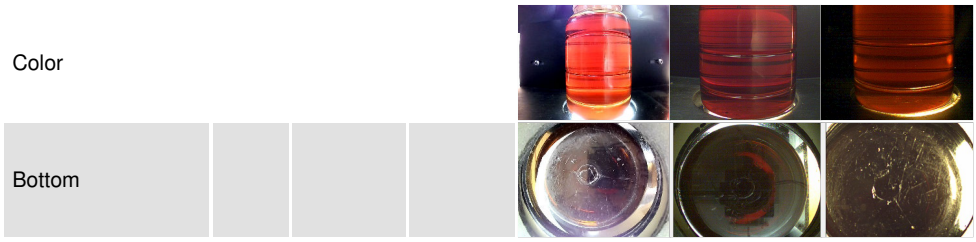


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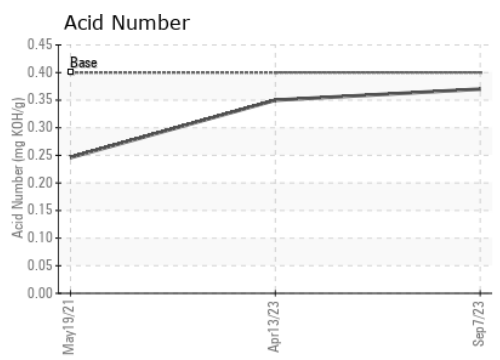
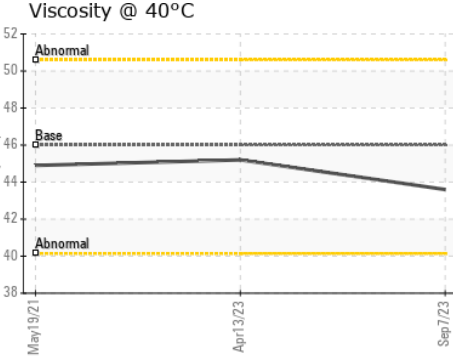
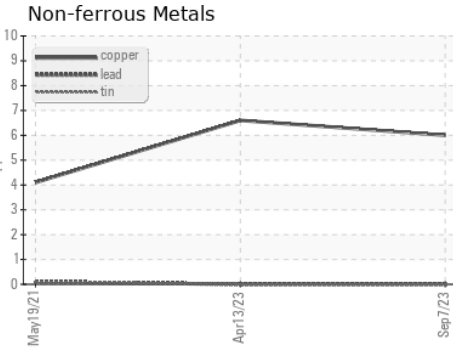
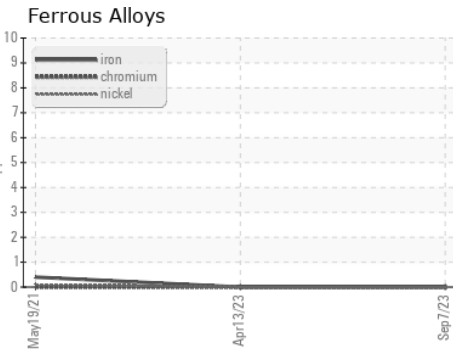


| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 46 | 43.6 | 45.2 | 44.9 |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05962322 **Received** : 27 Sep 2023
Lab Number : **05962322** **Diagnosed** : 28 Sep 2023
Unique Number : 10668873 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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