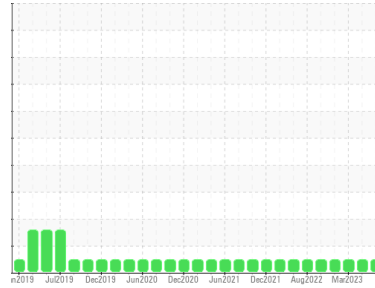


Area  
**PALASYN 45**  
Machine Id  
**SULLIVAN PALATEK 1807260002 - NORTH PENN POLISHING**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCS05962341</b>	UCS05881574	UCS05791068
Sample Date	Client Info			<b>12 Jul 2023</b>	08 May 2023	03 Mar 2023
Machine Age	hrs	Client Info		<b>31238</b>	30238	29044
Oil Age	hrs	Client Info		<b>2194</b>	1194	3894
Oil Changed	Client Info			<b>Not Changed</b>	Not Changd	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>1</b>	0	<1
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

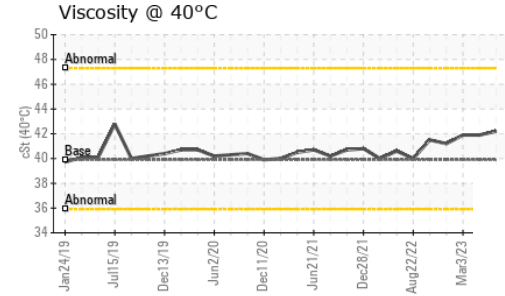
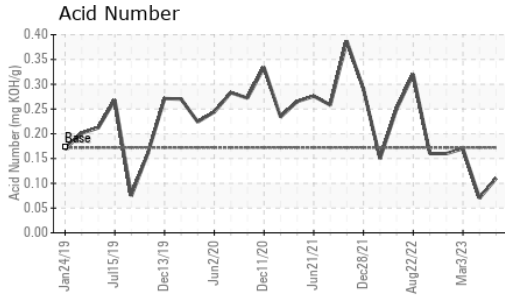
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	966	<b>612</b>	754	547
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	1309	<b>991</b>	1425	510

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	2	3
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.11</b>	0.07	0.17

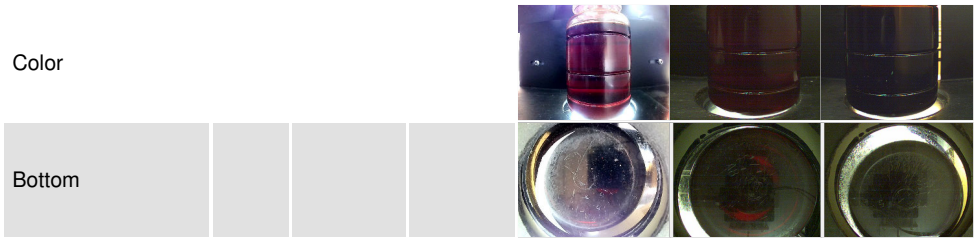
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>MODER</b>	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

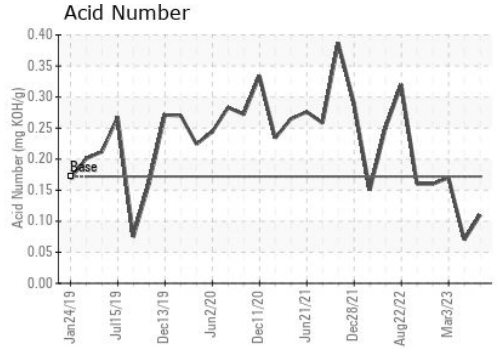
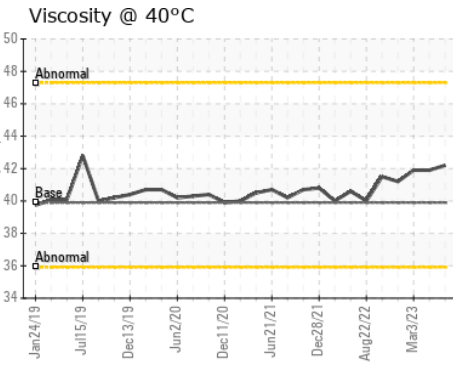
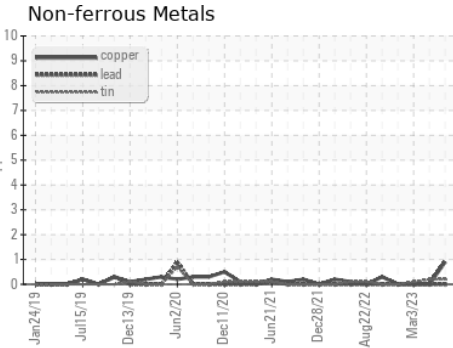
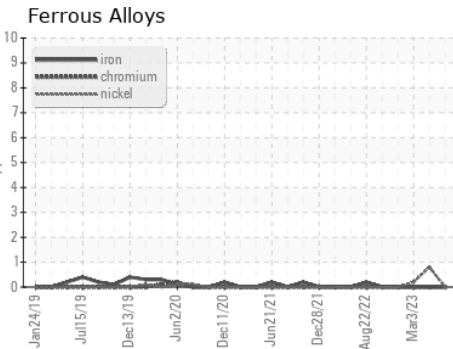


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	39.9	42.2	41.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05962341 **Received** : 27 Sep 2023  
**Lab Number** : **05962341** **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10668892 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**STAR MAINTENANCE LTD**  
 612 LONELY RD  
 SELLERSVILLE, PA  
 US 18960  
 Contact: PAUL SEACHRIST  
 PSEACHRIST@VERIZON.NET  
 T: (216)723-0540  
 F: (216)723-1760

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)