

COOLANT REPORT

WCLSNC Component

Coolant

Fluic

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

Recommendation

The fluid is suitable for further service.

Corrosion

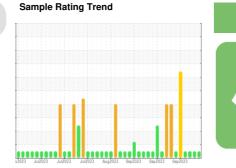
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.



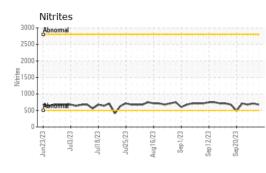


NORMAL

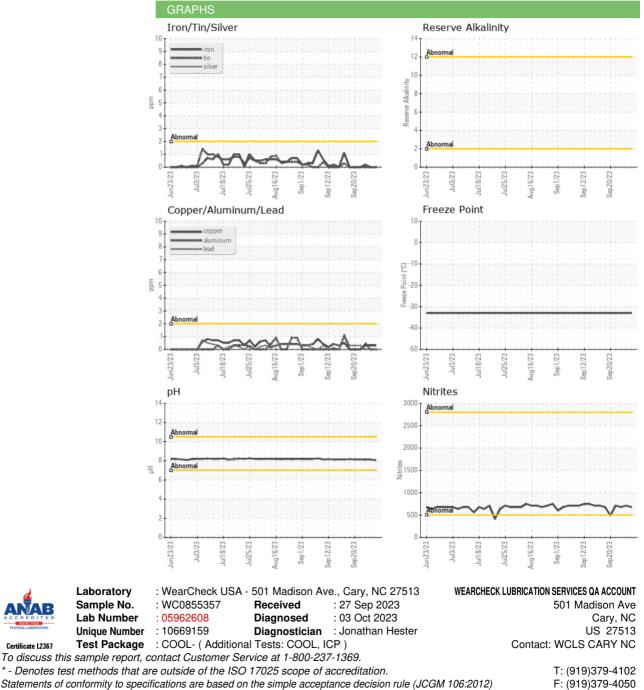
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0855357	WC0855356	WC0855355
Sample Date		Client Info		27 Sep 2023	26 Sep 2023	25 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.067	1.067	1.067
pH	Scale 0-14	ASTM D1287		8.06	8.14	8.12
Nitrites	ppm	AP-053:2009		676	712	676
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.7	49.8	49.7
Freezing Point	°F	ASTM D3321		-33	-33	-33
Total Dissolved Solids				336.0	321.5	351.5
Carboxylate				pass	fail	fail
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	6	6	6
Phosphorus	ppm	ASTM D6130	0	0	0	0
Boron	ppm	ASTM D6130	0	2	2	0
Molybdenum	ppm	ASTM D6130	950	956	990	891
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>2	0	0	<1
Aluminum	ppm	ASTM D6130	>2	0	0	<1
Copper	ppm	ASTM D6130	>2	<1	<1	<1
Lead	ppm	ASTM D6130	>2	0	0	0
Tin	ppm	ASTM D6130	>2	0	0	0
Zinc	ppm	ASTM D6130	>2	0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		10	7	0
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		5292	5362	5120
Potassium	ppm	ASTM D6130		0	0	0
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130	>5	<1	<1	0
Magnesium	ppm	ASTM D6130	>6	0	0	0
0	1.1-					-



COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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