



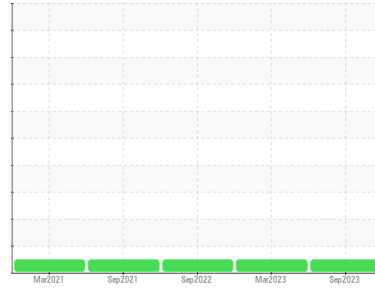
COOLANT REPORT

Sample Rating Trend

NORMAL



Area
OKLAHOMA/102/EG - ROLLER/COMPACTOR
 Machine Id
63.04 [OKLAHOMA^102^EG - ROLLER/COMPACTOR]
 Component
Coolant
 Fluid
CATERPILLAR ELC (22 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0848968	WC0778325	WC0738548
Sample Date	Client Info		20 Sep 2023	09 Mar 2023	10 Sep 2022
Machine Age	hrs	Client Info	7802	7048	6423
Oil Age	hrs	Client Info	900	1000	6423
Oil Changed	Client Info		N/A	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298		1.071	1.067	1.067
pH	Scale 0-14	ASTM D1287	7.02	8.27	7.10
Nitrites	ppm	AP-053:2009	336	600	372
Reserve Alkalinity	Scale 0-20	*ASTM D1121	---	---	---
Percentage Glycol	%	ASTM D3321	53.4	49.4	49.8
Freezing Point	°F	ASTM D3321	-43	-33	-33
Total Dissolved Solids			406.5	315.0	418.0
Carboxylate			fail	fail	fail

CORROSION INHIBITORS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D6130	0	28	27	48
Phosphorus	ppm	ASTM D6130	0	0	0	0
Boron	ppm	ASTM D6130	0	3	16	<1
Molybdenum	ppm	ASTM D6130	950	996	1200	1173

CORROSION

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D6130	>15	0	<1	0
Aluminum	ppm	ASTM D6130	>10	0	<1	<1
Copper	ppm	ASTM D6130	>10	9	1	9
Lead	ppm	ASTM D6130	>10	0	1	0
Tin	ppm	ASTM D6130	>10	0	2	0
Zinc	ppm	ASTM D6130		11	1	12

CONTAMINANTS

	method	limit/base	current	history1	history2	
Chlorine	ppm	ASTM D6130		68	51	113

CARRIER SALTS

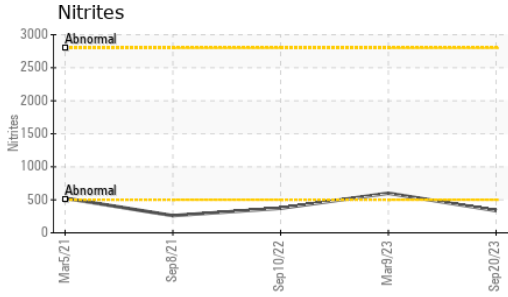
	method	limit/base	current	history1	history2	
Sodium	ppm	ASTM D6130		5835	6206	3010
Potassium	ppm	ASTM D6130		213	59	161

SCALE POTENTIAL

	method	limit/base	current	history1	history2	
Calcium	ppm	ASTM D6130		9	2	10
Magnesium	ppm	ASTM D6130		10	1	12

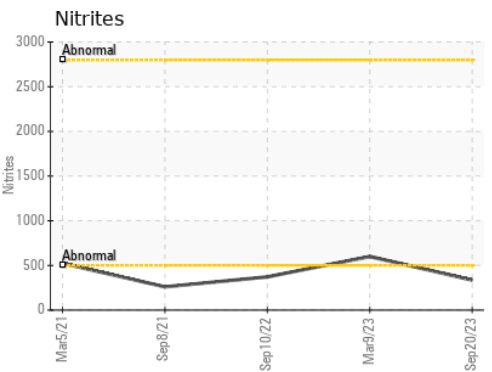
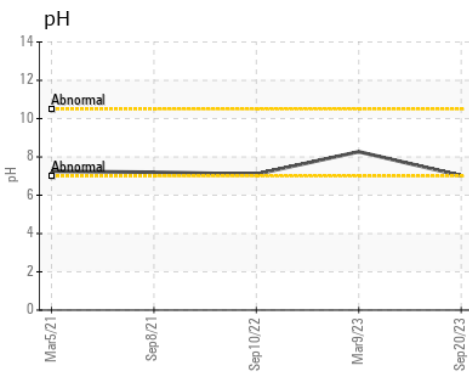
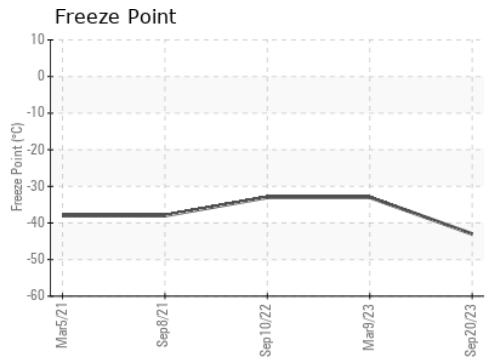
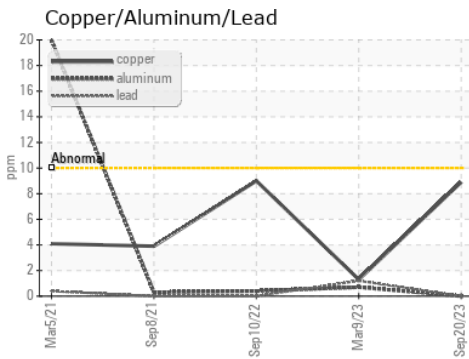
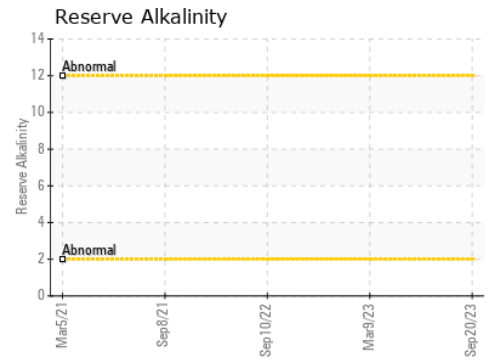
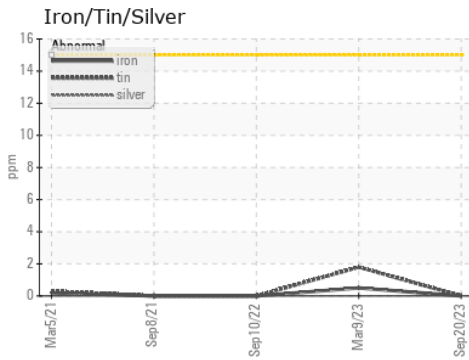


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0848968 **Received** : 27 Sep 2023
Lab Number : 05962615 **Diagnosed** : 03 Oct 2023
Unique Number : 10669166 **Diagnostician** : Jonathan Hester
Test Package : COOL- (Additional Tests: COOL, ICP)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)