



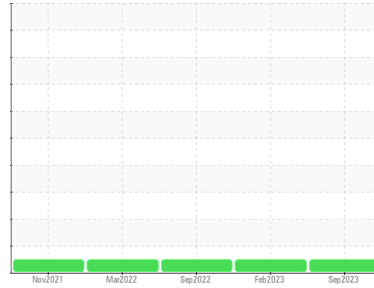
# COOLANT REPORT

Sample Rating Trend

**NORMAL**



Area  
**OKLAHOMA/102**  
 Machine Id  
**20.206L [OKLAHOMA^102]**  
 Component  
**Coolant**  
 Fluid  
**CATERPILLAR ELC (4 GAL)**



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

### Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0769741</b>	WC0792501	WC0738518
Sample Date	Client Info		<b>20 Sep 2023</b>	27 Feb 2023	27 Sep 2022
Machine Age	hrs	Client Info	<b>1440</b>	1335	999
Oil Age	hrs	Client Info	<b>300</b>	500	999
Oil Changed		Client Info	<b>N/A</b>	Not Changd	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298		<b>1.068</b>	1.068	1.068
pH	Scale 0-14 ASTM D1287		<b>7.31</b>	7.37	7.35
Nitrites	ppm AP-053:2009		<b>636</b>	676	712
Reserve Alkalinity	Scale 0-20 *ASTM D1121		<b>---</b>	---	---
Percentage Glycol	% ASTM D3321		<b>50.5</b>	50.5	50.3
Freezing Point	°F ASTM D3321		<b>-35</b>	-35	-35
Total Dissolved Solids			<b>364.5</b>	389.5	362.0
Carboxylate			<b>fail</b>	pass	pass

## CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm ASTM D6130	0	<b>12</b>	21	21
Phosphorus	ppm ASTM D6130	0	<b>0</b>	0	4
Boron	ppm ASTM D6130	0	<b>2</b>	4	1
Molybdenum	ppm ASTM D6130	950	<b>714</b>	912	1067

## CORROSION

	method	limit/base	current	history1	history2
Iron	ppm ASTM D6130	>15	<b>0</b>	<1	0
Aluminum	ppm ASTM D6130	>10	<b>3</b>	6	6
Copper	ppm ASTM D6130	>10	<b>&lt;1</b>	<1	1
Lead	ppm ASTM D6130	>10	<b>0</b>	<1	<1
Tin	ppm ASTM D6130	>10	<b>0</b>	<1	<1
Zinc	ppm ASTM D6130		<b>46</b>	37	50

## CONTAMINANTS

	method	limit/base	current	history1	history2
Chlorine	ppm ASTM D6130		<b>27</b>	76	54

## CARRIER SALTS

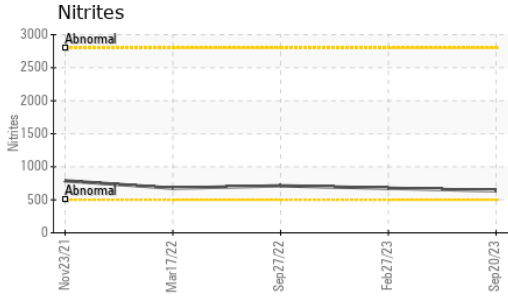
	method	limit/base	current	history1	history2
Sodium	ppm ASTM D6130		<b>5493</b>	5089	4880
Potassium	ppm ASTM D6130		<b>178</b>	231	219



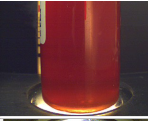


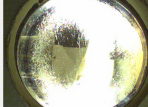
## SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm ASTM D6130		<b>9</b>	11	22
Magnesium	ppm ASTM D6130		<b>13</b>	14	14

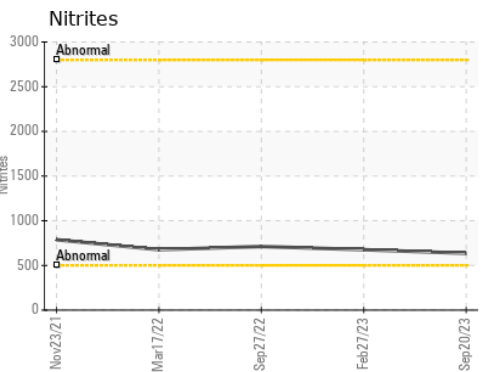
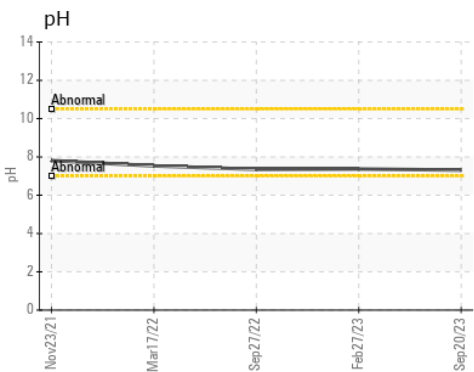
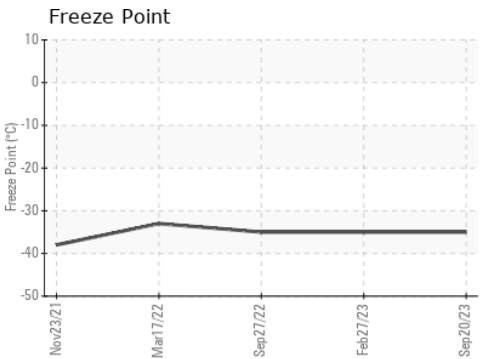
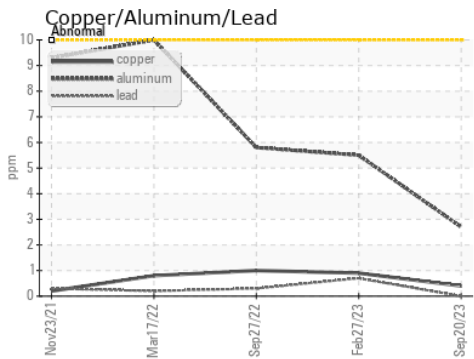
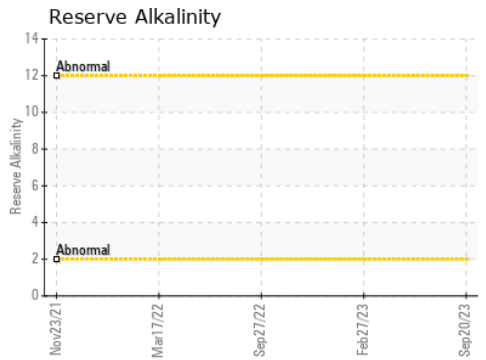
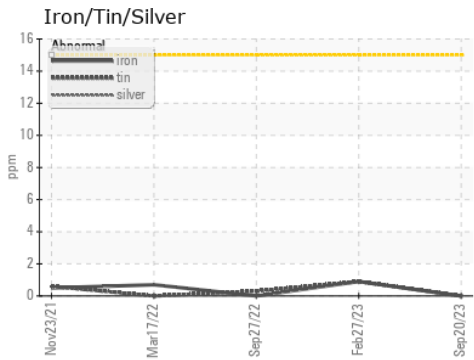


# COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		<b>Red</b>	Red	Red
Coolant Appearance	*Visual	Clear	<b>normal</b>	normal	normal
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0769741      **Received** : 27 Sep 2023  
**Lab Number** : 05962618      **Diagnosed** : 03 Oct 2023  
**Unique Number** : 10669169      **Diagnostician** : Jonathan Hester  
**Test Package** : COOL- ( Additional Tests: COOL, ICP )

**SHERWOOD CONSTRUCTION CO INC**  
 3219 WEST MAY ST  
 WICHITA, KS  
 US 67213  
 Contact: BILL ORCUTT  
 william.orcutt@wildcat.net  
 T: (719)499-6303  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)