

COOLANT REPORT

OKLAHOMA/102/EG - MOTOR GRADER 78.80 [OKLAHOMA^102^EG - MOTOR GRADER] Component

Coolant

Eluid **EXTENDED LIFE COOLANT (--- GAL)**

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Corrosion

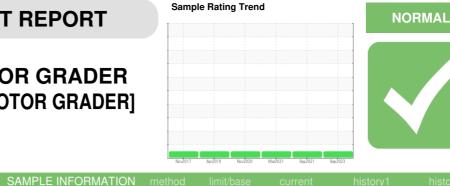
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. The pH level of this fluid is within the acceptable limits. The glycol level is acceptable.

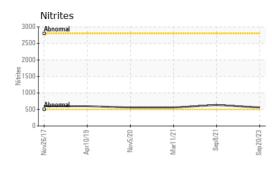




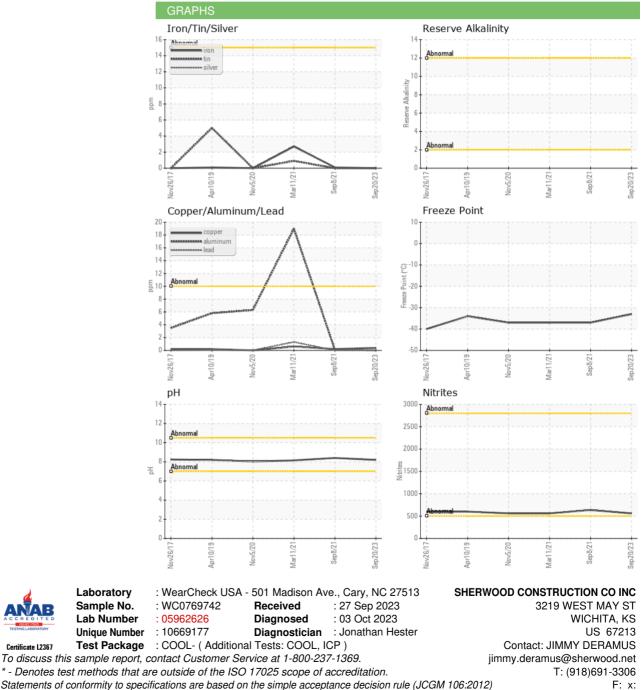
SAMEL IN ON	ATION	methou	iiiiii/base	current	TIIStOLAT	TISTOLYZ
Sample Number		Client Info		WC0769742	WC0590298	WC0562757
Sample Date		Client Info		20 Sep 2023	08 Sep 2021	11 Mar 2021
Machine Age	hrs	Client Info		22872	1366	1253
Oil Age	hrs	Client Info		600	0	212
Oil Changed		Client Info		N/A	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.067		
рН	Scale 0-14	ASTM D1287		8.20	8.40	8.15
Nitrites	ppm	AP-053:2009		560	636	560
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.8	49	50
Freezing Point	°F	ASTM D3321		-33	-37	-37
Total Dissolved Solids				350.5	354.5	397.5
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130		20	22	38
Phosphorus	ppm	ASTM D6130		0	3	3
Boron	ppm	ASTM D6130		4	0	0
Molybdenum	ppm	ASTM D6130		928	1106	1200
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	<1	3
Aluminum	ppm	ASTM D6130	>10	0	<1	19
Copper	ppm	ASTM D6130	>10	<1	<1	<1
Lead	ppm	ASTM D6130	>10	0	0	1
Tin	ppm	ASTM D6130	>10	0	0	<1
Zinc	ppm	ASTM D6130		0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		9	6	22
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		5311	3430	3078
Potassium	ppm	ASTM D6130		7	16	24
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		4	<1	4
Magnesium	ppm	ASTM D6130		1	1	5
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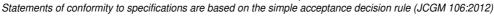


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VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					





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