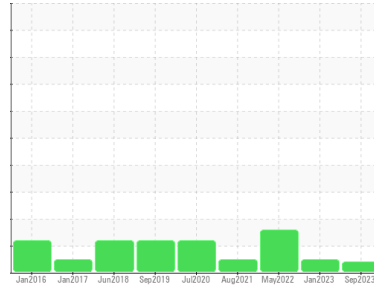




# PROBLEM SUMMARY

Sample Rating Trend



## VIS DEBRIS



Machine Id  
**KAESER ASD 25 5205178 (S/N 1049)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

### COMPONENT CONDITION SUMMARY

No relevant graphs to display

### RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ABNORMAL
Debris	scalar *Visual	▲ MODER	NONE	LIGHT

Customer Id: ARAATL  
 Sample No.: KCPA006280  
 Lab Number: 05962895  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 03 Jan 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system is acceptable. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 12 May 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 31 Aug 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system is acceptable. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

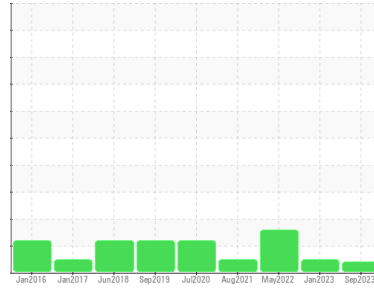
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id  
**KAESER ASD 25 5205178 (S/N 1049)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA006280</b>	KCP55714	KCP50811
Sample Date	Client Info		<b>01 Sep 2023</b>	03 Jan 2023	12 May 2022
Machine Age	hrs	Client Info	<b>27242</b>	25825	24054
Oil Age	hrs	Client Info	<b>0</b>	3668	1897
Oil Changed	Client Info		<b>N/A</b>	Changed	Not Chngd
Sample Status			<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>17</b>	20	13
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>5</b>	<1	17
Calcium	ppm	ASTM D5185m 2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>3</b>	5	<1
Zinc	ppm	ASTM D5185m	<b>122</b>	48	92
Sulfur	ppm	ASTM D5185m	<b>17930</b>	17166	20540

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>4</b>	<1	4
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	2
Water	%	ASTM D6304 >0.05	<b>0.017</b>	0.007	0.023
ppm Water	ppm	ASTM D6304 >500	<b>179.2</b>	76.0	237.4

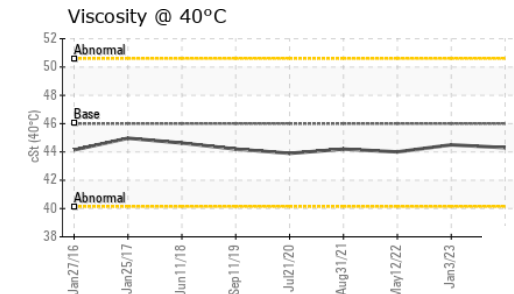
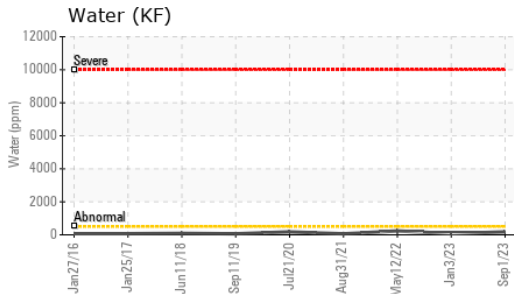
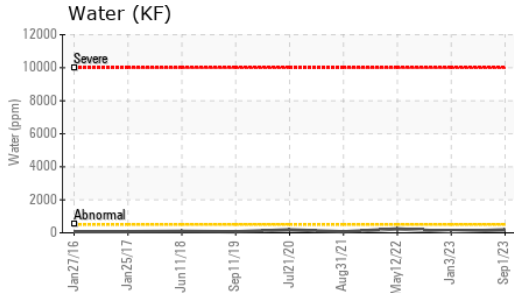
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>---</b>	2543	6856
Particles >6µm	ASTM D7647	>1300	<b>---</b>	701	▲ 1926
Particles >14µm	ASTM D7647	>80	<b>---</b>	71	▲ 204
Particles >21µm	ASTM D7647	>20	<b>---</b>	22	▲ 70
Particles >38µm	ASTM D7647	>4	<b>---</b>	3	3
Particles >71µm	ASTM D7647	>3	<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>---</b>	19/17/13	▲ 20/18/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.37</b>	0.43	0.41

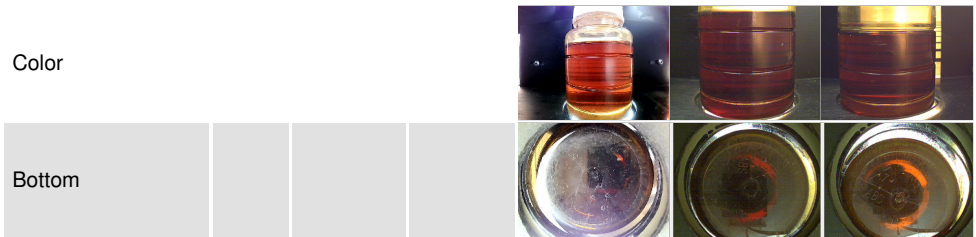
# OIL ANALYSIS REPORT



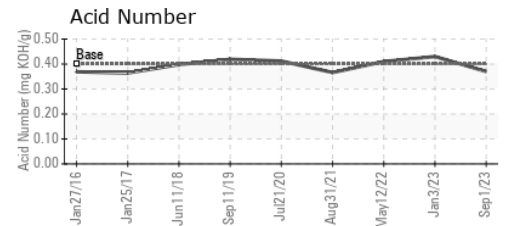
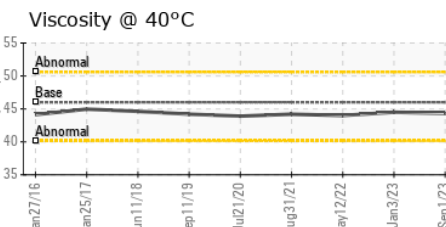
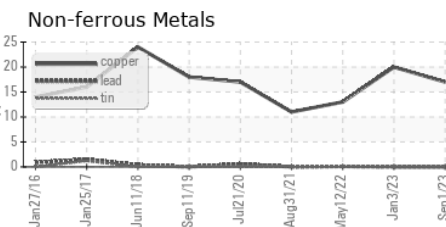
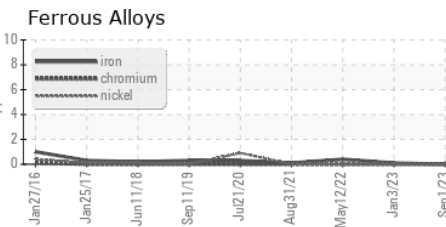
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA006280 **Received** : 27 Sep 2023  
**Lab Number** : 05962895 **Diagnosed** : 29 Sep 2023  
**Unique Number** : 10669446 **Diagnostician** : Jonathan Hester

**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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