KAESER COMPRESSORS
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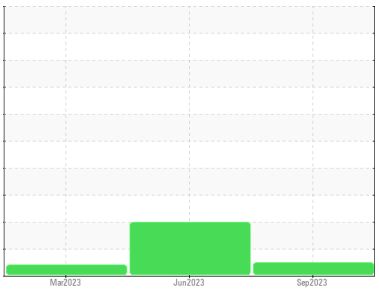
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
4534272 (S/N 1064)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- QTS)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC125750**	KC102356	KC98092
Sample Date		Client Info		**16 Sep 2023**	29 Jun 2023	25 Mar 2023
Machine Age	hrs	Client Info		**53147**	51165	48999
Oil Age	hrs	Client Info		**0**	1590	2925
Oil Changed		Client Info		**N/A**	Changed	Changed
Sample Status				**NORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	6	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	7	4
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**1**	14	1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**0**	6	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m	500	**16**	163	111
Zinc	ppm	ASTM D5185m		**0**	149	44

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	2	<1
Sodium	ppm	ASTM D5185m		**<1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.05	**0.011**	0.013	0.014
ppm Water	ppm	ASTM D6304	>500	**114.4**	130.2	148.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**4672**	127991	---
Particles >6µm		ASTM D7647	>1300	**924**	▲ 30627	---
Particles >14µm		ASTM D7647	>80	**60**	▲ 1063	---
Particles >21µm		ASTM D7647	>20	**20**	▲ 265	---
Particles >38µm		ASTM D7647	>4	**2**	▲ 13	---
Particles >71µm		ASTM D7647	>3	**1**	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**19/17/13**	▲ 24/22/17	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**0.17**	0.46	0.41

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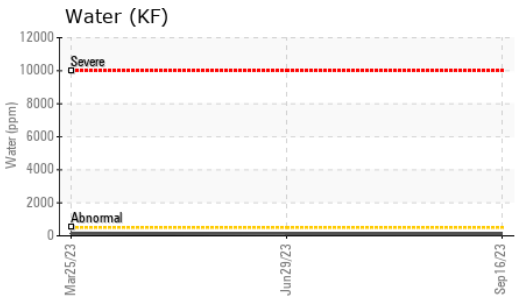
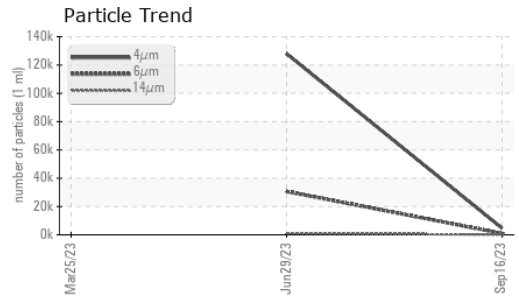
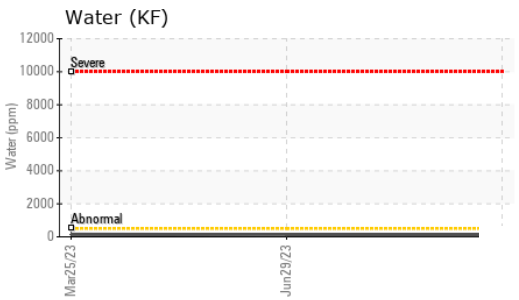
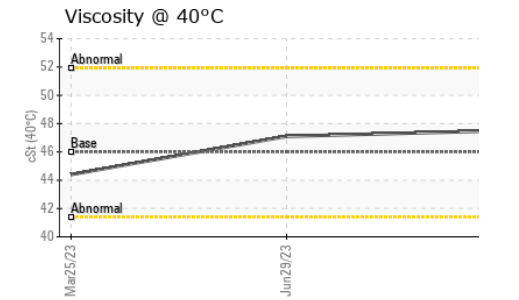
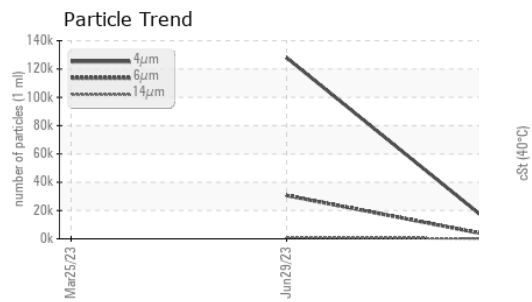




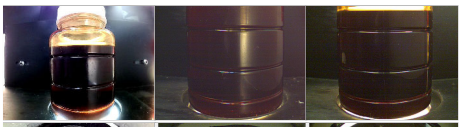
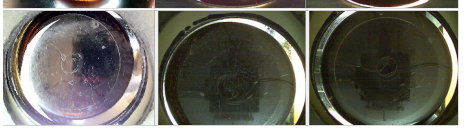




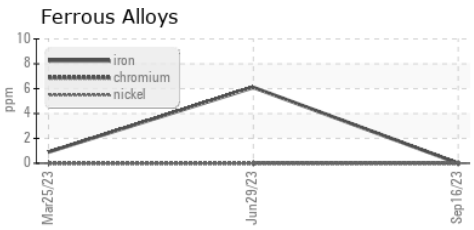


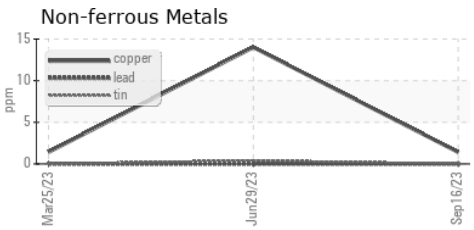
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

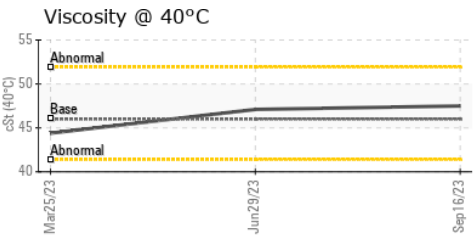
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**47.5**	47.1	44.4

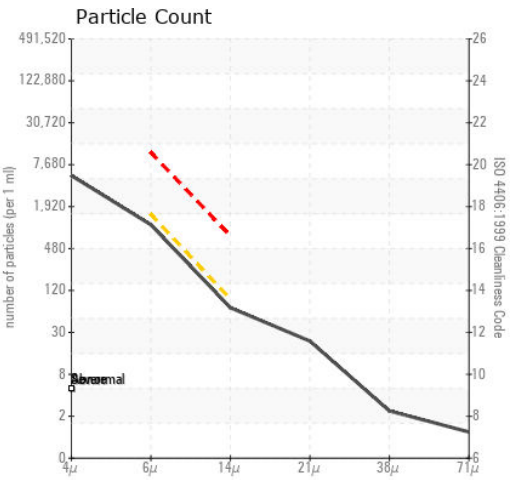
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

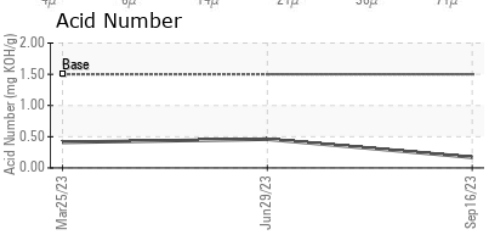
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC125750
Lab Number : 05962898
Unique Number : 10669449
Test Package : IND 2

Received : 27 Sep 2023
Diagnosed : 28 Sep 2023
Diagnostician : Doug Bogart

MISSION FOODS
2125 INTERSTATE DR
LAKELAND, FL
US 33805
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: