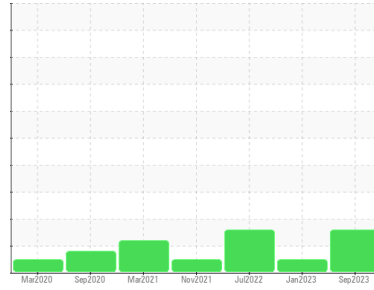


PROBLEM SUMMARY

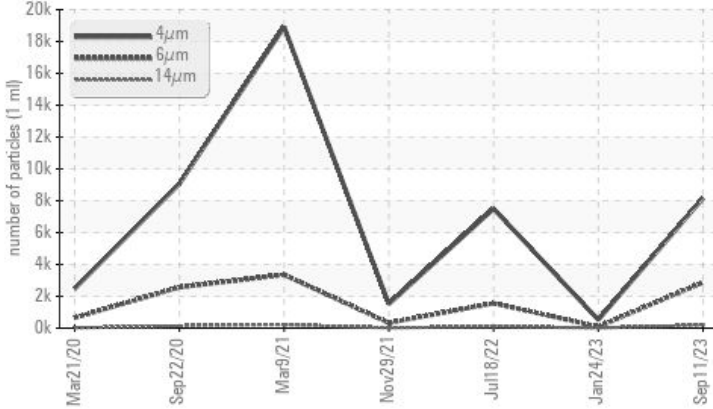
Sample Rating Trend



Machine Id
6955399 (S/N 1376)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 2867	92	▲ 1557
Particles >14µm	ASTM D7647	>80	▲ 192	10	▲ 100
Particles >21µm	ASTM D7647	>20	▲ 46	3	▲ 29
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/15	16/14/10	▲ 20/18/14

Customer Id: INSCUM
Sample No.: KCPA002175
Lab Number: 05962900
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Jan 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 Jul 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Nov 2021 Diag: Doug Bogart

NORMAL



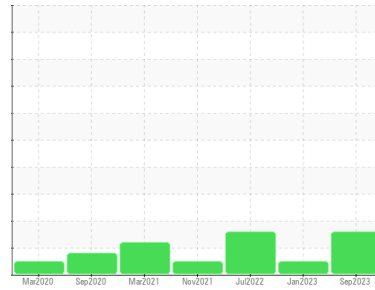
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
6955399 (S/N 1376)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA002175	KCP49203	KC101570
Sample Date	Client Info		11 Sep 2023	24 Jan 2023	18 Jul 2022
Machine Age	hrs	Client Info	34270	29233	24778
Oil Age	hrs	Client Info	0	91457	5002
Oil Changed	Client Info		N/A	Changed	Not Changd
Sample Status			ABNORMAL	NORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	3	14	14
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	2	3	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 90	52	<1	11
Calcium	ppm	ASTM D5185m 2	0	<1	0
Phosphorus	ppm	ASTM D5185m	2	0	1
Zinc	ppm	ASTM D5185m	16	6	28
Sulfur	ppm	ASTM D5185m	17973	15345	20078

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	7	<1	4
Potassium	ppm	ASTM D5185m >20	5	0	0
Water	%	ASTM D6304 >0.05	0.030	0.008	0.014
ppm Water	ppm	ASTM D6304 >500	303.1	82.9	145.7

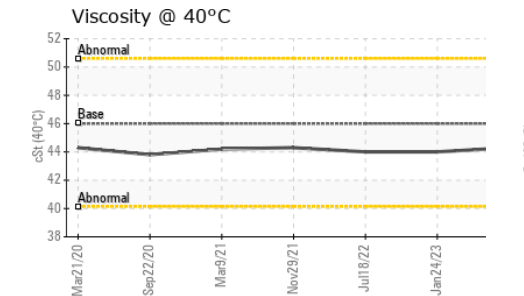
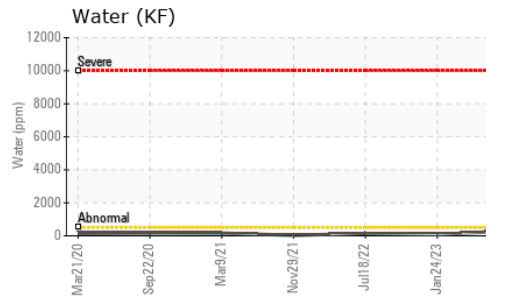
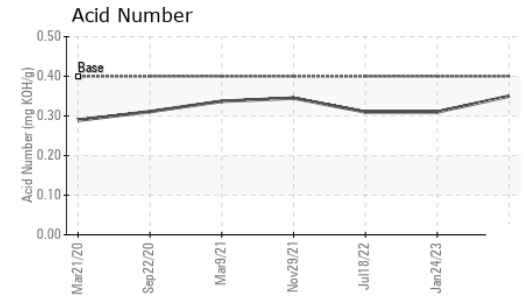
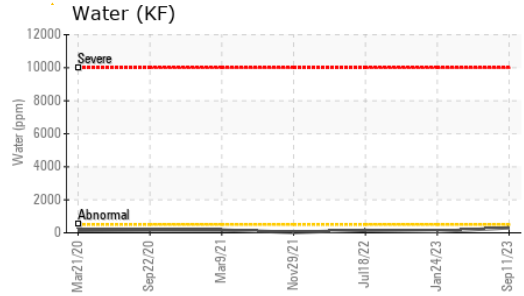
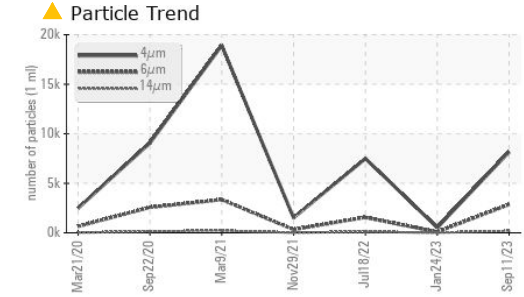
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		8160	526	7497
Particles >6µm	ASTM D7647 >1300		▲ 2867	92	▲ 1557
Particles >14µm	ASTM D7647 >80		▲ 192	10	▲ 100
Particles >21µm	ASTM D7647 >20		▲ 46	3	▲ 29
Particles >38µm	ASTM D7647 >4		3	0	2
Particles >71µm	ASTM D7647 >3		1	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13		▲ 20/19/15	16/14/10	▲ 20/18/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.35	0.31	0.31

OIL ANALYSIS REPORT

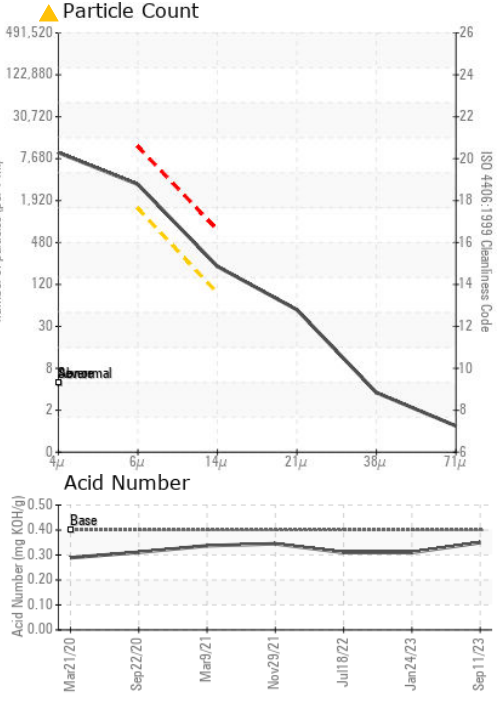
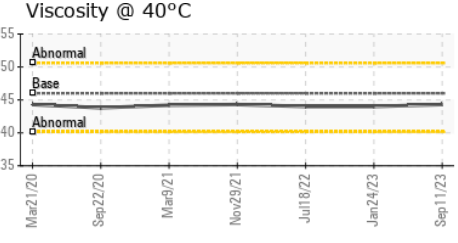
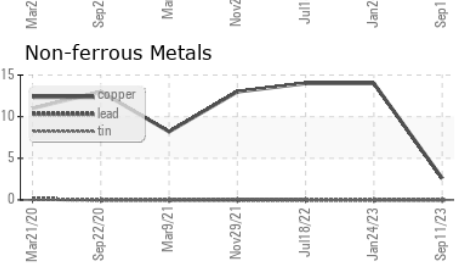
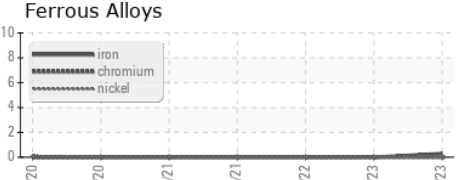


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.3	44.0	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA002175 **Received** : 27 Sep 2023
Lab Number : 05962900 **Diagnosed** : 28 Sep 2023
Unique Number : 10669451 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

INSERT MOLDING SOLUTIONS
 4465 ALICIA LN
 CUMMING, GA
 US 30028
 Contact: PAUL
 paul@makerammo.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)