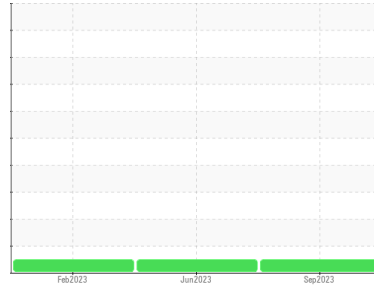




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**BU1002240061**  
 Component  
**Hydraulic System**  
 Fluid  
**FM HYDRAULIC 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0001846</b>	USP244536	USPM26860
Sample Date	Client Info	<b>26 Sep 2023</b>	13 Jun 2023	28 Feb 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	<b>1</b>	<1	0
Chromium ppm ASTM D5185m	>20	<b>0</b>	0	0
Nickel ppm ASTM D5185m	>20	<b>0</b>	0	0
Titanium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>20	<b>0</b>	0	0
Lead ppm ASTM D5185m	>20	<b>0</b>	0	0
Copper ppm ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Tin ppm ASTM D5185m	>20	<b>0</b>	0	0
Vanadium ppm ASTM D5185m		<b>0</b>	0	0
Cadmium ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	0	0
Barium ppm ASTM D5185m		<b>0</b>	0	0
Molybdenum ppm ASTM D5185m		<b>0</b>	0	0
Manganese ppm ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium ppm ASTM D5185m		<b>0</b>	<1	0
Calcium ppm ASTM D5185m		<b>0</b>	<1	1
Phosphorus ppm ASTM D5185m		<b>226</b>	208	146
Zinc ppm ASTM D5185m		<b>0</b>	3	0
Sulfur ppm ASTM D5185m		<b>144</b>	132	0

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Sodium ppm ASTM D5185m		<b>0</b>	0	0
Potassium ppm ASTM D5185m	>20	<b>0</b>	<1	0
Water % ASTM D6304	>0.05	<b>0.00</b>	0.003	0.004
ppm Water ppm ASTM D6304	>500	<b>0.00</b>	26.1	46.1

## FLUID CLEANLINESS

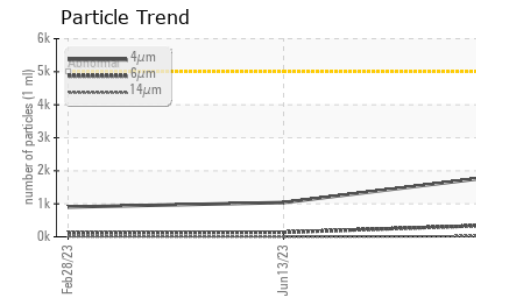
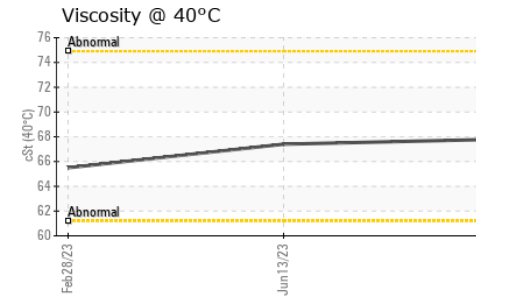
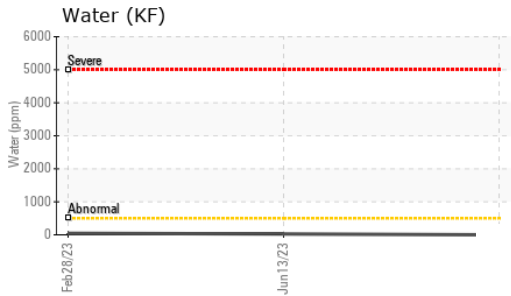
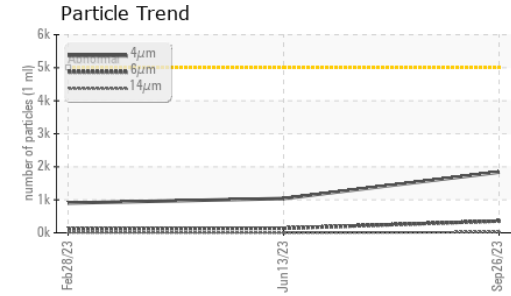
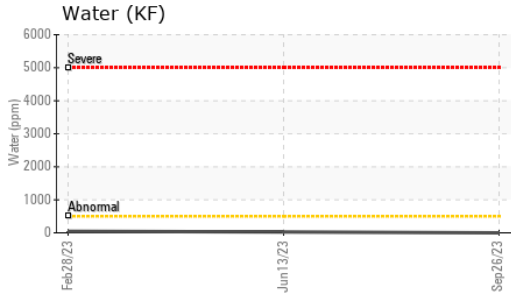
method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	<b>1837</b>	1039	902
Particles >6µm ASTM D7647	>1300	<b>356</b>	137	117
Particles >14µm ASTM D7647	>160	<b>21</b>	5	10
Particles >21µm ASTM D7647	>40	<b>6</b>	1	4
Particles >38µm ASTM D7647	>10	<b>1</b>	0	0
Particles >71µm ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>19/17/14	<b>18/16/12</b>	17/14/10	17/14/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		<b>0.63</b>	0.68	0.55



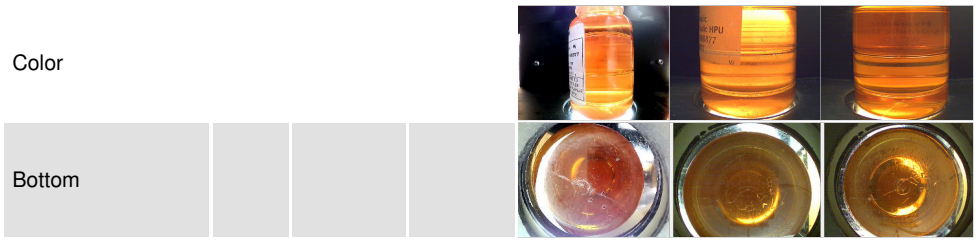
# OIL ANALYSIS REPORT



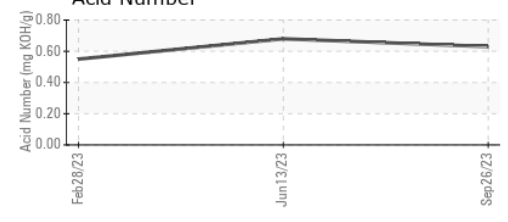
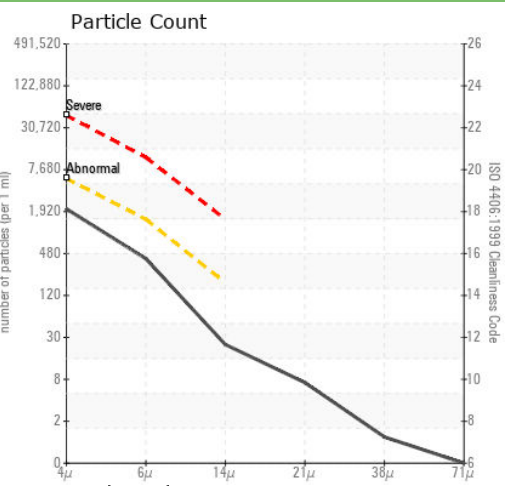
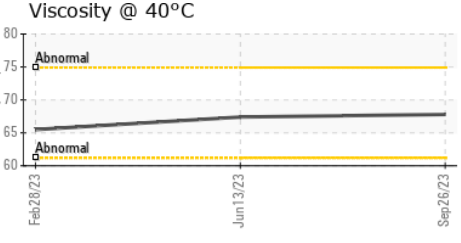
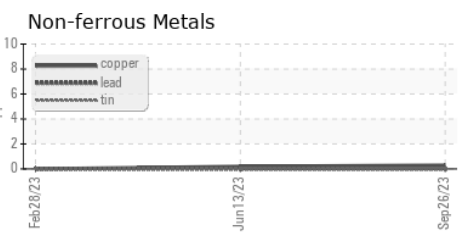
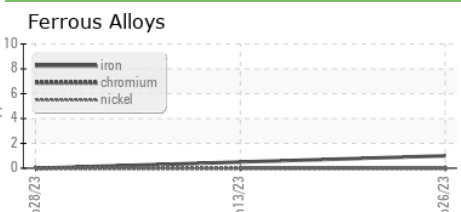
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>67.8</b>	67.4	65.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0001846 **Received** : 27 Sep 2023  
**Lab Number** : 05962923 **Diagnosed** : 28 Sep 2023  
**Unique Number** : 10669474 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**AMEICA'S CATCH INC**  
 46623 COUNTY RD 523  
 ITTA BENA, MS  
 US 38941  
 Contact: SHANE CARPENTER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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