

OIL ANALYSIS REPORT

Sample Rating Trend





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

Metal levels are typical for a new component breaking in.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| | | Jun | 2023 | Jul2023 Sep20 | 23 | |
|--|--|--|--|---|--|---|
| SAMPLE INFORM | 1ATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0819746 | WC0819754 | WC0756088 |
| Sample Date | | Client Info | | 18 Sep 2023 | 31 Jul 2023 | 06 Jun 2023 |
| Machine Age | mls | Client Info | | 46227 | 31114 | 13533 |
| Oil Age | mls | Client Info | | 15000 | 15000 | 13533 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | ATTENTION |
| CONTAMINATION | ١ | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | 0.3 |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 18 | 27 | 50 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 2 | 2 |
| Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >20 | 16 | 44 | 51 |
| Lead | ppm | ASTM D5185m | >40 | 1 | 2 | 3 |
| Copper | ppm | ASTM D5185m | >330 | 2 | 5 | 30 |
| Tin | ppm | ASTM D5185m | >15 | <1 | 1 | 3 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | | | | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| ADDITIVES Boron | ppm | method ASTM D5185m | limit/base | current 259 | history1 217 | history2 84 |
| ADDITIVES Boron Barium | ppm ppm | method ASTM D5185m ASTM D5185m | limit/base | current 259 0 | history1 217 0 | history2 84 8 |
| ADDITIVES Boron Barium Molybdenum | ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 259 0 124 | history1 217 0 113 | history2 84 8 15 |
| ADDITIVES Boron Barium Molybdenum Manganese | ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | current 259 0 124 <1 | history1 217 0 113 2 | history2 84 8 15 6 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium | ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 259 0 124 <1 673 | history1 217 0 113 2 661 | history2 84 15 6 973 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 259 0 124 <1 673 1575 | history1 217 0 113 2 661 1600 | history2 84 15 6 973 1805 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base | Current 259 0 124 <1 673 1575 714 | history1 217 0 113 2 661 1600 693 | history2 84 85 15 6 973 1805 977 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base 1200 1300 | Current 259 0 124 <1 673 1575 714 888 | history1 217 0 113 2 661 1600 693 840 | history2 84 8 15 6 973 1805 977 1158 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base 1200 1300 3200 | Current 259 0 124 <1 673 1575 714 888 2633 | history1 217 0 113 2 661 1600 693 840 2932 | history2 84 8 15 6 973 1805 977 1158 4592 |
| ADDITIVES Boron Barium Molybdenum Maganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS | ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base 1200 1300 3200 limit/base | Current 259 0 124 <1 673 1575 714 888 2633 Current | history1 217 0 113 2 661 1600 693 840 2932 history1 | history2 84 15 6 973 1805 977 1158 4592 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon | ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 | Current 259 0 124 <1 673 1575 714 888 2633 Current 13 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 | current 259 0 124 <1 673 1575 714 888 2633 current 13 2 | history1 217 0 113 2 661 1600 932 history1 16 3 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium | ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 >20 | Current 259 0 124 <1 673 1575 714 888 2633 Current 13 2 55 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 | history2 84 8 15 6 973 1805 977 1158 4592 bistory2 55 5 5 5 5 59 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 >20 limit/base | Current 259 0 124 <1 673 1575 714 888 2633 Current 13 2 55 Current | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 >20 limit/base >3 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 >20 limit/base >3 >20 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 7.6 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 8.0 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 9.4 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 >20 limit/base >3 >20 >30 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 7.6 23.4 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 8.0 23.2 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 9.4 18.9 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m | limit/base 1200 1300 3200 limit/base >25 20 limit/base >3 >20 >30 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 7.6 23.4 current | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 8.0 23.2 history1 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 9.4 18.9 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7415 method *ASTM D7414 | limit/base 1200 1300 3200 limit/base >25 >20 limit/base >3 >20 >30 limit/base >30 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 7.6 23.4 current 16.4 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 8.0 23.2 history1 16.4 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 9.4 18.9 history2 13.7 |
| ADDITIVES Boron Barium Molybdenum Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation Base Number (BN) | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | method ASTM D5185m ASTM D7185M ASTM D7844 *ASTM D7624 *ASTM D7414 ASTM D2896 | limit/base 1200 1300 3200 limit/base >25 20 limit/base >3 >20 20 20 limit/base >3 >20 20 20 20 20 20 20 20 20 20 20 20 20 2 | Current 259 0 124 <1 673 1575 714 888 2633 current 13 2 55 current 0.4 7.6 23.4 current 16.4 8.98 | history1 217 0 113 2 661 1600 693 840 2932 history1 16 3 126 history1 0.5 8.0 23.2 history1 16.4 11.08 | history2 84 8 15 6 973 1805 977 1158 4592 history2 55 5 159 history2 0.3 9.4 18.9 history2 13.7 10.14 |



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