

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Machine Id MAAG PUMP SYS BSAC II DIVERT

Hydraulic System Fluid MOBIL DTE 24 (4 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | 1ATI <u>ON</u> | method | limit/base | current | history1 | history2 |
|------------------|----------------|--------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | TO60001362 | | |
| Sample Date | | Client Info | | 22 Sep 2023 | | |
| Machine Age | yrs | Client Info | | 4 | | |
| Oil Age | yrs | Client Info | | 4 | | |
| Oil Changed | 910 | Client Info | | N/A | | |
| Sample Status | | | | NORMAL | | |
| - | | | | NOTIMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 0 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| Titanium | ppm | ASTM D5185m | | <1 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | | |
| Lead | ppm | ASTM D5185m | >10 | 0 | | |
| Copper | ppm | ASTM D5185m | >75 | 3 | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 0 | | |
| Manganese | ppm | ASTM D5185m | | <1 | | |
| Magnesium | ppm | ASTM D5185m | | 0 | | |
| Calcium | ppm | ASTM D5185m | | 128 | | |
| Phosphorus | ppm | ASTM D5185m | | 532 | | |
| Zinc | ppm | ASTM D5185m | | 699 | | |
| Sulfur | ppm | ASTM D5185m | | 3407 | | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >20 | 3 | | |
| Sodium | ppm | ASTM D5185m | | 1 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | % | ASTM D6304 | >0.1 | 0.005 | | |
| ppm Water | ppm | ASTM D6304 | >1000 | 53.4 | | |
| FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 1180 | | |
| Particles >6µm | | ASTM D7647 | >1300 | 165 | | |
| Particles >14µm | | ASTM D7647 | >160 | 19 | | |
| Particles >21µm | | ASTM D7647 | >40 | 6 | | |
| Particles >38µm | | ASTM D7647 | >10 | 1 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 17/15/11 | | |
| FLUID DEGRADA | | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.90 | | |



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NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

>0.1

31.5

98

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

NEG

NEG

34.0

5.9

117

Particle Count

Acid Number

491 520 122.88

30.72

7 68

480

120

31

(B/H0) H0X 0.8

٥.6 <u>ق</u>

-e 0.4

-Ling 0.2

0.0 Acid

Sep22/23

Sep22/23

Sep22/23

Sep 22/23

per 1 1.920 no image

no image

214

38

3M BROWNWOOD

BROWNWOOD, TX

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Contact: RICKY GOTCHER

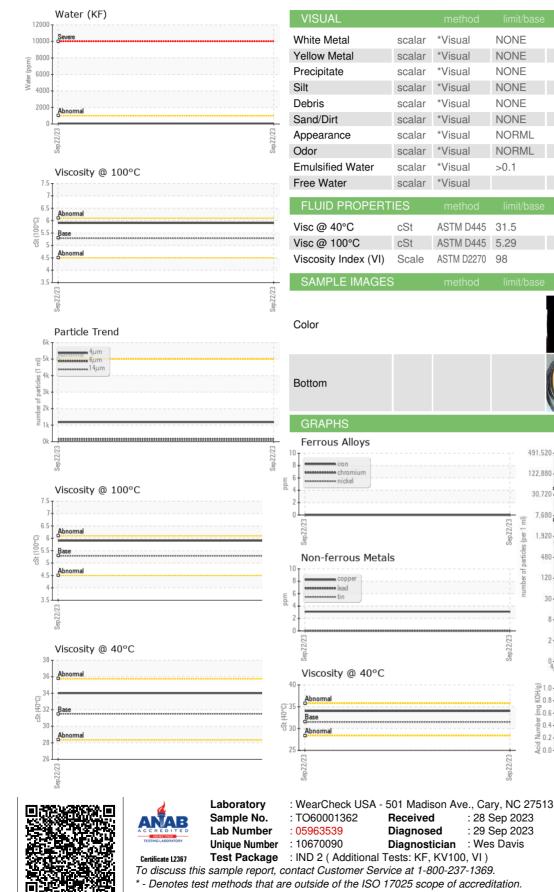
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1406

1999 Cle



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: RICKY GOTCHER - 3MBBRO

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