

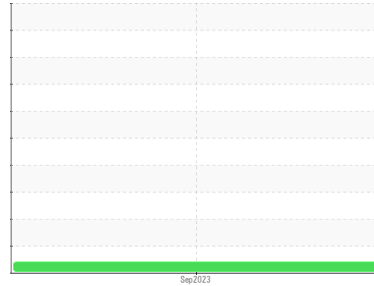


PROBLEM SUMMARY

Sample Rating Trend

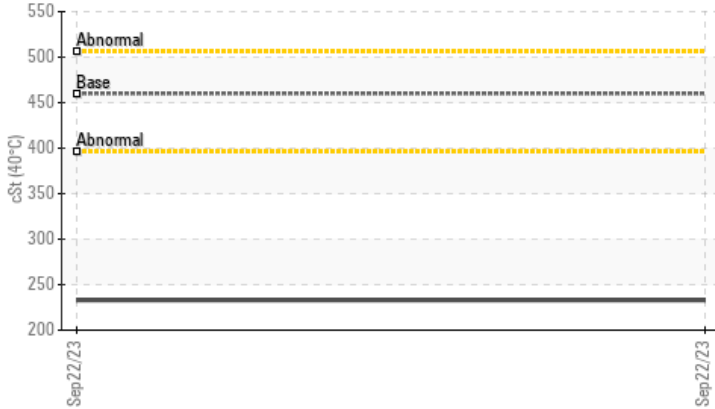
VISCOSITY

Area
{UNASSIGNED}
 Machine Id
510-2675-1110 TFL Board Turner
 Component
Gear Reducer
 Fluid
GEAR OIL (PAG) ISO 460 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	---	---
Visc @ 40°C	cSt	ASTM D445	460	▲ 233	---	---

Customer Id: ARAGRAUS
 Sample No.: WC0824128
 Lab Number: 05963556
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

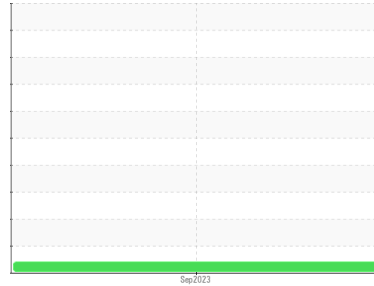


OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area
{UNASSIGNED}
 Machine Id
510-2675-1110 TFL Board Turner
 Component
Gear Reducer
 Fluid
GEAR OIL (PAG) ISO 460 (--- GAL)



DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 Viscosity of sample indicates oil is within ISO 220 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0824128	---	---
Sample Date	Client Info	22 Sep 2023	---	---
Machine Age	yrs Client Info	5	---	---
Oil Age	yrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ATTENTION	---	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	15	---	---
Iron	ppm ASTM D5185m >150	<1	---	---
Chromium	ppm ASTM D5185m >10	0	---	---
Nickel	ppm ASTM D5185m >10	0	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >25	<1	---	---
Lead	ppm ASTM D5185m >100	0	---	---
Copper	ppm ASTM D5185m >50	8	---	---
Tin	ppm ASTM D5185m >10	0	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 5	0	---	---
Barium	ppm ASTM D5185m 5	0	---	---
Molybdenum	ppm ASTM D5185m 5	0	---	---
Manganese	ppm ASTM D5185m	<1	---	---
Magnesium	ppm ASTM D5185m 5	0	---	---
Calcium	ppm ASTM D5185m 5	0	---	---
Phosphorus	ppm ASTM D5185m 775	473	---	---
Zinc	ppm ASTM D5185m 5	0	---	---
Sulfur	ppm ASTM D5185m 2000	2127	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	17	---	---
Sodium	ppm ASTM D5185m	<1	---	---
Potassium	ppm ASTM D5185m >20	0	---	---
Water	% ASTM D6304 >0.1	0.001	---	---
ppm Water	ppm ASTM D6304 >1000	5.6	---	---

FLUID CLEANLINESS

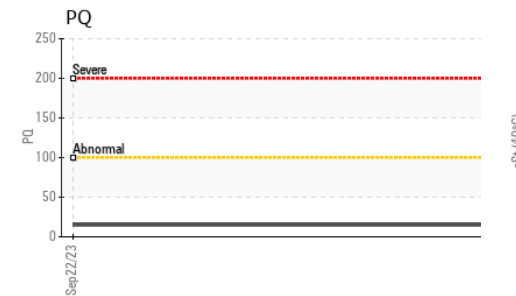
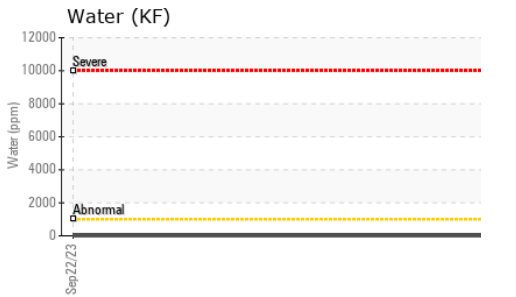
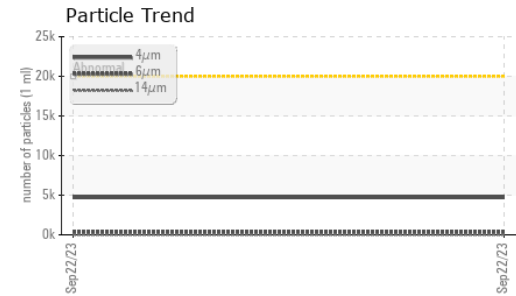
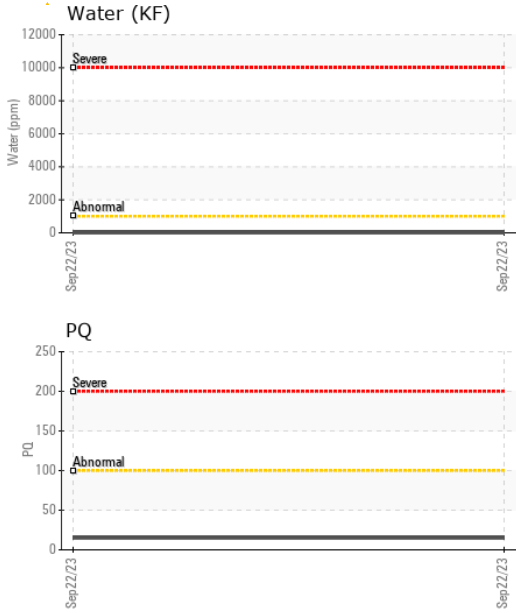
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	4707	---	---
Particles >6µm	ASTM D7647 >5000	383	---	---
Particles >14µm	ASTM D7647 >640	17	---	---
Particles >21µm	ASTM D7647 >160	5	---	---
Particles >38µm	ASTM D7647 >40	0	---	---
Particles >71µm	ASTM D7647 >10	0	---	---
Oil Cleanliness	ISO 4406 (c) >21/19/16	19/16/11	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 2.00	1.03	---	---



OIL ANALYSIS REPORT



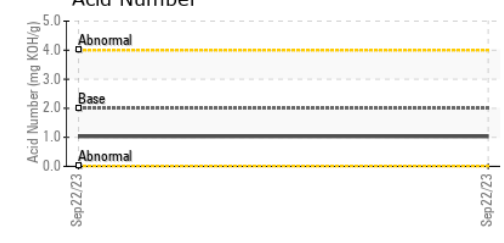
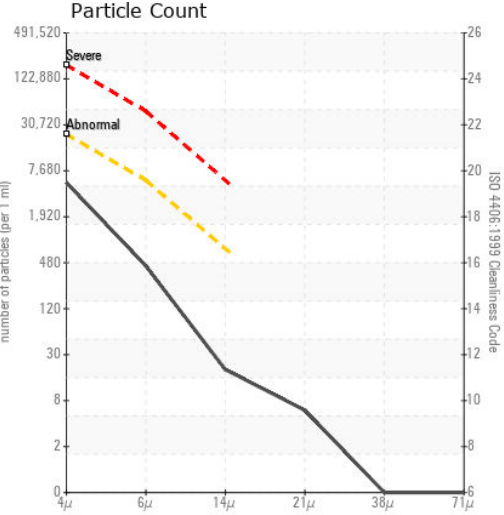
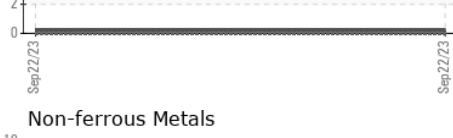
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 460	▲ 233	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0824128 **Received** : 28 Sep 2023
Lab Number : 05963556 **Diagnosed** : 29 Sep 2023
Unique Number : 10670107 **Diagnostician** : Don Baldrige
Test Package : PLANT

ARAUCO - GRAYLING
 5851 ARAUCO ROAD
 GRAYLING, MI
 US 49738
 Contact: JOSEPH GREEN
 joseph.green@arauco.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)