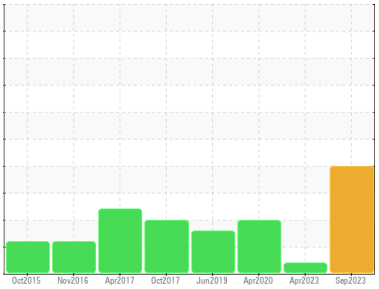
PROBLEM SUMMARY

Sample Rating Trend

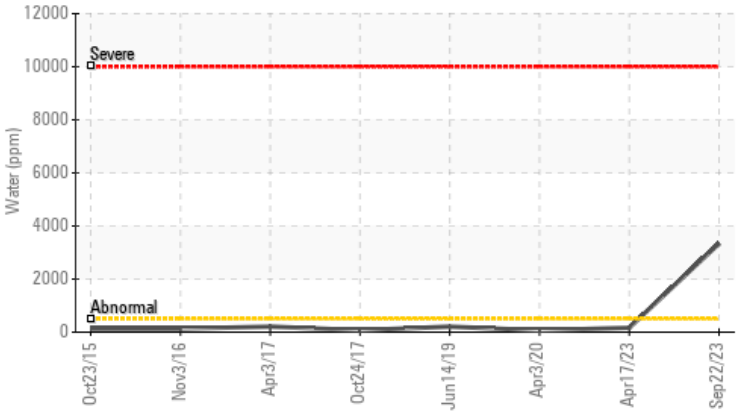


WATER

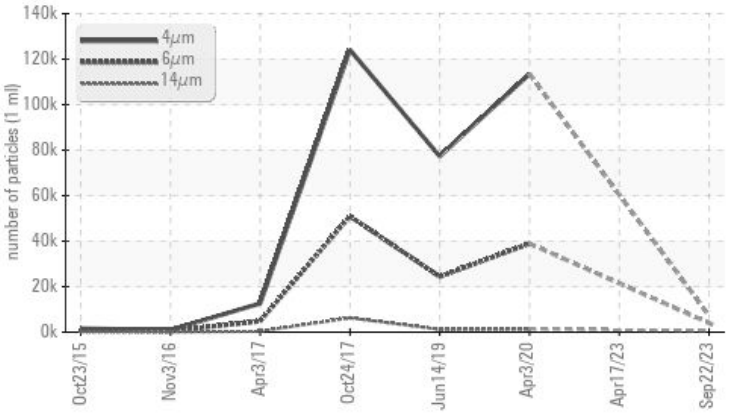
Machine Id
KAESER SK 20 5297023 (S/N 1554)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



▲ Particle Trend



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ **0.334**	0.016	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **3340**	168.7	62.4
Particles >6µm		ASTM D7647	>1300	▲ **4009**	---	▲ 38933
Particles >14µm		ASTM D7647	>80	▲ **682**	---	▲ 1281
Particles >21µm		ASTM D7647	>20	▲ **230**	---	▲ 210
Particles >38µm		ASTM D7647	>4	▲ **35**	---	▲ 15
Particles >71µm		ASTM D7647	>3	▲ **4**	---	▲ 3
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/19/17**	---	▲ 22/17

Customer Id: WESBER
Sample No.: KC108023
Lab Number: 05963589
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

17 Apr 2023 Diag: Don Baldridge

VIS DEBRIS

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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03 Apr 2020 Diag: Jonathan Hester

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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14 Jun 2019 Diag: Jonathan Hester

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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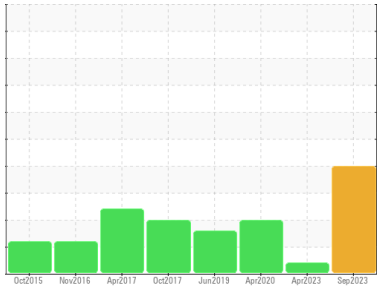
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER SK 20 5297023 (S/N 1554)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC108023**	KC104942	KC78937
Sample Date		Client Info		**22 Sep 2023**	17 Apr 2023	03 Apr 2020
Machine Age	hrs	Client Info		**56330**	52574	29408
Oil Age	hrs	Client Info		**0**	1986	5865
Oil Changed		Client Info		**N/A**	Not Changd	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	2	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**27**	<1	12
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**0**	57	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	90	**0**	72	2
Calcium	ppm	ASTM D5185m	2	**0**	1	0
Phosphorus	ppm	ASTM D5185m		**<1**	<1	<1
Zinc	ppm	ASTM D5185m		**0**	0	6

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	4	1
Sodium	ppm	ASTM D5185m		**<1**	19	2
Potassium	ppm	ASTM D5185m	>20	**0**	3	<1
Water	%	ASTM D6304	>0.05	▲ **0.334**	0.016	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **3340**	168.7	62.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**7360**	---	113466
Particles >6µm		ASTM D7647	>1300	▲ **4009**	---	▲ 38933
Particles >14µm		ASTM D7647	>80	▲ **682**	---	▲ 1281
Particles >21µm		ASTM D7647	>20	▲ **230**	---	▲ 210
Particles >38µm		ASTM D7647	>4	▲ **35**	---	▲ 15
Particles >71µm		ASTM D7647	>3	▲ **4**	---	▲ 3
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **20/19/17**	---	▲ 22/17

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.36**	0.42	0.336

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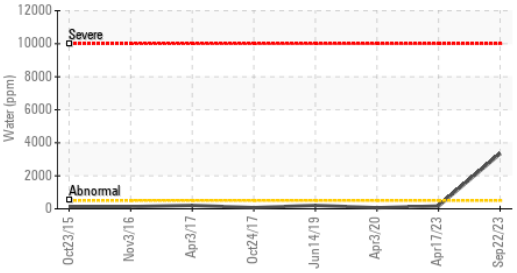
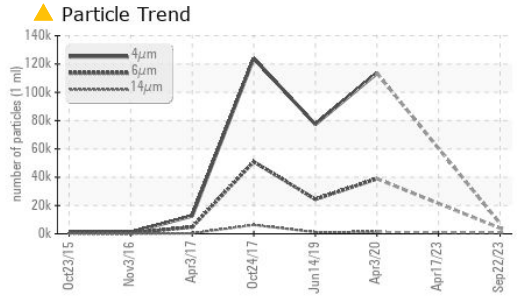
OIL ANALYSIS REPORT

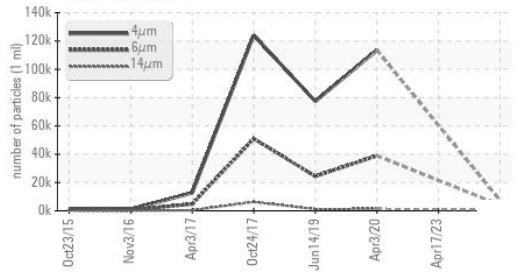
Water (KF)



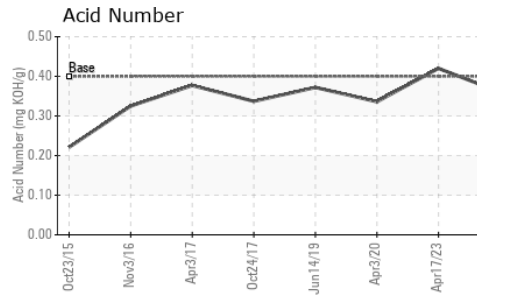
Particle Trend



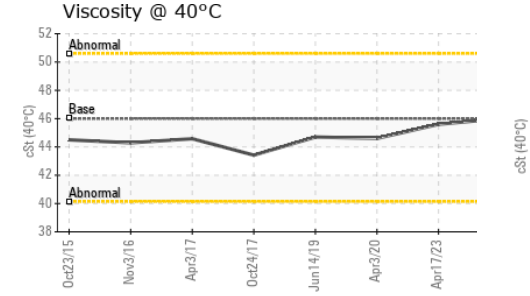
Particle Trend



Acid Number



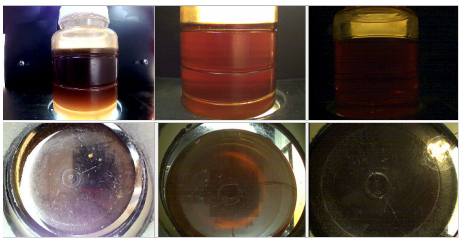
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

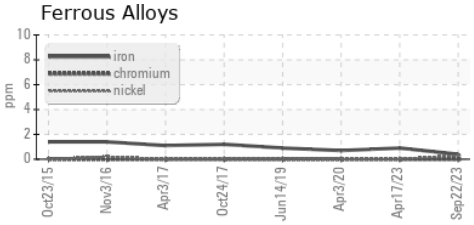
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.0**	45.6	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

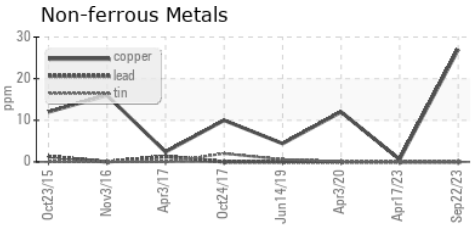


GRAPHS

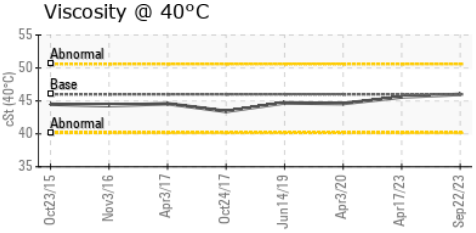
Ferrous Alloys



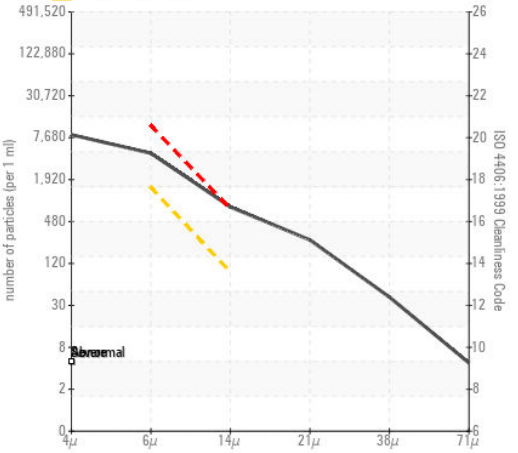
Non-ferrous Metals



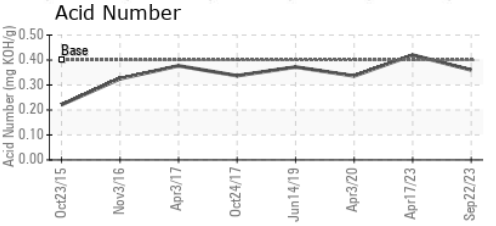
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: KC108023	**Received**	: 28 Sep 2023
Lab Number	: 05963589	**Diagnosed**	: 04 Oct 2023
Unique Number	: 10670140	**Diagnostician**	: Jonathan Hester
Test Package	: IND 2		

WESTERN INTERNATIONAL GAS
53 RIVER RD
BERWICK, PA
US 18603
Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: